

MODEL CL-215-1A10 (CL-215)
MODEL CL-215-6B11 (CL-215T Variant)
SERVICE BULLETIN
INDEX

DESCRIPTION:

This Service Bulletin is an index of Service Bulletins issued for CL-215-1A10 (CL-215) and CL-215-6B11 (CL-215T Variant) aircraft.

This index is provided for reference and is updated periodically. Additional Service Bulletins are distributed directly to operators, and are also available through the Viking Air website. These additional bulletins will be included in this index at the next revision.

Effective October 1, 2016, Viking has reserved the use of Service Bulletins to document mitigation or corrective actions related to continuing airworthiness. Previously-issued Service Bulletins are not affected.

Technical Bulletins have been introduced and are used to document technical data for purposes not related to continuing airworthiness. Technical Bulletins for CL-215 and CL-215T are indexed in TB V215-0.

ORGANIZATION:

This index is divided into two parts:

1. Part 1 lists Service Bulletins issued before October 1, 2016
2. Part 2 lists Service Bulletins issued after October 1, 2016

Each Part is divided into two sections:

1. Section 1 lists Service Bulletins in numerical sequence.
2. Section 2 lists Service Bulletins grouped by applicable ATA chapter.

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PART 1

Service Bulletins issued before October 1, 2016

SECTION 1 NUMERICAL SEQUENCE

DEFINITIONS:

215-

This column contains the number of the Service Bulletin. Service Bulletins listed in Part 1 of this index use the prefix "215-", for example Service Bulletin 215-309.

Service Bulletins with the letter "A" preceding the number are Alert Service Bulletins, for example 215-A310. These are identified as requiring urgent operator action, and may be mandated by Airworthiness Directive.

Service Bulletins with numbers in the range of 215-1 to 215-A568 may be applicable to CL-215 or CL-215T aircraft, depending on aircraft configuration and conversion status.

Service Bulletins with numbers in the range of 215-3002 to 215-3194 are applicable to CL-215T aircraft only.

Note: There are some breaks in the numbering sequence. This is due to Service Bulletin numbers having been reserved for use by the manufacturer and then subsequently not issued, or other legacy change reasons.

DATE OF ISSUE

This column contains the issue month and year of the applicable revision, as listed in the SUBJECT column.

SUBJECT

This column contains the title of the Service Bulletin, and any applicable revision numbers.

The column also contains applicable Info Sheets. Info Sheets are documents used to communicate supplemental information that did not require a revision of the Service Bulletin. Info Sheets should be retained with the applicable Service Bulletin.

Cancelled Service Bulletins and Proposal Sheets are also listed in this column for reference, but are not distributed.

MOD SUMMARY

This column contains applicable design change document numbers, intended for manufacturer reference only. These design change documents are not distributed.

KIT DRAWING

This column contains applicable drawing numbers or Restrictions/Special Instruction numbers.

EFFECTIVITY

This column contains applicable aircraft serial numbers. Effectivity may also be affected by aircraft configuration and modification/conversion status.

Note: Applicability of Service Bulletins may be subject to Airworthiness Directives.

COMPLIANCE

Review the Reason and Description paragraphs to evaluate requirements and benefits of compliance.

This column lists a compliance category, using abbreviations as follows:

M – Mandatory

Service Bulletins with this compliance category were developed for inspections or modifications that are to be incorporated within a specified time frame. Mandatory compliance is subject to applicable Airworthiness Directives.

R – Recommended

Service Bulletins with this compliance category were developed for the incorporation of modifications to enhance performance, upgrade equipment, replace obsolete parts, or make other product improvements to improve maintainability.

C/O – Customer Option

Service Bulletins with this compliance category were developed for the incorporation of optional modifications.

H/R – Highly Recommended (not used after Aug. 2004)

Service Bulletins with this compliance category were developed for inspections or modifications that were identified for urgent incorporation to significantly improve maintainability.

C/R – Customer Requirement (not used after Aug. 2004)

Service Bulletins with this compliance category were developed for the incorporation of modifications requested by specific operators.

MODEL

This column lists the applicable aircraft model, depending on conversion status. Piston-engine CL-215 aircraft are identified by letter “P”, and turboprop-engine CL-215T aircraft are identified by letter “T”.

ATA REF.

This column lists the applicable ATA chapter reference number.

SECTION 2 ATA CHAPTER SEQUENCE

DEFINITIONS:

215–

This column contains the number of the Service Bulletin. Service Bulletins listed in Part 1 of this index use the prefix “215–”, for example Service Bulletin 215-309.

Service Bulletins with the letter “A” preceding the number are Alert Service Bulletins, for example 215-A310. These are identified as requiring urgent operator action, and may be mandated by Airworthiness Directive.

Service Bulletins with numbers in the range of 215-1 to 215-A568 may be applicable to CL-215 or CL-215T aircraft, depending on aircraft configuration and conversion status.

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NUMERICAL SEQUENCE SECTION 1

215-	DATE OF ISSUE	SUBJECT	MOD SUMMARY	KIT DRAWING	EFFECTIVITY	COMPLIANCE	MODEL	ATA REF
0	Aug 84	Service Bulletin Index					P&T	N/A
	Aug 85	Rev. 1						
	Feb 86	Rev. 2						
	Aug 86	Rev. 3						
	Feb 87	Rev. 4						
	Aug 87	Rev. 5						
	Feb 88	Rev. 6						
	Dec 93	Rev. 7						
	Apr 94	Rev. 8						
	May 96	Rev. 9						
	Mar 97	Rev. 10						
	Sept 97	Rev. 11						
	Mar 98	Rev. 12						
	Oct 98	Rev. 13						
	Mar 99	Rev. 14						
	Sept 99	Rev. 15						
	Mar 00	Rev. 16						
	Oct 00	Rev. 17						
	Mar 01	Rev. 18						
	Oct 01	Rev. 19						
	Dec 02	Rev. 20						
	Feb 04	Rev. 21						
	Aug 04	Rev. 22						
	Jan 05	Rev. 23						
	Jan 06	Rev. 24						
	Oct. 08	Rev. 25						
	July 10	Rev. 26						

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215-	DATE OF ISSUE	SUBJECT	MOD SUMMARY	KIT DRAWING	EFFECTIVITY	COMPLIANCE	MODEL	ATA REF
	Nov 11	Rev. 27						
	Nov 12	Rev. 28						
	July 13	Rev. 29						
	Feb 14	Rev. 30						
	June 14	Rev. 31						
	Jan 15	Rev. 32						
	Nov 19	Rev. 32-1						
	Feb 16	Rev. 33						
	May 16	Rev. 33-1						
	Jan 20	Rev 34						
	Jan 21	Rev 35						
1		Cancelled						
2	Sep 69	Replacement of Switch Assembly in Cockpit Heater Duct	1A-1048		1021 to 1024	R	P	21
3		Cancelled					P	
4		Cancelled					P	

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215-	DATE OF ISSUE	SUBJECT	MOD SUMMARY	KIT DRAWING	EFFECTIVITY	COMPLIANCE	MODEL	ATA REF
5	Oct 69	Replacement of Adjustment Screws on Wing Flap Control Assembly Microswitches	1A-1087		1005 1021 to 1024		P	27
6		Cancelled					P	
7	July 69	Rework to GPU Exhaust Installation	1A-1153A 1B-1235A		1005 1008 1009 1021 1023 1024	R	P	49
	Mar 71	Rev. A						
8	Sep 69	Provision of Holes in Water Tank Diaphragm for Cables of Water Door Locking Assemblies	1-952	215-31201 215-31201, EO B-2	1021 to 1024	M	P	53
9	Nov 69	Repositioning of FM Radio	F974	215-51118	1021 to 1024	M	P	23
10	Oct 69	Provision of Access Holes for Structural Inspection – Vertical and Horizontal Stabilizers, Ailerons, Elevators and Rudder	1A-1037 1A-1060		1005 1021 to 1024	M	P	55
11		Cancelled						
12	Oct 69	Provision of Access Holes for Structural Inspection of Wing Tip Float Pylons	1A-1063A		1005	M	P	54
	Feb 70	Rev. A						

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215-	DATE OF ISSUE	SUBJECT	MOD SUMMARY	KIT DRAWING	EFFECTIVITY	COMPLIANCE	MODEL	ATA REF
13	Oct 69	Application of Loctite Adhesive on End Sleeves of Nose Landing Gear Door Indicator Control Cables	1A-1073A		1021 1023 1024	R	P	32
	Feb 71	Rev. A						
14	Nov 69	Application of Loctite Adhesive on Propeller RPM Controlex Cable	1A-1088B		1005 1006 1021 1023 1024	M	P	61
	Nov 70	Rev. A						
	Feb 71	Rev. B						
15	Sep 69	Introduction of Engine Mount Cooling and Improved Cooling of Engine-Driven Generators	1-995(C) 1A-1106A		1005 1008 1009 1021	M	P	71
	Oct 69	Rev. A						
	Dec 69	Rev. B						
	Feb 71	Rev. C						
16	Dec 69	Replacement of Rivets Securing Nameplate to Front Spar	1A-5061A		1005 1021 1023 1024	R	P	57
	Feb 71	Rev. A						

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215-	DATE OF ISSUE	SUBJECT	MOD SUMMARY	KIT DRAWING	EFFECTIVITY	COMPLIANCE	MODEL	ATA REF
17	Sep 69	Modification to Provide for Aileron Interchangeability	1A-1182A		1005 1021 1023 1024	R	P	27
	Feb 71	Rev. A						
18	Sep 69	Modification of Oil Cooler Line Retaining Flanges	QB1312B FB1314 1B-1232B		1005 1008 1021 1023 1024	R	P	79
	Feb 71	Rev. A						
19	Oct 69	Replacement of Elevator Control Pulley Pivot Bolts, Nuts and Washers	1B-5068A		1005 1021 1023 1024	R	P	27
	Feb 71	Rev. A						
20		Cancelled						
21	Sep 69	Modification of Emergency Hydraulic System	FB-1327 FC-1632		1021 to 1024	R	P	29
	Dec 69	Rev. A						
	Dec 69	Rev. B						
22		Cancelled						

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215-	DATE OF ISSUE	SUBJECT	MOD SUMMARY	KIT DRAWING	EFFECTIVITY	COMPLIANCE	MODEL	ATA REF
23	Oct 69	Rework of Electrical Equipment Shelves and Inverter Attachment	1B-1299D		1005 1021 1023 1024	R	P	39
	Feb 70	Rev. A						
	Feb 71	Rev. B						
24	Oct 69	Relocation of Power Plant Fire Detector Wire in RH Engine Nacelle	1B-1374C		1005 1012 1021 1023 1024	M	P	26
	Nov 69	Rev. A						
	Dec 69	Rev. B						
	Feb 71	Rev. C						
25		Cancelled						
26	Sep 69	Improvement of Bilge Pump Mounting Installation	1G-1330A		1005 1021 1023 1024	R	P	25
	Mar 71	Rev. A						
27		Cancelled						
28	Dec 69	Verification of Oil Cooler Installation Clearances and Modification Status	1B-1228A		1005 1021 1023 1024	R		79
	Mar 70	Issue No. 2						
	Feb 71	Issue No. 2, Rev. A						
29	Sep 69	Repositioning of Copilot's Intercom Stowage Clip	1B-1344	215-51002, EO C-14 215-51248 EO A-3	1021 1022	C/O	P	25

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30	Apr 70	Rework of Power Plant Cowlings	1A-1081A		1005 1021 1023 1024	R	P	71
	Feb 71	Rev. A						
31	Sep 69	Relocation of Oil Dilution Valves	1B-1366D 1C-1653C		1005 1021 to 1024	M	P	79
	Nov 69	Rev. A						
	Dec 69	Rev. B						
	Jan 70	Rev. C						
	Oct 70	Rev. D						
32	Dec 69	Reinforcement of Rear Jacking Support Structure	1B-1417C		1005 1021 1023 1024	R	P	53
	June 70	Rev. A						
	Feb 71	Rev. B						
33		Cancelled						
34		Cancelled						
35	Mar 70	Installation of Additional Rivets at Nacelle Firewall	1B-1358A		1005 1021 1023 1024	R	P	54
	Feb 71	Rev. A						

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36	Oct 69	Rerouting of Hydraulic Reservoir Scupper Drain Line	1B-1402B		1004 1005 1021 1023 1024	R	P	29
	Feb 71	Rev. A						
37	Dec 69	Addition of Stiffeners to Front and Rear Main Entrance Doors	1B-1359C		1005 1021 to 1024	R	P	52
	Feb 70	Rev. A						
38		Cancelled						
39	July 69	Modification of Engine Reduction Gear Assembly	1B-1381A	(RSI) C1465 B 215-61901 F 215-0001	QEC France	M	P	72
40	Nov 69	Installation of Blanking Plug in Access Hole of Elevator Control Column	1B-1477B		1002 1004 1005 1008 to 1010 1021 1023 1024	M	P	27
	Dec 69	Rev. A						
	Mar 71	Rev. B						
41	Nov 69	Addition of Drain Holes in Horizontal Stabilizer	1B-1339B		1005 1021 1023 1024	R	P	55
	Feb 70	Rev. A						
	Feb 71	Rev. B						

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42	Nov 69	Damping of Oscillations in Fuel Quantity Indicating System	1B-1398E		1005 1021 1023 1024	M	P	28
	Dec 69	Rev. A						
	Dec 69	Rev. B						
	Jan 70	Rev. C						
	Feb 71	Rev. D						
43	Nov 69	Additional Nameplate on Horizontal Stabilizer	1B-1409D		1005 1021 1023 to 1025	R	P	55
	Dec 69	Rev. A						
	Feb 70	Rev. B						
	Feb 71	Rev. C						
44	Jan 70	Provision of Support for Pitot Static Lines	1B-1415D		1005 1021 1023 1024	R	P	34
	Mar 70	Issue No. 2						
	Oct 70	Issue No. 2, Rev. A						
	Nov 70	Issue No. 2, Rev. B						
45	Nov 69	Installation of Decals on Hydraulic Reservoir	1B-1433C		1005 1021 1023 1024	R	P	11
	Feb 71	Rev. A						

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215-	DATE OF ISSUE	SUBJECT	MOD SUMMARY	KIT DRAWING	EFFECTIVITY	COMPLIANCE	MODEL	ATA REF
46	Nov 69	Improvement of Water Tank Sealing	1B-1438C		1005 1021 to 1024	R	P	53
	Feb 70	Rev. A						
	Oct 70	Rev. B						
47	July 69	Modification of Nose Landing Gear Hydraulic System	1B-1489	(RSI) F191 NC (RSI) C1475 215-00001 215-75026 D 215-75029 B 215-75075 215-75000 L	1005 1021 to 1024	M	P	29
48	Dec 69	Installation of Stafoam Blocks at Each End of Rudder Cable Covers in Cockpit	1B-1474B		1005 1021 1023 1024	M	P	53
	Mar 70	Rev. A						
	Feb 71	Rev. B						
49	Dec 69	Relocation of Flashlight Clip Holder	1B-1458		1005 1021 to 1024	R	P	25
	Dec 69	Rev. A						
50	Dec 69	Installation of Pilot's Instrument Approach Chart Holder	1B-1450B 1C-1517C		1005 1021 1023 1024	R	P	25
	Feb 71	Rev. A						

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215-	DATE OF ISSUE	SUBJECT	MOD SUMMARY	KIT DRAWING	EFFECTIVITY	COMPLIANCE	MODEL	ATA REF
51	Apr 70	Modification of Chine Spray Strips	1C-1510D		1005 1021 1023 1024	M	P	53
	Feb 71	Rev. A						
52	Apr 70	Conversion of Utility Category Aircraft for Restricted Water Bombing Operations and Reconversion for Utility Category Operations	K-1035 K-1725		All A/C	M	P	25
	Aug 80	Supp. No. 1						
	Apr 81	Supp. No. 1, Issue No. 2						
	May 93	Rev. 1	215-50584 A					
	May 10	Rev. 2		K215-40005 B, EO's B-1 to B-3 K215-40425 C K215-40430 B, EO B-1 K215-51015 NC, EO's NC-1 to NC-19 K215-51381 NC 215-31308 L 215-50484 A, EO's A-1 to A-16 215-75014 C				
53	Dec 69	Replacement of Bolts on Auxiliary Power Unit	1C-1539B		1005 1021 1023 1024	R	P	49
	Mar 70	Rev. A						
	Nov 70	Rev. B						

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215-	DATE OF ISSUE	SUBJECT	MOD SUMMARY	KIT DRAWING	EFFECTIVITY	COMPLIANCE	MODEL	ATA REF
54	Nov 69	Improvement of MLG Axle Nut Locking	1C-1497C		1005 1021 1023 1024	R	P	32
	Mar 71	Rev. A						
55		Cancelled						
56	Apr 70	Modification to Cabin Interior for Carriage of Passengers	1C-1494H 1C-1695A 1C-1740A		1021 1023 1024			
	Feb 71	Rev. A						
	June 71	Rev. B						
57	Oct 69	Corrosion Protection for Nose and Main Landing Gears	1A-1094	215-85000, EO NC-11 215-87500, EO NC-30 215-87500 A 215-87516, EO NC-4	1021 1022	R	P	32
58	Dec 69	Installation of Washers under Engine Mount Attachment Bolts	1C-1461		1001 1003 to 1005 1021 to 1024	R	P	71
59	Mar 70	Improved Anti-Corrosion Treatment of Rudder/Aileron Interconnect Tab Assembly	1C-1533C		1005 1021 1023 1024	R	P	27
	Feb 71	Rev. A						

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215-	DATE OF ISSUE	SUBJECT	MOD SUMMARY	KIT DRAWING	EFFECTIVITY	COMPLIANCE	MODEL	ATA REF
60	Dec 69	Installation of Ram Air Scoop for Cockpit Combustion Heater	1C-1545D 1C-1688B		1005 1021 1023 1024	R	P	21
	Mar 70	Rev. A						
	Apr 70	Rev. B						
	Mar 71	Rev. C						
61	Dec 69	Modification of Water Door Hydraulic Hose Assembly	1C-1530B		1005 1021 1023 to 1026	R	P	25
	Mar 70	Issue No. 2						
	Mar 71	Issue No. 2, Rev. A						
62	Dec 69	Replacement of Engine Mount Attachment Bolts	1C-1540E 1F-1934	215-85000, EO NC-11 215-87500, EO NC-30 215-87500 A 215-87516, EO NC-4	1001 1005 1010 to 1014 1021 1023 to 1029	R	P	71
	Apr 70	Rev. A						
	Oct 70	Rev. B						
	Apr 71	Rev. C						
	Oct 71	Rev. D						
63	Mar 70	Installation of Sodium Dichromate Bags in Bottom Hull	1C-1563B		1004 1005 1021 1023 1024	R	P	25
	Apr 71	Rev. A						

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215-	DATE OF ISSUE	SUBJECT	MOD SUMMARY	KIT DRAWING	EFFECTIVITY	COMPLIANCE	MODEL	ATA REF
64	Dec 69	Addition of Clamps to Avionics Harnesses in Area of Water Door Actuators	1C-1559C		1005 1021 1023 1024	R	P	25
	Apr 71	Rev. A						
65	Dec 69	Addition of Packer to Cockpit Ram Air Outlet Valves	1C-1575C		1005 1021 1023 1024	R	P	21
	Apr 71	Rev. A						
66	Jan 70	Temporary Modification to Rudder Surface Lock Pin	1C-1558 1C-1592	215-92503 A, NIEO 3	1003 1005 1021 to 1024	M	P	27
67	Dec 69	Improvement of DV Window Sealing	1C-1603B		1005 1021 1023 1024	R	P	56
	Apr 71	Rev. A						
68	Mar 70	Introduction of Delrin Bearings and Spring Detent Feature to Power Plant and Control Surface Lock Levers in Pilot's Pedestal	1C-1609C		1005 1021 to 1024	R	P	76
	Aug 70	Rev. A						
69	Dec 69	Addition of Spacers to Electrical Terminal Block Under Pilot's Floor	1C-1574A		1005 1021 1023 1024	R	P	24
	Apr 71	Rev. A						

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70	Nov 69	Installation of GT Seals in Wing Flap Actuators	1C-1621A		1005 1021 1023 1024	R	P	27
	Mar 71	Rev. A						
71	Dec 69	Addition of External Markings at Aft Jacking Support	1C-1612A		1005 1021 1023 1024	R	P	11
	Mar 71	Rev. A						
72	Feb 70	Installation of Redesigned Rudder Surface Gust Lock Fitting	1C-1592C		1005 1021 1023 1024	M	P	27
	Mar 71	Rev. A						
73	Mar 70	Rework of Engine Cowl Flap Screw Jack Cover	1C-1661B 1F-1923		1005 1011 1021 1023 to 1026	R	P	71
	Oct 70	Rev. A						
	Mar 71	Rev. B						
74	Jan 70	Improved Sealing and Venting of Wing Float	1C-1645E		1005 1021 1023 1024	R	P	54
	Apr 71	Rev. A						

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75	Mar 70	Rework of Oil Cooler Actuator Motor	1C-1607A SIC-7-CL215		1005 1021 1023 1024	R	P	79
	Apr 71 May 71	Rev. A Rev. B						
76	Apr 70	Improved Attachment of Mounting Lug for Water Door Uplock Actuator	1C-1646B		1005 1021 1023 to 1026	R	P	25
	Mar 71	Rev. A						
77	Mar 70	Modification to Aileron Inner and Outer Hinge Attachment	1C-1713C		1005 1021 1023 to 1026	R	P	57
	Apr 71	Rev. A						
78	June 70	Installation of Blanking Plate on Overhead Instrument Panel	1C-1700A		1021 to 1024	R	P	39
79	Mar 70	Replacement of Clips in Fuel Flowmeter Installation	1C-1693		1005 1021 to 1024	R	P	28
80	Mar 70	Rework of Switch Support Beam on Wing Flap Actuator	1C-1703C		1005 1021 1023 1024	R	P	27
	Apr 71	Rev. A						
81	Mar 70	Rework of Cockpit Vent Drain Tubes	1C-1682B		1005 1021 1023 1024	R	P	21
	Apr 71	Rev. A						

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82		Cancelled						
83	Mar 70	Replacement of Inverter Forward Mounting Bolts with Angles	1C-1712B		1005 1021 1023 1024	R	P	39
	Apr 71	Rev. A						
84	Mar 70	Modification of Front Entrance Door Lower Sill and Markings as Required for Carriage of Passengers	1C-1733A 1C-1729A		1005 1021 1023 1024	M	P	52
	Apr 71	Rev. A						
85	Mar 70	Improvement to Pilot's Intercom System	1C-1706A		1005 1021 1023 1024	R	P	23
	Apr 71	Rev. A						
86	June 71	Improvement of GPU Exhaust System	1C-1692D	215-66003 B 215-66003, EO B-1 215-66003, EO B-2 215-66003, EO B-7	1005 1021 1023 to 1026	R	P	49
87	Mar 70	Addition of Emergency Hydraulic System Label	1C-1594B		1005 1021 1023 1024	R	P	11
	Mar 71	Rev. A						
88	Mar 70	Provision of Access to HF Antenna Box	1C-1737	215-40126 C, EO C-1	1005 1021 to 1024	C/O	P	25

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89	Mar 70	Addition of Washer to MLG Shock Strut Attachment	1D-1716B		1005 1021 1023 to 1026	R	P	32
	Apr 71	Rev. A						
90	Apr 70	Replacement of NLG Hydraulic Cross-to-Union Return Line	1D-1747B		1005 1021 1023 to 1026	R	P	29
	Mar 71	Rev. A						
91	Apr 70	Modification to Fuel Quantity Probe Installation No. 5 Fuel Cell, Right Side	1D-1749A 1E-1842B		1005 1006 1010 to 1014 1021 1023 to 1029	R	P	28
	July 70	Issue No. 2						
	Nov 70	Issue No. 2, Rev. A						
92	Apr 70	Addition of Drain Holes in Bow and Forward Hull	1D-1762A		1005 1010 to 1014 1021 1023 to 1029	R	P	53
	Mar 71	Rev. A						
93	June 70	Rerouting of Fuselage Pitot Pressure and Water Quantity Lines, and Replacement of Cockpit Static Pressure Lines	1D-1767A 1D-1769A		1005 1010 to 1013 1021 1023 to 1028	R	P	34
	Nov 70	Rev. A						

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94	Nov 70	Provision of Wing Tie-Down Fixture (Issue No. 2)	1D-1779C 1F-1925E		1005 1006 1010 1011 1013 1014 1016 1017 1021 1023 to 1030	R	P	57
	Jan 71	Issue No. 2, Rev. A						
	Mar 71	Issue No. 2, Rev. B						
	Jun 71	Issue No. 2, Rev. C						
95	June 70	Modification of Emergency Hydraulic System	1D-1764C		1005 1011 1021 1023 to 1026	R	P	29
	Apr 71	Rev. A						
96	June 70	Replacement of Generator Limitation Placards	1D-1758A		1005 1021 1023 to 1026	M	P	11
	Apr 71	Rev. A						
97		Cancelled						
98	June 70	Rework of Left and Right Outboard Vortex Generators on Wing Trailing Edge	1D-1765A		1005 1021 1023 to 1026	R	P	57
	Apr 71	Rev. A						

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99	June 70	Improved Attachment of Engine Oil Tank Filler Cap	1D-1775B		1005 1021 1023 to 1026	R	P	79
	Apr 71	Rev. A						
100	June 70	Modification to Intercom System Wire Harness Assemblies	1D-1772B		1005 1021 1023 to 1026	R	P	23
	Apr 71	Rev. A						
101	June 70	Replacement of Protruding Head Rivets in Horizontal Stabilizer Outboard Hinge Area	1D-1789D		1005 1006 1010 to 1014 1016 to 1019 1021 1023 to 1030	R	P	55
	Nov 70	Rev. A						
	Apr 71	Rev. B						
	June 71	Rev. C						
102	June 70	Improved Clearances – Aileron Centre Hinge Push Rod	1D-1814A		1005 1021 1023 to 1026	R	P	27
	Apr 71	Rev. A						
103	July 70	Modification to Water System Torque Tubes	1A-1089 1A-1122	215-26062, EO NC-5 215-26062, NIEO 1 215-26061, EO NC-7 215-26061, NIEO 2	1021 to 1024	R	P	25

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104	June 70	Modification to Firex System Installation	1D-1791C		1005 1021 1023 to 1026	R	P	26
	Apr 71	Rev. A						
105	June 70	Installation of Pulley Guard Pin in Elevator Controls	1D-1799B		1005 1021 1023 to 1026	M	P	27
	Apr 71	Rev. A						
106	June 70	Modification to Ram Air Outlets	1D-1801A		1005 1011 1021 to 1028	R	P	21
	Aug 70	Rev. A						
107		Cancelled						
108	July 70	Instrument Panel Vibration Damping	1D-1803D		1005 1011 to 1014 1021 1023 to 1030	R	P	39
	Oct 70	Rev. A						
	Apr 71	Rev. B						
109	July 70	Replacement of MLG Copper – Beryllium Scraper Rings by Teflon Scraper Rings	1E-1825B		1005 1011 1021 1023 to 1026	R	P	32
	Apr 71	Rev. A						

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110	Sep 70	Introduction of Oil System De-Aeration	QE1823	K215-63012, EO NC-1	All Quebec A/C	R	P	79
111		Cancelled					N/A	
112	Sep 70	Provision to Access Door in Wing Upper Skin at Tip Float Pylon	483B 1E-1847A		1005 1006	R	P	57
	Nov 70	Rev. A						
113	Aug 70	Installation of Cotter-pin in the Four-man Seat Safety Belts	E-1826 1G-1964B		1005 1021 1023 to 1026	R	P	25
	Apr 71	Rev. A						
114	Aug 70	Relocation of Cabin Signs	1E-1819B		1005 1011 1021 1023 to 1026	R	P	11
	Apr 71	Rev. A						
115	June 70	Provision of Fuel Drainage System for Booster Pump Bay	1E-1855A	215-30004 A 215-30031, EO NC-7	1005 1011 1021 to 1028	M	P	28
116	Dec 70	Improved Clearances - Aileron Centre Hinge Stops	1E-1811G		1002 1004 to 1014 1016 to 1021 1023 to 1030	R	P	27
	May 71	Rev. A						
	June 71	Rev. B						

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117	May 70	Modification to Operating Range of Engine Throttle Auto-Feather Actuating Switch	1E-1677A R.S.I. C-1601	(RSI) C-1601 215-93856, EO B-6	1001 to 1072 1075 1076	M	P	61
	Oct 70	Rev. A						
	May 84	Issue No. 2						
118	Aug 70	Application of Protective Treatment to Interior of Main Landing Gear Folding Strut	1E-1863A		1005 1011 1014 1021 1023 to 1028	R	P	32
	Apr 71	Rev. A						
119	Aug 70	Deactivation of Oil Dilution System	1E-1670B	215-51222 A, NIEO 1 215-50410 B, NIEO 2	1005 1011 1021 to 1028	R	P	79
120	Oct 70	Independent Control of Ignition Vibrators	FE-1860A IDM 115586		1001 1005 1019 1021 1023 to 1029	R	P	74
	May 71	Rev. A						
	June 72	Rev. B						
121	Sep 70	Replacement of Friction Disc in Main Landing Gear Wheel Brake Assemblies	1E-1869B	215-87500 A, EO A-6 215-87502 H	1005 1006 1011 1014 1021 to 1029	R	P	32

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122	Aug 70	Replacement of Exhaust Stack Assemblies	1E-1866C 1F-1929B		1005 1006 1011 1014 1015 1021 1023 to 1030	R	P	78
	Nov 70	Rev. A						
	Apr 71	Rev. B						
123	Sep 70	Modification to Water Door Tension Rod Assemblies	1E-1877D		1005 1006 1011 1014 1021 1023 to 1030	M	P	25
	Dec 70	Issue No. 2						
	Jan 71	Issue No. 2, Rev. A						
124	Nov 70	Addition of a Buoyancy Compartment	QE-1844B	k215-30016 215-32074, EO's NC-1 and NC-2 215-3275, EO NC-1 2153276, EO NC-1 215-3277 215-3278 215-3279 2153280 215-3281, EO NC-1 215-3282, EO NC-1 215-32083, EO NC-1 215-32055 B, EO B-5 215-32301 B, EO's B-1 to B-3 215-40123, EO NC-5	1006 1011 1014 1030	R	P	53

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125	Oct 70	Replacement of Camloc Studs and Receptacles on Wing Fairing Access Panels	1E-1873A 1E-1858A		1005 1006 1010 1011 1013 1014 1021 1023 to 1028, 1030	R	P	57
	Apr 71	Rev. A						
126	Sep 70	Replacement of Elevator Hinge Bolts	1E-1850C		1005 1006 1010 to 1014 1016 to 1021 1023 to 1030	R	P	27
	June 71	Rev. A						
127	Oct 70	Installation of Bonding Jumper on Oil Dilution Magnetic Valve	1C-1653F	215-64015 D, EO D-13	1005 1021 to 1024	M	P	79
128	Sep 70	Rerouting of Main Landing Gear Leg Wire Harness	1E-1876A		1005 1011 1014 1021 1023 to 1029	R	P	32
	May 71	Rev. A						
129	Oct 70	Addition of Anti-Skid Paint on Main Landing Gear	1E-1875A	215-40450 D, EO D-2	1005 1011 1014 1021 to 1024	R	P	32

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130	Nov 70	Addition of Diodes to Firex System	1F-1900B		1005 1006 1011 1014 1021 1023 to 1030	R	P	26
	Apr 71	Rev. A						
131	Mar 72	Replacement of Upper Member Assembly and Shock Strut Pivot Pins on Main Landing Gear	1F-1882D 1D-1770B		1002 1004 1005 1006 1011 1012 1014 1016 1017 1018 1021 1023 to 1030	M	P	32
	Jun 71	Rev. A						
	Sep 71	Rev. B						
	Mar 72	Rev. C						
132	July 71	Rework of Engine Oil Tank Assembly	1F-1907B		1001 to 1021 1023 to 1030	M	P	79
	Jun 71	Rev. A						
133	Jan 70	Addition of Reinforcing Angle to Bulkhead at Fuselage Station 703.425	1F-1917B		1005 1006 1011 1014 1021 1023 to 1030	M	P	53
	Feb 71	Issue No. 2						
	May 71	Issue No. 2, Rev. A						

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134	Oct 70	Additional Drains in Wing Leading Edge	QF-1910A	K215-10102 MPS 142-7 and 151	1006 1011 1014 1030	R	P	57
135	Mar 71	Relocation of Torque Pressure Bleed Point (Issue No. 2)	1F-1903E		1005 1006 1010 1011 1013 1014 1021 1023 to 1030	R	P	71
	Apr 71	Issue No. 2, Rev. A						
136	May 71	Addition of Restraining Cables to Water Probe and Modification of Lever Assembly and Down Stop	1G-1941L	K215-30020, EO's NC-1 to NC-4 K215-30021, EO's NC-1 and NC-2	1002 1004 to 1007 1009 to 1014 1016 1017 1018 1020 1021 1023 to 1030	R	P	25
	June 71	Rev. A						
	Oct 71	Rev. B						
137	Nov 70	Rerouting of Hydraulic Reservoir Vent Line	QF-1918A		1006 1011 1014 1016 1017 1018 1030	R	P	29
	Aug 71	Rev. A						

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138	Feb 71	Modification to Hydraulic Hose Assemblies and Engine Lubrication System Hose Assemblies in Nacelle Protected Area	1F-1914E		1005 1006 1010 1011 1013 1014 1016 1017 1018 1021 1023 to 1030	R	P	29 79
	Apr 71	Rev. A						
	June 71	Rev. B						
139	Mar 71	Installation of Forward Exit Emergency Slide	K-1721	K215-40002, EO NC-1 215-33053 B 215-40525 B	1001 to 1021 1023 to 1030	R	P	25
140	Jan 71	Modification to Oil Cooler System Hose Assemblies in Nacelle Protected Area	FF-1915A		1005 1021 1023 to 1029	M	P	79
	May 71	Rev. A						
141	Nov 70	Cabin Heater Protective Cover	1F-1937D	K215-30019	1005 1006 1011 1014 1016 1017 1018 1021 1023 to 1030	R	P	21
	Apr 71	Issue No. 2						

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142	Nov 70	Addition of Clamps for Avionics Harness	1F-1928	215-51011 D, EO D-1	1005 1006 1011 1014 1021 1023 to 1030	R	P	27
	May 71	Rev. A						
143	June 71	Provision of Lubrication Fittings and Replacement of Bushing on Bushing Housing – Water Probe System (Issue No. 2)	1G-1939G	215-26200 A 215-26216 B, EO B-3	1002 1004 to 1007 1010 to 1014 1016 to 1018 1021 1023 to 1030	R	P	25
144	Dec 70	Provision of Access Holes for Structural Inspection of Rudder Main Spar	1G-1947B		1005 1006 1010 to 1014 1016 1017 1018 1021 1023 to 1030	M	P	55
	May 71	Rev. A						
145	Jan 71	Installation of Water Deflectors	1G-1948D		1002 1004 to 1006 1010 to 1014 1016 1017 1018 1021 1023 to 1030	R	P	53
	Apr 71	Rev. A						
	June 71	Rev. B						

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146	Mar 71	Replacement of Adjusters in Main Landing Gear Wheel Brake Assemblies	1F-1919C		1002 1004 to 1014 1016 1017 1018 1021 1023 to 1030	R	P	32
	July 71	Rev. A						
147	Jan 71	Modification to Propeller Auto Feather System	1G-1956D	K215-51355 A	1002 1004 1005 1006 1010 to 1014 1016 1017 1018 1021 1023 to 1030	M	P	61
	Aug 71	Issue No. 2						
148	Feb 71	Replacement of Fuel Drain Valve Rod Fittings	1G-1964C		1002 1005 1006 1010 to 1014 1016 1017 1018 1021 1023 to 1030	R	P	28
	Apr 71	Rev. A						
	May 71	Rev. B						

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149	Mar 71	Rework of Fuel Filler Scupper Drain Line	QG-1960A	K215-64002	1002 1004 1006 to 1009 1011 1012 1014 1016 1017 1018 1020 1030	R	P	28
150	Apr 71	Redesign of Cabin Heater Fire Extinguisher Bottle Supports	1G-1974A	K215-30023, EO NC-1 215-95400, NC-3	1001 to 1021 1023 to 1030	R	P	26
151	June 71	Modification to Engine Starting Vibrator	1G-1995A	215-50718	1002 1005 1006 1010 to 1014 1016 to 1018 1021 1023 to 1030	R	P	74
152	Sep 71	Reactivation of Oil Dilution System	QH-1998G		1002 1003 1004 1006 to 1009 1011 1012 1014 1016 1017 1018 1020 1030	R	P	79
	Oct 71	Rev. A						

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153	July 71	Installation of Bungees for Bow Rings	1G-1963D	K215-60048, NIEO 1 K215-60048, EO NC-1	1005 1019 1021 1023 to 1029	R	P	71
	Oct 71	Rev. A						
154	May 71	Replacement of Engine Cowl Bow Ring Brackets	1G-1961D	K215-60047 K215-60047, NIEO 1	1005 1019 1021 1023 to 1029	R	P	71
	Oct 71	Rev. A						
155	May 71	Modification to 3rd Right-Hand Latch on Engine Cowl	1G-1968H	K215-60045, EO NC-1 and NC-2 215-60023, EO NC-1	1005 1019 1021 1023 1024 1026 to 1029	R	P	71
	Oct 71	Issue No. 2						
156	Apr 71	Installation of Flexible Sleeve on Cowl-to-Carburetor Air Duct	1G-1958C	K215-60046, EO NC-1	1005 1019 1021 1023 to 1029	R	P	71
157	June 71	Provision of Additional Drain Holes in Engine Mount Assembly	1G-1997B	215-60010 E, EO E-27	1002 1004 1005 1006 1010 to 1014 1016 to 1019 1021 1023 to 1030	R	P	71

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158	June 71	Addition of Drain Holes to Oil Cooler Inlet Duct	1H-2000A	215P-11046 B, EO B-12	1002 1004 1005 1006 1010 to 1014 1016 to 1019 1021 1023 to 1030	R	P	79
159	Aug 71	Replacement of Engine Exhaust Stubs	1G-1957H		1002 1004 1005 1006 1008 to 1014 1016 1017 1018 1021 1023 to 1030	R	P	78
160	Aug 71	Installation of Pivoting Cable Attachment Assembly on Flap Actuator Piston Rod	FH-2008	215-92800 A, EO A-9	1005 1019 1021 1024 to 1029	R	P	27
161	Aug 71	Modification of Oil Seal Adapter - Engine Ignition System Distributors	1H-2015A		1002 1004 1005 1006 1008 to 1014 1016 to 1019 1021 1023 to 1030	R	P	74
162	Oct 71	Replacement of MLG Uplock Bracket	1H-2014B	215-87500 A, EO A-10 215-87500 A, NIEO 30	All A/C	R	P	32
163		Cancelled						

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164	Sep 71	Replacement of Floor Panel Aluminum Alloy Screws	FG-1989B	K215-30026, EO NC-1	1019	R	P	53
165	Sep 71	Rework of EDP Bypass Adapter	1H-2020	215-60010 E, NIEO 68 215-64056, EO NC-2	All A/C	R	P	71
	Nov 73	Issue No. 2						
166	Feb 72	Modification to Engine Fire Services	1H-2032C		All A/C	R	P	26
	Apr 72	Rev. A						
	Dec 72	Rev. B						
167	Nov 71	Replacement of Emergency Hydraulic Line	1H-2036	21-75021 B, EO B-9	1001 to 1021 1023 1024 1026 to 1030	R	P	29
168		Not Used						
169		Not Used						
170		Not Used						
171	Aug 72	Clarification of Status of Aircraft 1001	FH-2046		1001	R	P	None

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172	June 72	Addition of Arming Delay to Propeller Autofeather System	1H-2050B		1001 to 1011 1013 to 1021 1023 1024 1026 to 1030	M	P	61
	Sep 72	Rev. A						
173	May 72	Installation of Redesigned Locking System - Front and Rear Entrance Doors	1H-2044G	K215-30029, EO's NC-1 to NC-6 K215-30029, NIEO-1 215-33102 D, EO D-1 and D-6 215-33279 A, EO A-1 and A-2 215-51341	1001 to 1014 1016 to 1021 1023 1024 1026 to 1030	R	P	52
174	July 72	Introduction of Water Probe Synchronization Cables	1H-2034C		1002 to 1014 1016 to 1021 1023 1024 1026 to 1030	R	P	25
	Mar 73	Rev. A						

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175	Apr.74	Conversion of Search and Rescue (SAR) Configuration to Water Bomber Configuration and Reconversion to SAR Configuration	SA-20110	k215-40006, EO NC-3 215-40029, EO NC-4 215-40030 A, EO A-8 215-10016, EO NC-1 215-40553, EO NC-3 215-40600, EO NC-8 215-40701 A, EO A-2 215-51004 A, EO A-10 215-51014 B, EO B-2 215-51110, EO NC-2 215-51113, EO NC-3 215-51114, EO NC-1 215-51122 A, EO A-2 215-51126 B, EO B-3 215--51132, EO NC-1 215-51220F, EO F-2 215-51381	1031 to 1038	R	P	25
176	Sep 73	Modification to Nose Landing Gear Hydraulic System	1H-2066		1001 to 1030	M	P	29
	Nov 73	Rev. A						
177	Nov 73	Replacement of Aluminum Elbows and Grommets on Engine Fireseals	1H-2068		1001 to 1030	M	P	71
	Dec 73	Rev. A						
	Feb 74	Rev. B						
178		Cancelled						

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179		Cancelled						
180	Dec 74	Relocation of ANA-51D Radio Altimeter Antenna	SB-20611D SC-20750	K215-23000 B, EO B-1 215-23003 C, EO's C-1 to C-5 215-23003 C, NIEO 8 and 9	1032 to 1035	R	P	34
181	Oct 74	Replacement of Lower Shock Mounts on Navigator's Instrument Panel	SB-20562A	215-51122 A, EO A-3	1031 to 1038	R	P	39
182	Dec 74	Installation of Shut-off Valves on Pitot-Static Lines at Navigator's Station	SB-20534A	K215-51322 A	1031 to 1038	R	P	34
183	Dec 74	Installation of Protective Panels on Navigator's and Observer's Windows	SB-20555B		1032 to 1038	M	P	56
	Jan 75	Rev. A						
184	Oct 74	Installation of Placards and Decals	SB-20569A SC-20697	215-40112 B 215-40440 B, EO B-1 215-40443, EO NC-1	1032 to 1038	M	P	11
185	Oct 74	Replacement of AVN-210A Integrated Navigation System Receiver Indicator	SB-20642A B-20643A		1032 to 1034 1039	R	P	34
	Oct 74	Rev. A						

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186	May 75	Various Modifications to Navigator's Rack and Chart Tables	SB-20665 SC-20709 SC-20717	215-40700, EO's NC-5 to NC-7 215-40701 A, EO A-3	1032 to 1038	R	P	25
187	May 75	Modification to Glide Slope Indicating System	SC-20770	K215-51334 A 215-50517 A	1031 1033 1036 1037 1038	R	P	34
188	Dec 74	Activation of De-icing and Anti-Icing System and Rework of Critical of Vortex Generators	215-SC20742 215-SC20761 215-SC20767 215-SC20769 215-SC20780	K215-51341 K215-51342 K215-51352 NC-1 215-SC20742 A 215-SC20764 215-SC20761 215-SC20769 215-SC20767 215-SC20780 A	1031 to 1038	M	P	30 55
	Feb 75	Rev. A						
	Mar 75	Supp. No. 1						
	Apr 75	Rev. B						
	Mar 88	Issue No. 2						
189	Nov 74	AC System Power Factor Correction	SB-20581B	K215-51332 215-51368 B, EO B-1 215-51380 A, EO A-12 and A-13 215-50542 A, EO's A-7 to A-9	1032 to 1038	R	P	24
190	Nov 74	Replacement of Resistors in Radio Junction Box	C-20696C	K215-51330, EO NC-1 215-51076 A	1032 to 1035 1039	R	P	34
191	Feb 75	Addition of Locking Plate to Heater Firex System Fitting	B-20577	215-95400 B, EO B-3	1031 to 1039	R	P	26

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192	May 75	Improved Sealing of Inlet Duct - Heater Installation	SB-20670A		1032 to 1038	R	P	21
	May 76	Rev. A						
193	June 75	Modifications to Pilot's Seat	B-20687 C-20710C C-20748 C-20753	215-40012 A, NIEO's 2 to 10	1032 to 1040	R	P	25
194	May 75	Improvement of Toilet Vent	SC-20692B	215-40600, NIEO 2 215-95309, NIEO 2	1032 to 1038	R	P	38
	Mar 76	Issue No. 2						
195	May 75	Rerouting of Battery Vent Line	C-20702	215-51042, EO NC-3	1032 to 1039	R	P	24
196	Feb 75	Improvement of Sealing for Radome Structure	SC-20736	215-30053 A, EO A-3	1032 to 1037	R	P	53
197	May 75	Installation of DF88 UHF and VHF Homer System	SC-20760B SC-20771 SC-20779 SC-20781		1031 to 1038	R	P	34
	Apr 76	Rev. A						

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198	June 75	Protection of Propeller Governor Controls	IJ-2077D C-20763C C-20785A	215-62010 D, NIEO's 5 to 7 215-62014 E 215-62024 A	1001 to 1018 1020 1021 1023 1024 1026 to 1030 1039 1040	R	P	61
199	May 75	Reinforcement of Water Tank Centre Diaphragm	IJ-2079	K215-30033 A	1001 to 1014 1016 to 1030	R	P	53
200	Apr 75	Modification to Nose Landing Gear Hydraulic System	1H-2066B		1001 to 1030	M	P	29
	Aug 75 Feb 76 Aug 11	Issue No. 2 Issue No. 2, Rev. A Info Sheet						
201	Jan 76	Replacement of Elevator Torque Shaft Quadrant Bearing Housings	1J-2083 D-20819		1001 to 1018 1021 1023 1024 1026 to 1040 1046	R	P	27
202	Nov 6	Reinforcement of Floor Structure Under Floor between FS 434.84 and 462.00	D-20825B	K215-30050, EO NC-1 215-32301 E, EO E-2 215-31037 D 215-32302 C, EO C-1 215-31308 J, EO J-5 215-31201 E, EO E-4	1001 to 1043 1046 1047	R	P	53
	Aug 11	Info Sheet		K215-30050, EO NC-3				

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203	Nov 76 Apr 81 Feb 86 Apr 98	Installation of New Water Probe Issue No. 2 Issue No. 2, Rev. A Rev. 3	QSA-M-18 Rev. 1	K215-26300, 215-26200 C (Field Aviation Drawings): 88005 F 88007 B 88010 M 88105 C 88298 F 300068 F 400056 B 400057 B 88411 IR	1001 to 1050	C/O	P	25
204	May 77	Installation of Engine Exhaust Stack Supports	D-20846D	K215-62001, EO NC-1 215-62207, EO NC-2	All A/C	R	P	78
205	Oct 77	Addition of a Greasing Assembly to Water Tank Door Torque Tubes	215-30002A	215-26000 C, EO C-2 215-26061 B, NIEO 4 215-26062 B 215-26124	1001 to 1050	R	P	25
206	Oct 77	Installation of Improved Bearings for Water Tank Door Torque Tube Supports	215-30052	215-26268 215-26000 C, EO C-6 215-26060 B, EO B-1 215-31035 D, EO D-2	1001 to 1065	R	P	25

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207	June 79	Improved Fuel Drainage in Engine Nacelles	215-30076D	K215-62003, EO's A-1 to A-5	1001 to 1048 1051 to 1064	R	P	54
	Feb 82	Issue No. 2						
208	June 79	Installation of Redesigned Branch Fitting for the Engine-Driven Fuel Pump	215-30077H 215-30085B		1001 to 1065	R	P	71
	Dec 79	Issue No. 2						
	Mar 82	Issue No. 3						
209	June 79	Installation of Improved Firex Plumbing Lines and Fittings	215-30075	K215-61653, EO A-1	1001 to 1065	R	P	26
210	June 79	Replacement of Miscellaneous Fittings at Nacelle Firewall	215-30078	K215-60653, EO A-1	1001 to 1065	R	P	54 79
211	June 80	Installation of Support Structure for Removable Third Crew Member Seat	215-30074 215-30079	K215-40010 215-31063 B 215-40016 215-40017 215-40035 A 215-40019	1062 1063	C/O AND R	P	25
212	July 80	Replacement of Fuel Drain Valves	Kit Dwg K215-62004 Issue B	K215-62004 B	1001 to 1050	R	P	28

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213	Sep 80	Replacement of Torque, Fuel and Oil Pressure Indicating Switches	Kit Dwg K215-40011 Issue NC	k215-40011	1001 to 1065	R	P	61
214	Nov 82	Replacement of Vacuum and Pressure Switches in Pneumatic De-icing System	215-20863B	k215-40011	1031 to 1038	R	P	30
215	Dec 80	Installation - Improved Fuel Booster Pump	215-30093C	k215-64005	1001 to 1065	R	P	28
	Feb 85	Rev. 1						
	Apr 87	Info Sheet						
216	Sep 80	Replacement of Flap Actuator Clevis Bolts	215-30083	K215-92501	1001 to 1048 1050 to 1064	R	P	27
217	Jan 83	Installation of Fire Access Panel to Engine Nacelles	215-30108A 215-50229	K215-16000 A	1001 to 1072	R	P	11 54
	Aug 85	Rev. 1						
218	Aug 81	Replacement of Brake Pressure Line Assemblies Behind Water Tanks	215-40017A		1001 to 1065	R	P	32

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219	May 82	Installation of Two-Speed Windshield Wiper System	215-30100B		1001 to 1018 1020 to 1024 1026 to 1030 1039 to 1065	R	P	30
	May 83	Rev. A						
220	Apr 81	Installation of Improved Propeller Governor Linkage and Control Cable	215-30097A	K215-51362 A 215-40037, EO NC-1 and NC-2 215-62014 N	1001 to 1065	R	P	61
	Jan 83	Issue No. 2						
	Aug 87	Info Sheet						
221	Aug 84	Installation of Windshield Washer System	215-30117A	K215-51364 A S-5091	1002 to 1004 1006 to 1009 1011 1012 1014 to 1018 1020 1030 1039 1041 1043 to 1045 1048 1049 1055 1060 1062 to 1065	R	P	30
222	Jan 82	Relocation of Fuel Drain Valve Selector Switch	215-40116C	K215-51307, EO A-1	1051 to 1065	R	P	28
223	Jan 85	Landing Gear Control Switch - Installation of Cover	215-40463	K215-51307, EO A-1	All	R	P	32

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224	May 85	Flight Compartment DV Windows - Installation of Drainage System	215-50094	K215-30013	1001 to 1080	R	P	30
225		Cancelled						
226	Apr 82	Installation of VIR-31A VOR/ILS Navigation System	215-30095B	K215-51309 A S-5108-3	1031 to 1050	R	P	34
	Aug 99	Info Sheet						
227	May 84	Modification - Fuel Booster Pump	215-50080C	(RSI) C-1300	1001 to 1065 1066 to 1072 1075 1076 1078 to 1080	M	P	28
	Jan 85	Rev. 1						
	Sep 87	Info Sheet						
228	Mar 81	Replacement of Engine-Driven Hydraulic Pump Bypass Hose	215-30106		1001 to 1065	R	P	29
	July 81	Rev. A						
229		Cancelled prior to issue						
230	Mar 81	Improved Lower Nacelle Door Sealing	215-30094A	K215-62003 A, EO A-8 and A-9	1001 to 1065	C/O AND R	P	54

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231	June 81	Modification – Water Door Indicating System	215-30098G 215-30113	K215-51361 B, EO B-1	1001 to 1080	R	P	25
	Jan 84	Issue No. 2						
	Sep 84	Issue No. 3						
	June 87	Issue No. 3, Rev. 1						
	Oct 87	Info Sheet						
	June 04	Rev. 2						
	May 13	Rev. 3						
June 13	Info Sheet							
232	May 82	Replacement of Artificial Horizon Indicators	215-20860B		1001 to 1057 1060 1061 1064 1065	R	P	34
	Oct 82	Rev. A						
233	Dec 84	Pilot's Escape Hatch – Installation of Drainage System	215-50093A	k215-34149 215-34149, EO's NC-1 to NC-4	1001 to 1065	R	P	30
	Apr 85	Rev. 1						

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234	July 84	Reinforcement of Aileron Hinge Rib	215-50088B (SIC 195)	(RSI) C-1602	1001 to 1072 1075 1076 1078 to 1080	M	P	57
	Apr 85	Rev. 1						
	Mar 86	Rev. 2						
236		Cancelled						
237	July 81	Installation of Trailing Edge Drains in Horizontal Stabilizer	215-30102B	K215-23001, EO NC-1 and NC-2	1001 to 1065	R	P	55
238	Mar 82	Modification of Blower Case, Fuel Pump and Hydraulic Pump Drains Installation	215-50367	K215-63001	1001 to 1100 1110 to 1115	R	P	71
	Sep 83	Issue No. 2						
	Sep 87	Issue No. 3						
239	Oct 81	Installation of Additional Elevator Trim Indicator	215-30081B	K215-50000, EO A-1	1001 to 1065	R	P	27
240	Dec 82	Replacement of RESCU/99 DAL Crash Locator System	215-30101B		1031 to 1038	R	P	34

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241	July 81	Special Inspection/Replacement – Engine-Driven Hydraulic Pumps and Relief Valve	215-30099	(RSI) C-1611 B K215-60053, EO NC-1 K215-60055	1001 to 1065	R	P	29
	June 86	Rev. 1	215-30099A 215-40495 RSI: C-1611B		1001 to 1072 1074 to 1077			
	Sep 86	Rev. 2						
	Apr 00	Info Sheet						
242	July 81	Installation of Trap Assembly on Wash Basin Drain	215-30104	K215-40013	1058 1059	R	P	38
243	May 82	Replacement of Airspeed Limitations Placards	215-40193		1056 to 1065	M	P	11
244	Jan 83	Installation of Protective Cover on MDC-4 Circuit Breaker Panel	215-40271C	K215-51002 A	1031 to 1074	M	P	39
245	Aug 82	Installation of Scoops to Wing Lower Skin Drain Holes	215-40047D	K215-10104 A	1001 to 1065	R	P	57
246	Nov 82	Replacement of Connecting Link on Aileron Chain and Cable Assembly in Control Column	215-40326		1066 1067 1069	M	P	27
247	Dec 82	Replacement of Engine Flexible Fuel Hoses	215-40386	K215-62006	1001 to 1067	R	P	71

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248	May 82	Installation of Rudder Quadrant Cable Guards	RSI: C-1595	(RSI) C-1594 Should Read As (RSI) C-1595	1066 1067	M	P	27
	July 82	Rev. A						
249	Jan 83	Installation of Wulfsberg RT-9600 VHF/FM Communication System	215-40357B	K215-51366 A, EO A-1	1071 1072 1074 1077	C/R	P	23
	Aug 85 Apr 86	Rev. A Issue No. 2						
250	Sep 82	Installation of Collins Type 20B and Type 21B, Dual VHF Communication Systems	215-40375A	K215-51367, EO NC-1	1071 1072 1074 1077	C/R	P	23
	Nov 85	Rev. 1						
251	Feb 83	Installation of Exhaust Stack Supports	215-30110B		1010 1013 1015 1031 to 1039 1041 to 1045 1048 to 1072	R	P	78
252	Jan 84	Installation of Improved Propeller RPM Control Cable Assembly	215-30111		1001 to 1050	R	P	61

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253	Mar 83	Installation of Emergency Locater System	215-20866	K215-70008 A, EO A-1 215-70876 K215-51354 A K215-51354 A, EO A-1 and A-2 K215-51357 A K215-51357 A, EO's A-1 to A-4 K215-70010	1049	C/R	P	34
254	Jan 84	Replacement of Engine Oil Tank	215-40239B	(CES) 1014 B	1001 to 1065	R	P	79
255	Mar 83	Replacement of Dual VHF Communication System	215-20868	K215-60064	1049	C/R	P	23
256	Apr 83 Jan 85	Installation - Fuel Flow Indicating System Rev. 1	215-40421 F	K215-40026, EO NC-1 K215-40027, EO NC-1 K215-40425 B K215-40430 A, EO's A-1 to A-3 K215-51015, EO's NC-1 to NC-15 215-31404 A 215-31405 B 215-31406 A, EO A-1 215-31407 B 215-31409 A 215-31410, EO's NC-1 to NC-3 215-40050, EO's NC-1 and NC-2 215-40057 (Cont'd)	1049	C/R	P	73

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257	Mar 83	Cancelled		215-40089 A, EO's A-1 to A-8 215-40112 B 215-40140 215-40400 215-40420 A 215-40553 215-50484 A, EO's A-1 to A-13 215-52200, EO's NC-1 to NC-13				
258		Addition of a Decal on Windshield Washer Reservoir/Pump	215-40320A 215-40392		1066 to 1070	R	P	30
259	Jan 84	Modification - Wing L/E Skins in Nacelle Area	215-40376	215-51008, EO F-2	1001 to 1072	R	P	57
	Dec 87	Info Sheet						
	Mar 00	Info Sheet						
260	Jan 83	Application of Additional Sealing to Nacelle Lower Access Doors	215-30109		1001 to 1065	R	P	54
	June 83	Rev. A						
261	Dec 85	Main Landing Gear Shock Installation - Replacement of Spacer	215-40311B 215-50350A	k215-87500, EO's NC-1 and NC-2	1001 to 1088 1110	R	P	32
	Feb 87	Rev. 1						
	Feb 88	Rev. 2						

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262	Nov 83	Modification – MLG Brake Attachment	215-40385B	K215-87501 B 215-87500, EO D-18	1002 to 1004 1006 to 1020 1030 to 1039 1041 to 1045 1048 to 1072	R	P	32
	Oct 84	Issue No. 2						
	Apr 85	Issue No. 2, Rev. 1						
263	Dec 82	Installation of Supernumerary Crew Member Intercom System	215-40405D	K215-70000 K215-70002 B K215-70002 B, EO B-1	1071 1072 1074 1077	R	P	23
	Oct 83	Issue No. 2						
	Aug 85	Issue No. 3						
264	Jan 83	Installation of Packers to Rudder Torque Tube Bearings	215-40389	K215-90801	1066 1067	R	P	27
265	Feb 83	Replacement of Artificial Horizons	215-40400	K215-70001	1066 to 1072	R	P	34
266	Apr 83	Installation of Emergency Breathing Equipment for Supernumerary Crew Member	215-20875	K215-40014 K215-40014, EO's NC-1 to NC-4	1049	C/R	P	35
267	Dec 82	Centre Fuselage – Reinforcement of Floor Structure	215-40393C	K215-32300 K215-32300, EO NC-3	1066 1067 1069	R	P	53
	Apr 85	Rev. 1						

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268	Oct 83	Installation of King KDM-706 DME System	215-40440A		1071 1072 1074 1077	C/R	P	34
	Aug 85	Rev. A						
269	Nov 83	Installation of Sunair ASB-500 HF/SSB Communication System	215-40445F 215-50485B	K215-70005 A, EO's A-1 to A-6 k215-70005 A, NIEO 1 K215-70015, EO NC-1 215-21010 E 215-30030 F 215-30055 F 215-31025 G, EO G-4 215-51004 D 215-51081 E 215-51076 B 215-72011 A 215-72017 215-70310 B	1039 1041 to 1043 1048 1055 1060 1064 1071 to 1075 1077 1108	R	P	23
	Aug 85	Issue No. 2						
	Nov 85	Issue No. 2, Rev. 1						
	May 91	Rev. 2						
270	Mar 84	Installation of Weather Radar System	215-40453	K215-70006 K215-31051 215-30018 D 215-31010 B 215-31070 A 215-51006 215-70465	1071 1072	C/R	P	34

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271	Apr 83	Installation of Emergency Breathing Equipment for Supernumerary Crew Member	215-40397B	K215-40014 K215-40014, EO's NC-1 to NC-3	1071 1072 1108	C/R	P	35
	Aug 89	Info Sheet						
272	Feb 83	Installation of Rear Cargo Compartment Observation Blister Windows	215-20859A	K215-30101 K215-30101, NIEO 1 215-30089, EO's NC-1 to NC-3	1049	C/R	P	56
273	Aug 83	Replacement of Ground Water Filling System Connection	215-40354A	K215-30009 215-30027 F, EO's F-1 and F-2	1071	C/R	P	25
274	Dec 85	Installation of Three Man Seats and Installation of Restraint Harnesses on Four-Man Seats	215-20870B	K215-40017 215-40112 215-40146 215-40149	1049	C/R	P	25

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275	June 83	Replacement of Existing Communication and Navigation Systems	215-20874A	K215-51003 215-50568 215-50568, EO NC-1 215-50569 215-50572 215-50572, EO NC-1 215-50573 215-50573, EO NC-1 215-50574 215-50575 215-50576 215-50577 215-50578 215-51158 215-51159 215-51160 215-51160, EO NC-1 215-51161 215-51162 215-51163 215-51164 215-51165 215-51166 K215-51358 (Ref.Only) K215-51365 (Ref.Only)	1049	C/R	P	23 34

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276	May 83	Installation of Rate of Climb and Turn and Bank Indicators on Copilot's Instrument Panel	215-40411B	K215-70003 to EO NC-2	1071 1072 1074 1077	C/R	P	34
	Nov 85	Rev. A						
277	Apr 83	Replacement of Windshield Washer System Circuit Breaker	215-40424		1066 to 1076	R	P	30
278	Aug 83	Firewall Oil Shut-off Valve - Replacement of Flange Adapter Fitting	215-40428 215-50207	215-63000 to EO D-12 215-62011 to A-32	1066 to 1072 1075 1076 1079 1080	R	P	79
	May 85	Rev. 1						
279	May 83	Replacement of Auxiliary Hydraulic Pump Switch Placard	215-40425	K215-51004	1001 to 1076	M	P	11
280		Cancelled prior to issue						
281	July 83	Modification to Water Door Actuation System	215-30112A	K215-75004 A	1001 to 1080	R	P	25
282	Feb 87	Fuel Booster Pump - Installation of Operation Indicating Warning System	215-40450	K215-51020 B K215-64009, EO NC-1	1039 to 1080	R	P	28
	Nov 87	Info Sheet						
	Dec 87	Info Sheet, Rev. 1						
	June 88	Info Sheet, Rev. 2						
	Sept 92	Rev. 1						

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283	Jan 83	Relocation of End Cap on Water Tank Ground Filling Points	215-40398	K215-30054	1070	R	P	25
284	Jan 84	Installation of Wire Mesh Screen in Engine Carburetor Automatic Mixture Control	215-40450	215-62010, EO F-8	1001 to 1080	R	P	71
	Oct 87	Info Sheet						
285	Jan 84	Installation of Hour Meter to Cabin Combustion Heater	215-40462	K215-50001	1001 to 1080	R	P	21
286	Feb 84	Installation of Grease Retaining Boot on Rudder Control Shaft Bearings	215-40461	K215-92700	1066 to 1080	R	P	27
	Sep 84	Issue No. 2						
287	Jan 84	Installation of Additional Access Door to Wing Leading Edge	215-40465B	215-11061 B 215-64015 D 215-11002 E	1001 to 1072 1075 1076	M	P	57
	Dec 84	Issue No. 2						
	July 98	Info Sheet						
288	Jan 84	Water Door System Switch Replacement	215-40467	K215-51006	1001 to 1080	R	P	25
289	May 85	Special Inspection of Fluid Lines/Modification of Vapor Seals in Wing L/E - Nacelle Area	215-40474 RSI: C-1599A	(RSI) C-1599 A K215-65000	1001 to 1080	R	57	57

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215-	DATE OF ISSUE	SUBJECT	MOD SUMMARY	KIT DRAWING	EFFECTIVITY	COMPLIANCE	MODEL	ATA REF
290	Jan 84	Installation of Stabilizing Channel for Rudder Bearing	215-50029	215-30111	1066 to 1072 1075 to 1076	M	P	53
291		Cancelled prior to issue						
292		Cancelled						
293	May 84	Modification – MLG Uplock – Installation of Uplock Beam Brace and Gear Rubbing Strip	215-50057A	K215-32302, EO NC-1	1001 to 1080	R	P	53
	Feb 86	Rev. 1						
294	Mar 85	Modification – Water Door Dampers	215-50115	K215-26001 A	1001 to 1080	R	P	25
	Oct 85	Rev. 1						
	Aug 00	Rev. 2	215T62060 A		1001 to 1125		P&T	
	July 01	Info Sheet						
295	Feb 85	Modification – NLG – Door Sequence Valves	215-50155 215-50360	K215-75005 A 215-85006, EO A-10	1001 to 1100 1110 to 1115	R	P	32
	June 87	Rev. 1						
296		Cancelled	SIC 201					

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215-	DATE OF ISSUE	SUBJECT	MOD SUMMARY	KIT DRAWING	EFFECTIVITY	COMPLIANCE	MODEL	ATA REF
298	Jan 85	Replacement – Flapper Valve Assembly – Ground Filling System	215-50091A	K215-30058 A 215-30085, EO A-1	1066 to 1080	R	P	25
	June 86	Rev. 1						
	July 87	Rev. 2						
299	Feb 85	Replacement – Ground Water Filling Connection	215-40475		1079 to 1080	C/R	P	25
300	Sept 92	Installation of Electrical Bilge Pump	215-40499NC		1001 to 1080		P	25
	Dec 10	Rev. 1	215-40499NC 215-50625NC	K215-51017, EO NC-1 215-40154, EO's NC-1 to NC-9 215-50486, EO NC-1 215-53210 A		C/O		
A301	Jan 85	Special Inspection – Water Door Mechanism Torque Tube Assembly	RSI: C-1607B	(RSI) C-1607 B	1001 to 1072 1075 1076 1079 1080	R	P	25
	Mar 85	Rev. 1						
302	Jan 85	Special Inspection – Corrosion Damage – Wing Spars, Stringers and Skins	RSI: C-1608C		1001 to 1080	R	P	57
	Jan 85	Rev. 1						

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303	Sep 85	Modification – Installation of Flitefone 40 VHF/FM Radio System	215-40489A	K215-51371 A	1015 1039 1041 1043 1045 1048 1055 1060 1064	R	P	23
304	Oct 85	Installation of Window for Oil Sight Gauge	215-50089A	K215-30057	1001 to 1080	R	P	53
	Sep 87	Info Sheet						
305	Feb 85	Modification – Fuel Flow Indicating System	215-40421C, D & E	K215-60054 A, EO A-1 and A-2 (FTP) S215-5005 B-1	1049 to 1076	R	P	73
306	Mar 85	Special Check/Rework – Nacelle Accessory Zone – Cooling Duct	RSI: C-1609	RSI C-1609	1001 to 1072 1075 1076 1079 1080	R	P	71
307	Sep 85	Installation and Removal of Experimental Foam Agent Mixing System	X20876A X40490F	K215-32303 K215-32304 K215-40020 K215-40021, EO's NC-1 to NC-3 K215-40023 215-40112 215-51169 DV215-40049 (FTP) S215-8512	1049	R	P	25
	Aug 86	Rev. 1						
308	Feb 85	Modification – Chine Members	215-50035		1001 to 1080	R	P	53

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309	June 85	Special Inspection/Rework – Horizontal Stabilizer – Reinforcement of Leading Edge Stringers	RSI: C-1603	(RSI) C-1603	1066 to 1077 1079 1080		P	55
	Apr 85	Rev. 1						
A310	Mar 85	Special Inspection – Power Plant Oil Pressure Switch	215-50185A		1001 to 1065 1066 to 1072 1075 1076 1079 1080	R	P	79
	May 85	Rev. 1						
A311	Mar 85	Special Inspection – Aileron Cable Clearance	215-50169C RSI: C-1612	(RSI) C-1612	1031 to 1072 1075 1076 1079 1080	R	P	27
312	May 85	Modification – MLG Lower Trunnions – Addition of Greasing Provisions	1H-2030	K215-87001	1001 to 1030	R	P	32
313	Oct 85	Special Inspection / Modification – Nose Landing Gear Door Rods and Sequencing Redundancy Mechanism Rod	C20788 RSI: C-1557 (SIC 101)	(RSI) C-1557 215-85009, EO NC-4 215-85026, EO NC-2 and NC-3	1001 to 1040	R	P	32
314	Oct 85	Modification – Pilot Escape Hatch Hinge Stop Installation	215-50092A 215-53005	K215-30059, EO NC-1	1001 to 1080	R	P	52

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315	Feb 87	Modification – Removal of Cabin Heater Combustion Air Scoop	215-20880 215-40391A (SIC 181, 189)	K215-51019 215-95010, EO C-11 215-95010, NIEO 17	1001 to 1072	R	P	30
316	Oct 85	Replacement of Solenoid Operated Fuel Drain Valve	215-40373A 215-40441	215-64024 215-64087, EO's A-10 and A-11	1051 to 1080	R	P	28
	Dec 87	Info sheet						
317	Dec 85	Special Inspection/Rework – Cabin Heater Exhaust Pipe	C-20726A 1H-2074A RSI: C-1548A (SIC 77)	(RSI) C-1548 A	1001 to 1030 1032 1039	R	P	21
318		Cancelled						
319	Oct 85	Modification – Repositioning of Water Door Mechanism Uplock Microswitches	215-40185 (SIC 177)	215-26099, EO NC-3	1001 to 1065	R	P	25
320	Nov 85	Modification – 346B-3 Audio Integrating System	215-40383 (SIC 178)	215-70310, EO A-5 215-70320, EO A-5 215-70321 E 215-70360, EO A-5	1066 to 1072	R	P	23
321	Aug 86	Modification – Exhaust Stack at Cylinders No. 2 and 3	215-40246 (SIC 168)	2125-62010, NIEO 11 and 38	1031 to 1080	R	P	78
	Dec 87	Info Sheet						

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322	Oct 85	Special Inspection/Rework – Water Tank Doors Hinge Plates	D20836 RSI: C-1574A	(RSI) C-1574 A 215-33006, NIEO 7	1001 to 1043 1046 1047	R	P	25
323	Feb 86	Modification – Wing Fuel System – Replacement of Fuel Strainer Assembly on Attrition Basis	215-50156C	215-64086 B	1001 to 1080	M	P	28
	June 86	Rev. 1						
324	Aug 85	Water System – Addition of Annunciator Panel on Copilot Side	215-40493	K215-51009	1001 to 1080	R	P	25
325	July 85	Improved Drainage and Additional Corrosion Protection for Wing and Flap Hinge Arms	215-50098		1001 to 1080	R	P	57
326	Dec 85	Special Inspection/Rework – Rudder Trailing Edge Rib Drain Holes	215-50097	215T24222, EO B-2	1001 to 1072 1075 1076 1078 to 1080	R	P	55
328	Apr 86	Modification – Auxiliary Hydraulic Pump – Source of Power Changed from Main to Essential Bus	215-30119C	K215-51011, EO NC-1	1001 to 1030	R	P	24
	Nov 88	Info Sheet						
329	Nov 85	Modification – Installation of Restraint Harnesses on Four-Man Seats	215-40494A	215-40131, 215-40112, EO B-16	1074 1077	R	P	25
	July 03	Info Sheet	215-50772A		1001 to 1080			

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330	Feb 86	Installation of Support Structure and Stowage Rack for Third Crew Member Seat	215-40374A	K215-40012, EO's A-1 and A-2 K215-40016, EO NC-1 215-40016, EO NC-2 215-40017 215-40018 215-40019, EO A-1 215-40035, EO's A-1 to A3 215-40262	1074 1077	C/O	P	25
331	Apr 86	Engine Oil Tank Drain Valve - Installation of Lockwire	215-50277 (SIC 183)	(RSI) C-1617 215-63000, EO D-15	1001 to 1083	R	P	79
333	Jan 87	Modification - Installation of Nose Wheel Steering System	215-50334H		1001 to 1088 1090 1091 1110 to 1112	R	P	32
	Feb 88	Rev. 1						
	Nov 91	Info Sheet						
335	Apr 86	Replacement of Inlet Hose on LH Oil Cooler	215-50269 RSI: C-1615	(RSI) C-1615	1081 to 1085	R	P	79
	Jan 88	Info Sheet						

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336	June 86	Special Inspection/Replacement – Fuel Cell Interconnects	215-50244B 215-50604NC RSI: C-1613B	RSI: C-1613B	1001 to 1090 1110		P	28
	Oct 86	Rev. 1						
	July 88	Info Sheet						
	Nov 88	Info Sheet, Rev. 2						
	Feb 94	Rev 2						
	Aug 97	Rev 3	215-50244B 215-50604A 215-50615NC	(RSI) C-1613 B K215-64063 B (Canadiar Part List) PLK215-64063B		R		
	Nov 98	Info Sheet						
A337		Cancelled prior to issue	(CAR-786)					
338	Mar 86	Installation of CMA 734 "Arrow" Omega Navigation System, Long Range Ferry Kit	215-40496A	K215-70008	1073	M	P	34
A339	Mar 86	Special Inspection – Propeller Governor Head and Teleflex Control Cable	215-50266 RSI: C-1614A	(RSI) C-1614 A	1001 to 1083	R	P	61
	Aug 87	Rev. No. 1						
	Mar 88	Info Sheet						

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A340	Apr 86	Special Inspection – Water Door and Water Door Uplock Actuators Mounting Lugs	215-50104A RSI: C-1622	(RSI) C-1622	1001 to 1086	R	P	25
	June 86	Rev. 1						
341	June 86	Resetting of Propellers and Propeller Governors	215-50276A RSI: C-1616A	(RSI) C-1616 A 215-61902 M 215-62010, NIEO 35 215-62014	1081 to 1083	R	P	61
	Mar 88	Info Sheet						
	Apr 88	Rev. 1						
A342	Apr 86	Modification – Propeller Feathering System – Replacement of Feathering Pump Oil Pressure Hose	215-50292 RSI: C-1621	(RSI) C-1621	1001 to 1085	R	P	61
343	Apr 86	Modification – VHF Radio System – Relocation of VHF No. 1 Antenna	215-50259 215-50298 215-40506	K215-70014 215-23002, EO-6 215-23100, EO D-4 215-23400 215-32011, EO E-2 215-70010, EO A-4 215-70317, EO NC-7 215-70812 NC-4 215-50822, EO NC-3	1066 to 1083	R	P	23
	Feb 89	Rev. 1						
	March 10	Info Sheet						

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344	June 86	Installation of Bonding Jumper Between Anti-Collision Light and Aircraft Structure	215-50260A		1066 to 1072 1074 to 1084	R	P	33
	Jan 88	Info Sheet						
	Aug 88	Info Sheet, Rev. No. 2						
345	May 86	Airspeed Limitation Changes – Flap Position, Elevator Trim and Water Landing	215-50279	(RSI) F-256 215-00001, NIEO 735 and 738	1081 to 1083	R	P	11 27
346	May 86	Modification – Horiz/Vert Stabilizers – Replacement of Critical Vortex Generators	215-50280	(RSI) C-1620	1081 to 1083 1085 1086	R	P	55
347	May 86	Modification – Airspeed Indicators – Removal of Snubber Plugs at Indicators	215-50281	215-00001, NIEO 734	1081 to 1083	R	P	34
348	Nov 87	Special Inspection/Repair – R2800 CA3 Engine Exhaust Valves and Activating Mechanism		CES-1000, Appendix 1	All	R	P	72
349	Aug 86	Modification – Replacement of Fluid Dispensing Windshield Wiper Arms	215-50291	(RSI) C-1618 K215-40251	1086 1087	R	P	30
350	May 86	Replacement of Oxygen Masks	215-50301	215-40120, EO B-4	1081 to 1085	R	P	35

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351	Sept 86	Modification of Mounting Base for Battery Vent Sump Jar	215-50257A	215-51043 A	1031 to 1089	R	P	24
352		Cancelled						
353	Aug 86	Installation of Specific Avionic Systems for Long Range Ferry Flights	215-50284C 215-50344	K215-70008 A, EO A-1 K215-51354 A K215-51354 A, EO A-1 and A-2 K215-51357 A K215-51357 A, EO's A-1 to A-4 K215-70010 215-70876	All Series V A/C	M	P	23 34
	Sep 87	Rev. 1						
354	Aug 86	Special Inspection/Modification - Engine Driven Fuel Pump Vent Plug	CES 1014B	(CES) 1014 B	All	R	P	71
355	June 92	Fuel Cell Interconnect/Solenoid Value Kit Installation		K215-60064	1031 to 1050	R	P	28

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356	Dec 88 May 91	Installation of Foam Agent Mixing System Rev. 1	215-50314Z 215-50385G 215-50566	K215-40026, EO NC-1 K215-40027, EO NC-1 K215-40425 B K215-40430 A, EO's A-1 to A-3 K215-51015 EO's NC-1 to NC-15 215-31404 A 215-31405 B 215-31406 A, EO A-1 215-31407 B 215-31409 A 215-31410, EO's NC-1 to NC-3 215-40050, EO's NC-1 and NC-2 215-40057 215-40089 A, EO's A-1 to A-8 215-40112 B 215-40140 215-40400 215-40420 A 215-40553 215-50484 A, EO's A-1 to A-13 215-52200, EO's NC-1 to NC-13	1001 to 1061 1064 to 1125	C/O	P	25
358		Cancelled prior to issue						

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359	Dec 86	Modification – Airspeed Indicators – Installation of Snubber Plugs at Indicators	215-50285A	215-51008, EO F-2	1081 to 1088 1110	R	P	34
	Oct 87	Info Sheet						
360	Oct 86	Modification – Cabin Heater Fuel Line – Additional Clamping at FS 361.40 RH	215-50312	(RIS) C-1626 215-64085, EO's B-17 and B-18	1031 to 1088 1110	R	P	21
361	May 87	Modification of Exhaust Stack Support Installation	215-50329B	(RIS) C-1625 B 215-62005, EO NC-7 and NC-11	1081 1088 1110	R	P	78
A362	June 87	Modification – Additional Clamping for Generator and Starter Harness on Power Plant	215-50335 RSI: C-1627	(RSI) C-1627 215-94127, EO A-2 215-51167, EO NC-2	1081 to 1088 1110	R	P	71
A363	Mar 87	Special Inspection/Replacement – Water Door Actuator Microswitches	RSI: C-1629A	(RSI) C-1629 A (Alert wire) TA215-363-004/226	All	M	P	25
	Mar 88	Info Sheet						
	Feb 89	Info Sheet, Rev. 2						
364	Dec 86	Modification – Addition of Separate Ground Connection to Fire Warning Lights	215-50287	K215-51021	1001 to 1087	R	P	26

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365	Dec 86	Removal of Temporary Flap and Elevator Trim Limitation Placards and Addition of Trip Strip to LH and RH Elevators	215-50340 215-50363 215-50365 RSI: F-256A C-1631	(RSI) C-1631 F-546 A 215-00001, NIEO 868 and NIEO 870 215-15090	1081 to 1088 1110	R	P	11 27 55
366	Oct 87	Modification - VOR/ILS Systems No. 1 and No. 2	215-50288	215-70480, EO A-6 215-70500, EO A-7	1081 to 1088 1110	R	P	34
367	Jan 88	Installation of Additional Supports for Hydraulic Lines on Wing Front Spar	D20845 RSI: C-1578A	(RSI) C-1578 A 215-75021, EO D-1	1001 to 1043 1046 1047	R	P	29
368	Jan 88	Relocation of Attaching Bracket - Co-pilot's Oxygen Bottle	D20848B	K215-40008, EO's NC-1 and NC-2	1001 to 1020 1030 1031 to 1043 1046 1047	R	P	35
369	May 88	Inspection and Replacement of Propeller Governor Control Support Assembly	IJ-2081B RSI: C-1565B	(RSI) C-1565 B	1001 to 1050	R	P	61
	Oct 93	Information Sheet						
370	Nov 87	Replacement of Firex Discharge Indicators on Attribution Basis	215-30120 215-30121	K215-95301 K215-60057 215-95400, EO C-7 215-65000, EO B-8	1001 to 1030 1058 1059	R	P	26

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371	June 87	Modification – Power Indicating – Replacement of Manifold Pressure Transmitter on Attribution Basis	215-50305A 215-50393	K215-60056	1001 to 1088 1090 1110	R	P	77
	Sep 87	Info Sheet						
	Nov 98	Info Sheet						
372	May 87	Special Inspection – Propeller Governor Control Assembly	215-30097B 215-50267 RSI: C-1623	(RSI) C-1623 215-40037 A 215-40256 B	1001 to 1088 1090 1091 1110 1111	H/R	P	61
	Nov 87	Info Sheet						
374	Nov 87	Installation of Auxiliary Audio Control Unit and Isolation Amplifier for Supernumerary Crew Member	215-50339F	K215-70013, EO'S NC-1 and NC-2 215-71011, EO NC-2 215-71010, EO A-5	1081 to 1083 1085 1087 1088 1091 to 1093 1095 1098	C/R	P	23
375	Mar 89	Installation of Improved Fresh Air Vent and Drain	215-50373F	K215-95302 A, EO's A-1 and A-2 K215-95303 A	1001 to 1119	C/O	P	21

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376	Apr 88	Introduction of New Landing Gear Configuration for Increased Land Landing Weight	215-50095B 215-50148A 215-50387A 215-50500	215-50095 B 215-30023, EO's F-5 to F-7 215-50148 A 215-87500, EO D-16 215-87502 P 215-50387 A 215-30000, EO's G-10 and G-12 215-85000 F K215-85000 A 215-85001 U 215-87500 E 215-87501 AB 215-50500 215-30023, NIEO's 28 and 31	1056 to 1125	C/O	P	32
	May 89	Rev. 1						
377	Mar 87	Special Inspection/Replacement - Circuit Breakers	215-50343 RSI: C1628	(RSI) C-1628 (Canadair Advisory wire) 215-3046/478 (Canadair letter) 215L-3046/478 (Gided Alert) C6-A-86-03 FAA NPRM Proposed A.D (Docket #86-CE-58-AD)	1081 to 1088 1090 1091 1110 1111	R	P	24
378	Mar 88	Relocation of ADF Antenna	215-50347A 215-40508A		1066 to 1096 1110 to 1112	R	P	34
	Nov 88	Info Sheet						
	Dec 88	Info Sheet, Rev. 2						

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379	Mar 87	Special Inspection/Modification – Cabin Heater Exhaust Installation	215-50371A RSI: C-1632	(RSI) C-1632 215-95010, EO's C-14 and C-17	1001 to 1092 1110 to 1112	M	P	21
	Sep 87	Info Sheet						
380	Nov 87	Modification/Rework – Protective Cover on HF Rack	215-50390C	K215-70015	1083 1084 1088 1089 1095 1096	R	P	23
	June 88	Info Sheet						
381	May 87	Modification/Replacement of Heat Shields on Engine Mount	215-50378A	215-60007, EO A-5	1081 to 1099 1110 to 1114	R	P	71
	Feb 88	Info Sheet						
383	Oct 91	Modification – Replacement of Pye VHF/FM and Flightfone 40 with Wulfsberg RT-138 VHF/FM Communications System	215-40505	K215-70012 K215-30008 D, EO D-1 K215T-51371 A 215-50502 B 215-50535 B 215-70313 215-93822 G	1002 to 1004 1006 to 1009 1011 1012 1014 1016 to 1018 1020 1030 1039 1041 1043 1045	R	P	23
					(Cont'd)			

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					1048 1055 1060 1062 to 1064 1066 1067 1069 1070 1073 1075			
A384	July 92 Mar 88	Info Sheet Special Inspection/Rework – Lord Engine Mounts	215-50438 215-50451D 215-50495 RSI: C-1633G	(RSI) C-1633 G 215-60000, NIEO 53 215-62010, EO G-57 (Canadair Alert Wire) 215-984-006/317	1081 to 1097 1099 to 1105 1107 1110 to 1113	M	P	71
386	Mar 88	Painting of Reset Poppet – NLG Bypass Valve	215-52310	215-75077, EO NC-5	All	R	P	32
387	Apr 88 Oct 88 Dec 88 Sept 91	Replacement of Emergency Extension Switch Rev. 1 Rev. 2 Rev. 3	215-50413C	K215-51024, EO NC-4	1001 to 1117	R	P	32
388		Cancelled						

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389	Nov 88	Replacement and Rewiring of Water Door Actuator Microswitches	215-50414A 215-50481 215-50569	(RSI) C-1629 C K215-51023, EO's A-1 to A-4	1001 to 1097 1099 1110 to 1113	R	P	25
	Sep 91	Rev. 1						
390	Nov 88	Rework - Exhaust Stack at Cylinders. No. 2 and 3	215-50320	85001 G 85001 NIEO 1	1081 to 1096 1110 to 1114	R	P	78
391		Service Bulletin Cancelled						
392	Mar 88	Addition of Trip Strip to LH and RH Elevators	215-40510	K215-25010	1001 to 1080	R	P	27
393	Mar 89	Relocation of Battery Vent Ports	215-50415	K215-30131 K215-51372	1031 to 1125	R	P	24
395	Mar 88	Special Inspection/Replacement - Multiplier Control Aileron Cables	215-50461 RSI: C-1636A	(Canadair Advisory Wire) 215T-4423/229 (RSI) C-1636 A 215-92315, EO A-5	1001 to 1097 1099 1110 to 1113	R	P	27
396	May 89	Special Inspection/Modification - Engine Control Cables and Pulley Bracket at Wing Box	215-50492B RSI: C-1639A	(RSI) C-1639 A 215-94100, EO'A-8 and A-9 215-94140, EO B-5	1001 to 1113 1116 1117	R	P	76
397	Apr 88	Introduction of Fire-Resistant Wires in High Temperature Zone of Landing and Taxi Lights	215-50409A	215-50431, EO B23 and B-25	1081 to 1117	R	P	33
	Dec 92	Info Sheet						

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398	Apr 88	Painting of Main and Emergency Elevator Trim Circuit Breakers	215-50480	K215-51373	1001 to 1108	R	P	24
	Oct 88	Info Sheet						
399	Oct 91	Jack Actuator Compartment – Reinforcement	215-50511		1001 to 1125		P&T	53
	Aug 92	Info Sheet						
	Apr 95	Rev. 1						
	Mar 97	Rev. 2	215-50511 D 215T61046 NC					
	Apr 97	Info Sheet						
	Sept 01	Info Sheet	215-50511E					
	Jan 07	Rev. 3	215-50511E 215T61046NC	K215-32021 E		C/O		
	Nov 08	Info Sheet	215-50890A					
	Dec 12	Rev. 4	215-50511E 215-50890A-1 215T61046NC 415-78867A	K215-32021 F				

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215-	DATE OF ISSUE	SUBJECT	MOD SUMMARY	KIT DRAWING	EFFECTIVITY	COMPLIANCE	MODEL	ATA REF
400	May 88	Special Inspection/Rework – Cabin Heater Fuel Pump Feed Flexible Line – Additional Clamping at FS 388 RH	215-50501 RSI: C-1640	(RSI) C-1640 (Canada Alert Wire:) 215T4692/179 K215-60062	1001 to 1107 1110 to 1115	R	P	21
404	Sep 88	Special Inspection/Replacement Airspeed Indicator Nipple Assembly (Snubber) P/N 215-51008-1549	RSI: C-1635		1081 to 1107 1110 to 1115		P	34
	Oct 88	Info Sheet						
	Apr 90	Info Sheet, Rev. 2						
405	Jan 91	Special Inspection/Modification – RMI and CI Wire Bundles Clearance	RSI: C-1654B and C C-159 215-50517 50549A	(Canadair Advisory Telex) 215T-5394/279 (RSI) C-1654 B C1659 K215-95300, EO NC-1 and NC-2 215-51253 D, NIEO 3	1066 to 1122	H/R	P	21
	Apr 91	Rev. 1						
406	Sep 91	Modification – Anti-Collision Beacon Lights Flange Orientation	215-50348	K215-51375	1031 to 1107 1110 to 1115	R	P	33

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215-	DATE OF ISSUE	SUBJECT	MOD SUMMARY	KIT DRAWING	EFFECTIVITY	COMPLIANCE	MODEL	ATA REF
407	Oct 88	De-activation of Nose Wheel Steering System	215-50508A	K215-86004 B	1001 to 1125	C/O	P	32
	Dec 88	Info Sheet						
	Jan 96	Rev. 1						
	Feb 98	Info Sheet						
408	Apr 91	Modification - VHF Communication System - No. 2 Audio Preamplifier Voltage Surge Prevention	215-50342	215-71010 A, EO A-3 215-71415, EO NC-5	1081 to 1092 1110 to 1112	R	P	23
	Sep 92	Info Sheet						
409	Mar 89	Modification to Nose Wheel Steering System	215-50504F RSI: C-1642 F263	(RSI) F263 C1642 K215-75008 A, EO A-2 K215-86003 A 215-75207, EO NC-13	1001 to 1107 1110 to 1112 1114 1115	R	P	32
	Aug 89	Rev. 1						
	Dec 89	Info Sheet						
411	Nov 88	Inspection/Replacement of Engine Oil System Hoses	RSI: C-1643A	(RSI) C-1643 A	1001 to 1107 1110 to 1113	R	P	61 71 79
	Dec 88	Rev. 1						
	May 89	Info Sheet						

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A412	Nov 88	Special Inspection – Lord Engine Mounts Core Snap Ring Installation	RSI: C-1647A	(RSI) C-1647 A (Canadair Advisory Telex) 215T-5000/317 (Canada Alert Wire) 215-412/007-317	1081 to 1107 1110 to 1113	M	P	71
414	Jan 89	Special Inspection/Rework – Pole Air Generators P/N 2CM70D()	RSI: C-1644A	(RSI) C-1644 A	1001 to 1107 1110 to 1113	R	P	24
415	Mar 93	Replacement of Wulfsberg RT-138 VHF/FM Communication System by Wulfsberg RT-9600	215-50486 C	K215-51376 A 215-70338, EO NC-1	1108	C/O	P	23
416	May 89	Special Inspection/Modification – Cabin Heater Exhaust Duct – Installation of Tape and External Extractor Shroud	215-50507A RSI: C-1650B	(RSI) C-1650 B K215-95000 A (Canadair Teletype Message) 215T-5710/316	1001 to 1107 1110 to 1117	R	P	21
	June 89	Rev. 1						
	July 89	Rev. 2						
417	May 91	Modification – Emergency Water Dump System Fouling – Prevention	215-50509	K215-94000 215-94700 E, NIEO 8	1001 to 1107 1110 to 1115	R	P	25
418	Mar 93	Corrosion Protection Improvement – Elevator Hinge Fairing	215-50368 NC	215-23403	1001 to 1125	C/O	P	55

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215-	DATE OF ISSUE	SUBJECT	MOD SUMMARY	KIT DRAWING	EFFECTIVITY	COMPLIANCE	MODEL	ATA REF
419	Mar 89	Modification – Improvement to Auxiliary Audio Control Unit for Supernumerary Crew Member	215-50416B	K215-70013, EO's NC-1 and NC-3 to NC-5	1081 to 1083 1085 1087 1088 1091 to 1093 1095 1098 1100 1102 1103 1105 1107	R	P	23
420	Mar 91	Modification – Attitude and Direction System Standby Magnetic Compass Replacement	215-50482B	K215-51374 215-50436 C	1081 to 1122	R	P	34
421	Feb 91	Modification – Water Door Torque Tube and Torque Shaft Corrosion Protection	215-50396		1001 to 1125		P	25
	Aug 94	Rev. 1	215-50396 A					
	Apr 00	Rev. 2	215-50396 A 215-50715 A	K215-26002 B		R		
422	July 89	Flap System – Installation of Additional Support for Hydraulic Lines on Wing Rear Spar	RSI: C-1655 215-50521	(RSI) C-1655 215-75022, EO E-2	1001 to 1107 1110 to 1115	R	P	27
	June 93	Information Sheet						
423		Service Bulletin Cancelled						

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424	June 91	Modification – Flight Compartment – Sunvisor Assembly Installation	215T008	K215T40060 A, EO A-1	1001 to 1125	C/O	P	25
425		Not Issued			1116		P	34
426	Mar 92	Inspect/Modification – Cabin Heater Exhaust Duct Cutout	215-53213NC		1001 to 1125	R	P	21
	June 92	Info Sheet						
429	Oct 89	Replacement of Collins Transceivers Type 22A to 22B	215-50489	215-70317, EO NC-15 215-71606, EO NC-7	1081 to 1125	R	P	23
430	Jan 91	Modification – Dependent Position Determining System – Measuring System (DME-42) Installation	215-50488B	K215-51377, EO NC-2 215-70481 NC	1081 to 1125	R	P	34
	Dec 12	Info Sheet		K215-51377, EO NC-3 215-70481 NC				
432	Aug 90	Special Inspection/Rework – Rudder Trim Tab – Enlargement of Drain Holes	215-50548 RSI: C-1657	(RSI) C-1657 215T24290 F, EO F-2	1001 to 1122	H/R	P	55
A433		Cancelled per S.B. 215-433						
433	Oct 91	Special Inspection/Rework – Aileron Hinge Fitting at WS 452 – Addition of Throat Strip (Rev. 2)	215-50558A RSI: C-1660B	(RSI) C-1660 B 215-12400 A 215-12114 B. NIEO 6	1011 to 1020 1025 to 1122 1124 1125	R	P	27 57

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434	Feb 91	Modification – Cylinder #1 Rocker Boxes – Loose Bolt Prevention	215-50557	215-62010, NIEO 46	1001 to 1125	R	P	71
A435	Aug 90	Modification – Right Aileron and Aileron Tab – Addition of Weights and Washers	215-50560A RSI: C-1661	(RSI) C-1661 K215-15003	1001 to 1125	R	P	57
436	Apr 91	Modification – Pressure Manifold Check Valve Replacement	215-50562	K215T75014, EO NC-1 K215T75014, NIEO 1	1001 to 1125	R	P	29
	Aug 91	Rev. 1						
438	June 91	Modification – AC Generation – Replacement of Rotary Inverters by Static Inverters	215-50568		1039 to 1057 1060 to 1065	C/O	P	24
	Aug 92	Rev. 1		K215-51380 (Canadair Part List) PLK215-51380 B				
A439	July 91	Main Distribution Centre – Special Inspection	TCAD: CF-91-23		1001 to 1125	H/R	P	24
440	Nov 92	Wing Flap System – Installation of Gaiter Between Flap Actuator and Flap Actuator Fairing	215-50573B	K215-16003 B 215-16096, EO's A-1 to A-3 (Aerospatial Drawing) 215-MR-0034 D	1001 to 1125	R	P	27
442	Feb 92	Steering Actuator – Inspection/Rework Compensator Chamber Corrosion Prevention	215-50575NC	K215-86005	1001 to 1107 1110 to 1125	H	P&T	32

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443	Feb 92	Low Tension Ignition Harness Assembly Chafing Protection	215-50579A RSI: C-1663A	(RSI) C-1663 A 215-57337, EO NC-2	1001 to 1125	H/R	P	74
	Sep 94	Info Sheet						
444	June 92	Foam System Improvement - Modification	215-50564NC 215-50577NC	K215-31400 K215-40018 A	1001 to 1061 1064 to 1125	R	P&T	25
445		Service Bulletin Cancelled						
446	May 92	Aerial Fire-Fighting System Fastener Replacement, Microswitch Bracket	215-50578 NC		1001 to 1125	C/O	P&T	25
	Nov 92	Rev.1		K215-26003 A				
447		Service Bulletin Cancelled						
448	Nov 92	Modification-Nose Landing Gear-Door Sequencing Valves	215-50520 NC	K215-75005 A, EO A-1 215-85006, EO A-12	1001 to 1125	C/O	P&T	32
	Dec 12	Info Sheet		K215-75005 A, EO A-1				
449	Mar 93	Water Door Hydraulic System-Mounting Lug Replacement	215-50587NC	K215-26004	1001 to 1125	C/O	P&T	25

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450	Jan 93	Installation of Accumulator–Main Hydraulic System	215–50586B		1001 to 1125	R	P	29
	May 93	Rev.1		K215–75009 B (Canadair Part List) PLK215–75009 B				
	May 94	Info Sheet						
	Apr 01	Info Sheet						
	July 09	Info Sheet	215–50586 C					
451	Oct 93	Installation of Intervox Voice Activated Microphone	215T64034A	K215–51384 215–51204 215–51203 215–51202 (Canadair Parts List) PLK215–51384	1066 to 1125	C/O	P&T	23
452	Apr 93	Re-identification of the Emergency Landing Gear and Brake Switch	215–50588NC	K215–51014 215–50588	1001 to 1125	C/O	P&T	11
453	Mar 93	Installation of Water Tank Deflectors	215T61035B	K215T30028 215T61036 B (Canadair Part List) PLK215T30028	1001 to 1125	R	P&T	25

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A454	Oct 93	Special Inspection and Rework of the Rear Spar Lower Cap at Wing Station 51.00	RSI: C-1670		1001 to 1125		P&T	57
	May 95	Rev. 1						
	Jan 99	Rev. 2	RSI C-1670 NC C-1676 NC					
	Mar 01	Rev. 3	RSI C-3220 A					
	Nov 09	Rev. 4	RSI C-3220 A C-3842 NC	215-10401 C (RSI) C-3220 A C-3842 NC (Transport Canada Airworthiness-Directive) CF-92-26 (Bombardier Aerospace Alert Wire) 215-A454		M		
	Dec 10	Info Sheet						
455	Nov 93	Replacement of the Airspeed Indicator Snubber Plugs	215-50490NC		1081 to 1125	R	P	34
	July 96	Rev. 1	215-50490 A	K215-51379 A 215-50490 A				

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457	Oct 93	Installation of Access Panels Between Wing Station 51:00 and 54.70	215-50591A		1001 to 1125	R	P&T	6
	Apr 98	Rev. 1	215-50591 A 215-50599 E	K215-10106 (For Kit 215K0457 A) K215-10025 C (For Kit 215K0457B) 215-50591 A 215-50599 E				
458	Oct 93	Replacement of Water Probe Microswitches	215-50593B	215-50593 B K215-50002 A	1031 to 1125	R	P&T	25
459		Service Bulletin Cancelled						
460	Nov 93	Replacement and Relocation of the Water Quantity Indicators	215-50595A		1001 to 1125		P&T	25
	Mar 94	Rev. 1	215-50595D					
	May 94	Rev. 2	215-50595E					
	Nov 98	Info Sheet						
	Sept. 08	Rev. 3	215-50595 F	K215-51386 F		C/O		
461	Sept 93	Replacement of the Mounting Nut on the Microswitch for the Water Door Locklever	215-50597NC	K215-26005 PLK215-26005	1001 to 1125	C/O	P&T	25

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A462	June 93	Special Inspection/Replacement of the Main Landing Gear Wheel Axles	RSI: C-1671A		1001 to 1125		P&T	32
	Aug 96	Rev.1						
	Mar 99	Rev.2						
	Jan 00	Rev.3		(RSI) C-1671 D (Canadair Alert Wire) 215-A462 (Transport Canada Airworthiness Directive) CF-93-08		R		
A463	Apr 93	Special Inspection and Rework of the Wing Box Front Spar Lower Cap	RSI: C-1672NC		1001 to 1125		P&T	57
	May 95	Rev. 1						
	June 96	Info Sheet						
	Mar 01	Rev. 2	215-50600	(Transport Canada Airworthiness Directive) CF-93-07 (Canada Alert Wire) 215-A463 (RSI) C3220 A K215-10026 (Canadair Repair Eng. Order) 215-57-10-31		R		

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464	Feb 94	Installation of Loran C / Global Positioning System	215-50609 A	K215-51023 A (Canadair Part List) PLK215-51025 A	1081 to 1125.	C/O	P	34
	Aug 94	PROPOSAL SHEET						
465	Feb 94	Modification of the Main Landing Gear Weight on Wheels (WOW) Switch	215-50592 A		1001 to 1125		P&T	32
	Mar 95	Rev. 1	215-50592 B	K215-50745 B		R		
	Sep 94	Info Sheet						
466	Aug 93	Replacement of Check Valves-Main Hydraulic System	215-50598 NC	K215-75010 (Canadair Part List) PLK215-75010	1001 to 1125	C/O	P	29
467	June 94	PROPOSAL SHEET Installation of a new Terminal Board at Left Horizontal Stabilizer Station 168			1031 to 1125		P	27
468	June 94	Replacement of the Main DC Generators on the Engines	215-50617 A		1031 to 1125		P	71 24
468	June 94	PROPOSAL SHEET						
	Sept 98	Rev. 1	215-50617 C	K215-51026 C		C/O		

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469	Aug 94	Installation of a New Fresh Air Vent System	215-50612 B		1001 to 1125	C/O	P&T	21
	May 96	Rev. 1	215-50612 C					
	Aug 98	Rev. 2	215-50612 C 215-50689 A					
	Dec 00	Rev. 3	215-50612 C 215-50689 A 215-50728 A					
	July 03	Rev. 4	215-50612 C 215-50689 A 215-50728 A 215-50734 B	K215T95325 E K215T95325 E, EO-1 215-50612 C 215-50689 A 215-50728 A 215-50734 B				
470	June 94	Replacement of the Windshield Washer Reservoir/Pump	215-50618 NC		1001 to 1065 with SB 221 Incorporated and 1066 to 1125	C/O	P&T	30
	June 94	PROPOSAL SHEET						
	Feb 09	Rev 1	215-50618 B	K215-40252 A				

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472	Oct 99	Installation of a Garmin 165 Global Positioning System (GPS) PROPOSAL SHEET			1001 to 1125		P	34
473	Apr 98	Installation of a New Boarding Ladder PROPOSAL SHEET			1001 to 1125		P	25
474	May 95	Installation of a Flight Engineer Seat	215-50632 NC		1001 to 1030		P	25
	Oct 97	Rev. 1	215-50632 A	K215T40031 A K215-40024 C		C/O		
	Feb 98	PROPOSAL SHEET						
	Feb 99	Info Sheet			1001 to 1065 and 1081 to 1125			
475		Service Bulletin Cancelled						
A476	Oct 96	Special Inspection of the Wing to Fuselage Fittings	Alert Wire 215-A476		1001 to 1125		P&T	53
	Nov 96	Info Sheet						
	Jan 97	Rev. 1						
	June 98	Rev. 2						

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	Aug 98	Rev. 3						
	Aug 00	Rev. 4		(RSI) C-3220 (Canada Alert Wire) 215-A476		R		
477	Apr 96	Installation of a Circuit Breaker Panel Decal	215-50633 NC	K215-70502	1081 to 1125	C/O	P&T	24
478		Service Bulletin Cancelled						
479	Sep 96	Replacement of the Artificial Horizon Indicators	215-50641 A	K215-51028	1031, 1033, 1051, 1052, and 1054	C/O		
480	Oct 98	Replacement of the Generator/Starter Harness Assembly Proposal Sheet			1001 to 1125		P	71
480	Mar 03	Replacement of the Generator/Starter Harness Assembly	215-50646 D	K215-51029 C	1001 to 1125	C/O	P	71
	July 09	Info Sheet	215-50646 E					
481	Feb 98	Provision for new Pilot/Copilot Oxygen Masks Proposal Sheet			1031 to 1065		P	35
482	Nov 96	Replacement of Fire Extinguisher and Mounting Bracket	215-50314 AB	K215-40026 NC-1 K215-40027 NC-1	1001 to 1125	C/O	P	26

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484	July 97	Installation of an Emergency Locator Transmitter (ELT) Model 14.1	215-50652 B		1001 to 1125		P&T	25
	Mar 98	Rev. 1		K215-51030 A		C/O		
	June 98	Proposal Sheet						
485	Jan 97	Special Inspection - Missing Rivets at Bulkhead FS 234.5, RBL 48.0, WL 140.0	215-50657 A	215K485	1001 to 1125	R	P&T	53
	Mar 97	Info Sheet						
486	Dec 96	Replacement of the Altimeter with an Encoding Altimeter	215-50658 B	K215-51035 A	1005, 1021, 1023, 1024, and 1026 to 1029	C/O	P	34
487	Apr 97	Replacement of the Nose Wheel Steering (NWS) Input-Lever End-Cap	215-50667 A		1001 to 1125		P	32
	July 97	Rev. 1		(Canadair Advisory Wire) 32-50-00-50A		R	P&T	
488	Mar 97	Installation of a Rescue Boat Handling Package	215-50668 NC	(DSD) Drawing: DSD-00001 DSD-00002 DSD-00003 DSD-00004	1017	C/O	P	25
489		Service Bulletin Cancelled						

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490	Oct 97	Addition of a Washer on the Aileron Control Rod	215-50672 A		1001 to 1125		P&T	27
	June 01	Rev. 1	215-50672 B	K215-92100 B		R		
491	Oct 03	Replacement of the Hydraulic Accumulator Pressure Gauge	215-50685 B		1001 to 1125	C/O	P	32
493	Dec 97	Replacement of Aero-Novation Markings	215-50678 B	K215-40030 A	1001 to 1125	R	P&T	11
	May 98	Proposal Sheet						
494		Service Bulletin Cancelled						
495	May 98	Replacement of the Artificial Horizon Indicators					P&T	34
		Proposal Sheet						
495	Jan 03	Replacement of the Artificial Horizon Indicators	215-50683 B	K215-51036 A	1001 to 1057, 1060, 1061, 1064, and 1065	C/O	P&T	34
496	Dec 97	Addition of Anti-Skid Paint to the Top of the Aircraft	215-50682 A		1001 to 1125		P&T	11
	July 99	Rev. 1	215-50682 B-1	K215T4048 A		C/O		

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A497	Nov 98	Relocation of the Water-Door Open Solenoid Valves Common Ground	215-50695 A	(RSI) C-3157 215-50695 A K215-51267 (Canadair/BBD Aerospace Advisory Wire) ADVW/00-05-00-010A	1001 to 1125		P&T	24
498	Feb 98	Modification to Series 2 and 3 Aircraft Structure to Accept a Series 5 Flight Engineer Seat	215-50684 A	K215-40019 A K215-40024 E	1039, 1041 to 1048, 1050 to 1057, 1060, 1061, 1064, 1065	C/O	P	25
	June 98	Proposal Sheet						
499	Feb 98	Installation of a US Gallon Fuel Dipstick	215-50686 A	K215-51030 A	1008	R	P	25
	Nov 00	Info Sheet			1008 and 1102			
500	May 98	Installation of a Metric Graduation Scale on the Fuel Dipstick Proposal Sheet					P&T	25
501		Service Bulletin Cancelled						
503	July 98	Replacement of the Rate-of-Climb Indicator	215-50694 A	K215-51390	1001 to 1080	C/O	P	34

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504	July 01	Reinforcement of the Wing Leading Edge	215-50693 A	K215-11501 215T11514 NC-2	1001 to 1125	R	P	57
505	Feb 00	Replacement of the Portable Fire Extinguisher	215-50701 A	K215-40031	1001 to 1125	C/O	P	26
	Jan 04	Info Sheet						
	June 05	Info Sheet						
506	Feb 00	Adjustment of the Main Landing Gear Downlock Micro-Switches	-	(RSI) C-3166 NC-1	1001 to 1125	R	P&T	32
507	Aug 03	Replacement of the Fuel Cell Cover Bolts	215-50708 B		1001 to 1125		P&T	28
	March 05	Rev. 1				R		
508		Service Bulletin Cancelled						
509	Dec 99	Removal of Sodium Dichromate Bags from the Aircraft Hull	215-50710 A-1		1001 to 1125	C/O	P&T	53
510		Service Bulletin Cancelled						
511		Service Bulletin Cancelled						
512	Mar 00	Installation of Exhaust Supports	215-50713 B	K215-62005 C	1001 to 1080	R	P	78
	Nov 00	Info Sheet						

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513		Service Bulletin Cancelled						
514	Nov 00	Replacement of the Aircraft Hull Drain Plugs PROPOSAL SHEET	-		1001 to 1125	C/O	P&T	53
515		Service Bulletin Cancelled						
516	May 00	Addition of Corrosion Protection to the Navigation Tail Light Assembly	215-50675 D		1001 to 1125	R	P&T	33
517	Feb 01	Inspection of the Nose Landing Gear (NLG) Emergency Gear Down Priority Valves	215-50611 B		1001 to 1125	M	P&T	32
518	Feb 01	Inspection of the Nose Landing Gear (NLG) Back Pressure Valve and Pressure Relief Valves	215-50611 B	(RSI) C-3213 A	1001 to 1125	M	P&T	32
519	Feb 01	Installation of Water Ground Fill Adapter on Series 1 Aircraft	215-50744 A	K215-30140 215-30189	1001 to 1030	C/O	P	25
	Aug 04	Info Sheet			1008 only			
520	Feb 04	Inspection of the Aileron Multiplier Cable Guard at FS 234.50	215T62095 A		1001 to 1125	M	P&T	27
521	Oct 03	Removal of the Fuel Indicating System	215-50749 A	K215-60065	1049 and 1076	C/O	P	73

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522	July 01	Modification to the Navigation Units to Comply with the New International Civil Aviation Organization Regulations for FM Immunity	215-50755 A	K215-51038	1001 to 1125	C/O	P&T	34
A523	Feb 03	Inspection and Repair of the Fire Extinguishing Discharge indicators for the Main Engine and Cabin Heater (Refer Service Bulletin 877493-26-437 from Kiddy Aerospace)	-		1001 to 1990		P&T	26
	Mar 03	Rev. 1		(RSI)C-3241 A-2 C3249 A		M		
525	Feb 03	Replacement of the Nose Wheel Steering (NWS) Actuator	215-50763 B		1001 to 1125	C/O	P&T	32
	July 08	Rev. 1	215-50763 B 215-50838 B	K215-85005 C				
	May 14	Rev. 2	215-50763 B 215-50838 B 215-50866 A	K215-85005 D				
527	May 04	Modification to the Rudder/Aileron Interconnect Pulley Support	215-50773 B	(RSI) C-3280 A K215T90367 A	1027	M	P	27

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528	Feb 04	Replacement of the Uplock Actuator Bearing	215-50776 A		1001 to 1125	R	P	42
	Aug 04	Info Sheet						25
	March 09	Info Sheet	215-50776 B					
529	Aug 04	Replacement of the Air Traffic Control (ATC) Antenna	215T60013 B 215T75056 C	K215-51040 A K215-51040, RNIEO's 601 to 603	1001 to 1125	R	P&T	34
530	Feb 05	Installation of a Lubricating Fitting on the Main Landing Gear Torque Links	215-50775 A	K215T85100	1001 to 1125	C/O	P&T	32
A531	Dec 04	Inspection for Correct Breathing Tube Connection on the Scott Aviation Oxygen Mask	RSI C-3283 NC		1001 to 1125	M	P&T	35
532	Feb 05	Replacement of the Flapper Door Handle	215-50779 A	K215T28060	1001 to 1125	R	P&T	25
533	Sept. 07	Replacement of Bolts in the Elevator Bearing Spigot Assembly	215-50818 B	K215T90550 B	1001 to 1125	R	P&T	27
	March 08	Info Sheet						
536	Aug 07	Replacement of the Nose Landing Gear (NLG) Centering Cam	-	(RSI) C-3806	1001 to 1125 * See SB	R		32
	Nov 07	Info Sheet						
537		Service Bulletin Cancelled						

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540	Jan 08	Modification to Enlarge the Existing Rudder Manual Trim Tab Motor Access Panel Proposal Sheet			1001 to 1125			55
541	July 09	Special Inspection of the Accumulator Screw Caps P/N 08-8425-014 on Tactair Accumulator P/N 08-8423-010 (MS28700-3)	None		1001 to 1990		P	32
	March 10	Rev. 1		(RSI) C-3817 B-1		M		
	June 14	Info sheet Special Inspection of the Accumulator Screw Caps on Accumulator P/N MS28700-3						27 32
A543	May 10	Inspection of the Emergency Water Dump Pulley Bracket and structure at FS 150.50	415-79064 B	(RSI) C-3838 B-1 K215T94703 A	1051 to 1125	M	P & T	25
	June 10	Info Sheet						
	June 10	Rev. 1						
	Nov 11	Rev. 2	415-79064 B1 415-78957 A	K215T94703 B				
544		Service Bulletin Cancelled						

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A545	July 10	Special Inspection (Visual) of the Accumulator Screw Caps on Tactair or York Accumulator P/N 08-8423-010 (MS28700-3)	None		1056 to 1125		P	27 32
	July 10	Rev. 1		(RSI) C-3876		M		
	June 14	Info sheet Special Inspection (Visual) of the Accumulator Screw Caps on Accumulator P/N MS28700-3						
546	Jan 12	Replacement of De-Icing Propeller Assemblies	215-50936 D1	K215-62002 C	1031 to 1038	C/O	P	30 61
A547	July 11	Inspection of the Main Landing Gear (MLG) Upper Member Forward Lug Using Liquid Penetrant Method	None	(RSI) C-3892 A	1051 to 1125	M	P & T	32
A548	July 11	Inspection of the Main Landing Gear (MLG) Upper Member Forward Lug Using Eddy Current Method	None	(RSI) C-3892 A	1051 to 1125	M	P & T	32
	Jan 12	Rev. 1	None	(RSI) C-3892 B				
A549	Aug 11	Inspection of the Main Landing Gear (MLG) Upper Member Forward Lug Using Liquid Penetrant Method	None	(RSI) C-3893	1001 to 1050	M	P	32

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552	Dec 13	Relocation of the Aileron Hydraulic Accumulator	215-50907 D	(RSI) C-3942 A K215-75012 B	1027	R	P	27
	Sept 14	Rev. 1	215-50907 F	(RSI) C-3942 A K215-75012 D				
	June 15	Rev. 2	215-50907 J	(RSI) C-3942 B K215-75012 D	Aircraft Validity: 1027 Service Effectivity 1027:			
554	Sept 12	Inspection of Aileron Gear Tab for Part Numbers and Serial Numbers	None	(RSI) C-3911 NC	1001 to 1125	R	P	27
	Nov 12	Rev. 1						
555	July 13	Identification of the Left and Right Elevator Spring Tab Assemblies	None	(RSI) C-3929 NC	1001 to 1125	R	P	27
556	Sept 12	Verification of Torque Value on Aileron Control Multiplier Bolt	None	(RSI) C-3919 NC	1001 to 1990	R	P&T	27
	Nov 12	Info sheet						
557	Dec 13	Hydraulic Accumulators (MS28700-3) – Life Limit of 10 000 Flight Hours	None	(RSI) C-3927 B	1001 to 1125	R	P	05
	June 14	Rev 1		(RSI) C-3927 C				

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A558	April 13	Inspection of the Lower Front and Rear Lower Spar Cap from BL 45.00 to BL 51.00	None	(RSI) C-3933 NC	1001 to 1125	M	P&T	57
	Jan 14	Rev. 1 Inspection of the Lower Front and Lower Rear Spar Caps and Wing Lower Skin from BL 45.00 to BL 51.00 (Left and Right Sides)		(RSI) C-3933 A				
	Jan 14	Rev. 2		(RSI) C-3933 B				
	April 14	Info sheet						
559	April 14	Relocation of the Hydraulic Accumulator	215-50962 E	(RSI) C-415-3950 NC K215-75013 C	1001 to 1125 with Service Bulletin 215-450 installed	R	P	27
564	Feb. 16	Replacement of the portable fire extinguishers	215-50922 B-1 215-50969 B	K215-40043 NC K215-40047 NC	Aircraft Validity: 1001 to 1125 Service Effectivity: None at this revision	C/O	P	26

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565	Aug 15	Inspection of Aileron Manual Trim System for Excessive Backlash	None	(RSI) C-3953 NC	Aircraft Validity: 1001 to 1125 Service Effectivity: 1001 to 1125	R	P	27	
A568	Dec 15	Inspection of Lower Wing Skin at Drag Angle Attachment Area for Multi-Site Cracks	None	(RSI) C-3836 NC	Aircraft Validity: 1001 to 1125 Service Effectivity: 1001 to 1125	R	P&T	57	
	Dec 15								Rev. 1
	Feb. 16								Rev. 2
	Jun. 16								Rev 3
	Jan. 19								Rev 4
	May. 19								Rev 5
				(RSI) C-3836 A					

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3002	May 91	Equipment/Furnishings-Installation of Foam Agent Mixing System Rev.1 Rev.2 Rev.3	215-50314 A 215-50385 G 215-50566 NC 215T62900 NC 215T64800 NC 215T64900 NC	K215T40022 A K215-40026, EO NC-1 K215-40027, EO NC-1 K215-40425, B, EO B-1 K215-40430, A, EOs A-1 to A-3 K215-51015, EOs NC-1 to NC-16 215-31404, B 215-31405, B 215-31406, B 215-31407, B 215-31410, EOs NC-1 to NC-3 215-40050 EOs NC-1 and NC-3 215-40054, EOs NC-1 to NC-4 215-40057 215-52200, EOs NC-1 to NC-11 (Canadair Wiring Diagram) 215-50484 A, EOs A-1 to A-16	1001 to 1061 1064 to 1125	C/O	T	25

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3003	Aug 91 Nov 91 Nov 93	Flight Controls–Aileron Control System–Installation of Powered Ailerons Rev. 1 Rev. 2	215T001 Part C FF-1952 NC 215T61900 NC 215T62022 NC 215T62023 NC 215T62800 NC	215T001, Part C, FF-1952 215T61900, Issue NC 215T61040, Issue A 215T62022 215T62023 215T6205 215T62800 (Canadair Kit Drawings) K215-12000, EO NC-1 K215-15001, EOs NC-1 and NC-2 (Cont'd) K215T15001 A, EOs A-1, A-2 and A-3, and NIEO 1 K215-30004 A, EO A-1 K215T50009 A, EOs A-1 to A-6 K215T75160 A, EOs A-2 to A-10 K215T75161 K215T92302 A, EOs A-1 and A-2 K215T92304 A, EOs A-1 and A-2 K215T92305, EO NC-1 K215T92309, EO NC-1 K215T92407 B, EO B-1 (Canadair Drawings) 215-15077 215-30063 A 215-92322 B, EOs B-1 and B-2, and NIEO 4 215T75215 A, EOs A-1 to A-4 (Cont'd)	1056, 1057 1062, 1080 1109, 1113 to 1121 1124, 1125	C/O	T	27

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				(Canadair Drawings) 215T92302 A, EOs A-1 to A-3 215T92303 A, EO A-1 215T92355, EOs NC-1 to NC-5, NIEOs 1 to 4 215T94141, NC-1 to NC-4 (Aerospatiale Drawings) S215-101, S215-102, S215-103, S215-105, S215-106, S215-107 S215-108, S215-110 S215-115, S215-130 S215-140, S215-160 S215-207, S215-301 S215-302, S215-303 S215-305, S215-307 S215-308, S215-438 S215-451, S215-500 S215-515, S215-520 S215-525, S215-530 S215-535, S215-540 S215-545, S215-615 S215-625, S215-626 S215-630, S215-680				
3004	Mar 92	Engine Controls-Centre Pedestal-Power Control-Soft Stop Installation	215T026 E	K215T93940, EO NC-1 to NC-4 215T026	1121, 1122	H/R	T	76

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3005	Sept 91	Air Conditioning-Flight Compartment Air Cooling System Modification	215T63003 NC 215T63005 NC	K215T95601H, NIEOs 4 and 5	1121, 1122 1124, 1125	H/R	T	21
3006	Mar 92 Apr 92	Air-Nacelle-Bleed Air System Modification Rev. 1	215T020 Part B 215T63022 NC	K215T50645 B, EO B-8 215T50575 B, EO B-7 215T58200, EO B-8 215T60614 C, EO C-3 and NIEO 22 21 5T60679, EO NC-1 21 5T60680, EO NC-1	1121, 1122	H/R	T	75
3007		Service Bulletin Cancelled						
3008	Jan 94 Dec 94 Mar 97	Engine Controls-Installation of 45° Power Levers Rev. 1 Rev. 2	215T62064 A 215T62064 B 215T62064 B	K215T93803 B K215T93801 B, EO-B6	1001 to 1125	C/O	T	76
3009	Apr 94	Flight Controls-Powered Elevator Position Transmitter Modification	215T021 B	K215T92412 B, EO B-4	1121, 1122 1124, 1125	H/R	T	27
3010	Apr 92	Placards and Markings-External Markings-Nomenclature Modifications	215T62003 B	K215T40472, EOs NC-7 to NC-9	1121, 1122	R	T	11

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3011	Mar 92	Nacelles/Pylons-Nacelle Door Assembly-Panel Rework	RSI C-2094 C 215-52030 A 215T61018 NC	(RSI): C-2094 215T16550, EO NC-3, and NIEO-3 215T60305 B 215T16542, EO NC-5 215T16501, EOs B-1 to B-3	1121, 1122 1124, 1125	H/R	T	54
3012	Feb 92	Navigation-Distance Measuring Equipment-Collins DME-42 Installation	215T64009 D	K215T51377 C	1081 to 1125	C/O	T	34
	Apr 93	Rev. 1						
	Jan 99	Info Sheet						
3013	Jan 92	Flight Controls-Powered Rudder and Elevator Hydraulic Systems- One Way Restrictor and Pressure Reducing Valve Replacement	215T62001 NC	K215T75003 B, EO B-6 K215T75004 B, EO B-7	1121, 1122	H/R	T	27
3014	Apr 92	Flight Controls-Powered Elevator System Installation-Pitch Disconnect Modification	215T62800 NC	K215T92420, EO A-10	1121, 1122	R	T	27
3015	Aug 91	Fuselage/Wing-Manifold Fuel Drain-Structural Provision	215T61007 NC	21 5T11514	1121, 1122	R/R	T	28
3016	Mar 92	Power Plant-Engine Intake Adaptor-Harness Assemblies Routing Modification	215T63001 NC	215T58200 B, NIEO 4	1121, 1122	R	T	71

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3017	Apr 92	Equipment/Furnishings-Flight Compartment-Headset Stowage Bracket Modification	215T62007 NC	K215T40005	1121, 1122 1124, 1125	R	T	25
3018	Jan 92	Flight Controls-Powered Rudder and Elevator Hydraulic Systems-Substitute Parts Replacement	RSI C-2071 H	(RSI) C-2071 H	1121, 1122 1124	H/R	T	27
3019	Jan 92	Ice and Rain Protection-Pneumatic Boot De-Icing-Substitute Parts Replacement	RSI C-2070 A	(RSI) C-2070 A	1121, 1122	H/R	T	30
3020	Jan 92	Electrical/Electronic Panels and Multipurpose Parts-Substitute Parts Replacement	RSI C-2071 H	(RSI) C-2071 H	1121, 1122 1124, 1125	H/R	T	39
3021	Jan 92	Wings-Rotorburst Protection-Wing Harnesses Separation	RSI C-2089 NC 215T64010 A	(RSI) C-2071 H K215T58100 B, EOs B-11 and B-17	1121, 1122 1124, 1125	H/R	T	57
3022	Mar 92	Nacelle/Pylons-Engine Nacelle Fillet Fairings-Lightning Protection Improvement	RSI C-2090 C 215T61024 NC		1121, 1122 1124, 1125		T	54
	Apr 92	Info Sheet						
3023	Aug 92	Electrical Power-Battery System-Battery Tray and Vent Tubing Modification	215T64011 NC 215T64012 NC	215T51009, EOs NC-3 and NC-4	1121, 1122 1124, 1125	H/R	T	24

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3024		Service Bulletin Cancelled						
3025	Mar 92	Category Conversion–Restricted to Utility–Utility to Restricted	215T60004 A 215–50584 A		1056 to 1125		T	25
	May 93	Rev. 1						
	May 10	Rev. 2		K215–40005 B, EOs B–1 to B–3 K215–51381 215–31308 L 215–75014 C		R		
3026	Mar 93	Flight Controls–Replacement of Bonding Jumper on Trim–Feel and Drive Assembly	215T62039 NC		1121, 1122 1124, 1125		T	27
	Apr 96	Rev. 1		215T92462 A, EO A–6		R		
3027	May 92	Stabilizer–Horizontal Stabilizer Leading Edge/Finlet Kit Provisions	215T61028 A	K215T21000, EO NC–2 and NC–3 K215T23004 K215T23007, EO NC–1	1057, 1080 1114, 1115 1121, 1122 1124, 1125	R	T	55

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3028	Oct 93	Ferry Flight–Equipment Installation and Removal for Medium Range Ferry Flight	215T60001 F 215T60003 D 215T62070 NC	EX215T20040, EOs NC-1 and NC-2. K215T30026 K215T30027 K215-40019 A, EO A-2. K215T40023 C K215-70005 D K215-70008 C K215-70010 A, EOs A-1 and A-2 (Field Aviation Drawing) 300016, EO-33801	1051 to 1125	C/O	T	25
3029	Mar 92	Ice and Rain Protection – Replacement/Modification–Air Intake De-Icing System	215T63019 NC	215T60614 C, EOs C-1 to C-5	1057, 1080 1114, 1115 1121, 1122 1124, 1125	H/R	T	30
A3030	Mar 92	Fire Protection–Engine Internal Fire Detection System–Temporary Installation	RSI C-2101 A	C-2101 A K215T65101 A	1056, 1057 1061, 1080 1109 1113 to 1122 1124, 1125	H/R	T	26
	Apr 92	Rev 1						
3031	Aug 92	Engine Controls–Engine Control Cable Restraint Bracket Modification	215T61009 NC	215T94120 C, EO C-1	1114, 1115 1121, 1122 1124, 1125	R	T	76

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3032	Aug 92	Communications-Installation of Auxiliary Audio Control Unit and Isolation Amplifier for Supernumerary Crew Member	215T64022 A	K215-70013, EOs NC-1, NC-2 and NC-6 to NC-8 215-71010, EO A-5 215-71011, EO NC-2 K215T50002, EO B-14	1114, 1115	C/O	T	23
3033	Mar 92	Electrical/Electronic Panels and Multipurpose Components-Airspeed Indicator Replacement	215T64015 NC		1057, 1080 1113 to 1115 1121, 1122 1124, 1125	H/R	T	39
3034	Jan 93	Equipment/Furnishings-Installation of Electrical Bilge Pump	215T62054 NC	K215-51017, EO NC-1 K215T40024, EOs NC-1, NC-2, NC-7 and NC-8 K215T50680, EO NC-1 215-40154, EOs NC-1 to NC-5 215-5321 0, EO NC-1	1051 to 1080	C/O	T	25
3035	Feb 94	Ice and Rain Protection-Replacement of the Pneumatic De-Icing System Water Separator and Tube Assembly	215T63021 NC	215T60614 C	1057, 1061 1080, 1113 1114, 1115 1121, 1122 1124, 1125	R	T	30
3036	April 94	Fuel-Electrical Bonding Improvements	215T64025 A	K215T64062 G, EO G-2 K215T64058 E, EO E-4 K215T64058 E, EO E-5 215T52001 A, EO A-1 215T30506 A, EO A-1	1001 to 1055 1057 to 1116 1118 to 1125	H/R	T	28

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A3037	May 92	Propellers--Autofeather Control System Modification	215T63026 NC Alert Wires TA215-3037/217 17 Rev 1	(Alert Wire No's) TA 215-3037/217 TA 215-3037/217 K215T50550 215T50550 D, EO D-17	1080 1113 to 1115 1121, 1122 1124, 1125	H/R	T	61
3038	Aug 92	Power Plant--Special Inspection/Modification--Engine Nacelle Strut Attachment Bolts	RSI C2113 B 215T61033 NC	(RSI) C2113 B K215T16501	1080 1113 to 1115 1121, 1122 1124, 1125	H/R	T	54
	Sep 92	Info Sheet						
3039	June 92	Power Plant--Modification of Retention Hook on the Centre Cowl Panel Assembly	RSI C-2110 NC 215T63027 NC Advisory Wire 215T8200/715	(RSI) C-2110 (Canadair Advisory Wire) 215T-8200/715 215T16550, EO NC-4	1080 1113 to 1115 1121, 1122 1124, 1125	H/R	T	71
A3040	Sept 92	Power Plant--Rear Engine Mount Struts Inspection/Replacement	Alert Wire TA215-3040/317 17 215T63032 NC	(Canadair Alert Wire) TA 215-3040/317 215T60615 B, EO B-3	1057, 1061 1080 1113 to 1115 1121, 1122 1124, 1125	H/R	T	71
3041	Mar 93	Electrical/Electronic Panels & Multipurpose Parts--Replacement of Indicator on the Fuel Control Panel	Advisory Wire 215-8254/038 215T64032 NC	K215T51316 (Canadair Advisory Wire) 215T82541038 (Canadair Part List)	1001 to 1125	R	T	39
	June 93	Info Sheet		PLK215T51316				

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3042	April 93	Electrical/Electronic Panels & Multipurpose Parts-Installation of Improved Fire Push Switches	215T64030 NC	K215T51306 A 215T51356 B, EO B-1 (Canadair Parts List) PLK215T51306A	1001 to 1125	C/O	T	26
A3043	Nov 92	Engine Autofeather Control Unit Replacement	RSI C-2112 B 215T5002 215T64029	(RSI) C2112 B K215T50002 C, EO C-1 215T51305 F, EO F-1 215T60402 B, NIEO 82	1057, 1061 1080 1113 to 1115 1121, 1122 1124, 1125	R	T	39 72
3044	Sept 93	Electrical/Electronic Panels & Multipurpose Parts-Replacement & Relocation of the Rudder Pressure Indicator	215T64028 B	K215T51305 A (Canadair Parts List) PLK215T51305 A	1056 to 1125	C/O	T	39
3045	Sept 93	Equipment/Furnishings-Modification of the Boarding Ladder External Stowage	215T60007 C	K215T30133 B (Canadair Parts List) PLK215T30133 B	1057, 1061 1080, 1113 1115, 1120 1121, 1122 1124, 1125	C/O	T	25
3046	Dec 92	Electrical/Electronic Panels & Multipurpose Parts-Electrical Modification to Engine Indicators	215T63033 A	K215T51307 A (Canadair Parts List) PLK215T51307A	1057, 1061 1080, 1113 1114, 1115 1120, 1121 1122, 1124 and 1125	H/R	T	24 39

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3047	May 93	Engine Fuel and Control-Installation of Silicone Rubber Pad on the Fuel Flowmeter Bracket Assembly	215T63029 A		1057, 1061 1080, 1113 1114, 1115 1120, 1121 1122, 1124 and 1125	C/O	T	73
	May 93	Info Sheet						
3048	Jan 93	Propellers-14SF-17 and 14SF-19 Propeller Blade Replacement	215T63037 NC	K215T61913, EO NC-2 215T61913 D, EO D-1	1057, 1061 1080, 1113 1114, 1115 1120, 1121 1122, 1124 and 1125	C/O	T	61
3049		Service Bulletin Cancelled						
3050	May 93	Power Plant-Installation of a Rub Strip on the Centre Cowl Panel Assembly	215T61038 NC	K215T11011	1057, 1061 1080, 1113 1114, 1115 1120, 1121 1122, 1124 and 1125	C/O	T	71
3051		Service Bulletin Cancelled						
3052	Sept 93	Power Plant-Replacement of the Engine Drain Lines	215T63034 B	215T64170 B, EO-B1	1057, 1061 1080, 1113 1114, 1115 1118 to 1122 1124, 1125	R	T	71

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3053	Dec 93	Fuselage-Installation of an Attachment Angle for the Propeller Restrainer	215T620066 A	K215T30029 A	1001 to 1125	C/O	T	53
3054	Sep 94	Replacement of the Lighting Control Panel Toggle Switches PORPOSAL SHEET			1001 to 1125		T	33
	Sep 94	Replacement of the Lighting Control Panel Toggle Switches	215T64036 NC	K215T50031	1001 to 1125	R	T	33
3055	Nov 93	Power Plant-Removal of the Nacelle Bypass Door-Actuation System	215T62067 A	K215T60501 A (Canadair Parts List) PLK215T60501 A	1001 to 1125	C/O	T	71
3056		Service Bulletin Cancelled						
3057	Sept 93	Stabilizers-Reinforcement of the Finlet Skins	215T64043 B	K215T21005 A (Canadair Parts List) PLK215T21005 A	1057, 1061 1080, 1113 1114, 1115 1118 to 1122 1124, 1125	R	T	55
3058	Nov 93	Power Plant-Installation of High Temperature Insulation Tape on the Nacelle Strut	215T63045 NC	215T58200 B, EO B-12	1057, 1061 1080, 1113 1114, 1115 1118 to 1122 1124, 1125	R	T	71

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3059	Nov 93	Flight Controls–Special Inspection of Torque Values on Powered Elevator and Rudder Actuator Trunnion Locknuts	215T62063 A	215T92255, EO A–3 215T92410, EO NC–4	1057, 1061 1080, 1113 1114, 1115 1118 to 1122 1124, 1125	R	T	27
3060		Service Bulletin Cancelled						
3061	Jan 94	Wing–Nacelle/Pylons–Replacement of the Vortex Generator	215T61039 A	K215T30018 C	1001 to 1125	C/O	T	54 57
3062	Oct 93	Flight Controls–Modification of the Right Elevator End Rib	215T61044 NC	K215T25006 (Canadair Parts List) PLK215T25006	1001 to 1116 1118 to 1125	R	T	27
3063	Jan 96	Installation of the Compressor/Turbine Wash System	215T63047 A 215T63056 A		1056 to 1125		T	71
	Apr 98	Rev. 1	215T63047 B 215T63056 B	K215T60690 B K215T60695 A K215T52008 B		C/O		
3064	Mar 94	Fuel–Installation of a Quick Disconnect for the Fuel Drain System	215T63048 NC	K215T60502	1001 to 1125	C/O	T	28
	May 98	Fuel–Installation of a Quick Disconnect for the Fuel Drain System PROPOSAL SHEET			1001 to 1125		T	28

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3065	Apr 94	Servicing-Installation of a Mounting Kit for the Horizontal Stabilizer Access Ladder	215T61045 B		1056, 1061 1080, 1113 1114, 1115 1117 to 1122 1124, 1125		T	20
	Mar 95	Rev. 1	215T61045 C	K215T30030 C		R		25
3066	May 94	Flight Controls-Installation of the Unlimited Life Torque Tube Assembly in the Powered Elevator	215T62072 D		1001 to 1125		T	27
	Sep 94	Rev. 1	215T62072 E	K215T92409 A, EO A-1, EO A-3, and EO A-4 K215T25003, EO NC-1 to NC-7 K215T92423 B (Canadair Drawing) 215T25003 A, EO A-1	1056, 1057 1061, 1080 1109 1113 to 1122 1124, 1125	C/O		
3067	Sep 94	Modification to the Marine Hatch Assembly	215T62073 NC	K215T40332	1056, 1057 1061, 1080 1109 1113 to 1122 1124, 1125	C/O		
3068	May 94	Modification to the Pilot and Copilot Overhead Flood Lights PROPOSAL SHEET			1051 to 1125		T	25
	Nov 96	Modification to the Pilot and Copilot Overhead Flood Lights	215T64041 NC	K215T51317	1051 to 1125	C/O		

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215-	DATE OF ISSUE	SUBJECT	MOD SUMMARY	KIT DRAWING	EFFECTIVITY	COMPLIANCE	MODEL	ATA REF
3069	Oct 98	Replacement of the Dual Digital Fuel Quantity Indicator	215T64045 A		1056, 1057 1061, 1080 1109 1113 to 1122 1124, 1125		T	28
	Oct 01	Rev. 1		(RSI) C-3158 C K215T51325		R		
3070		Service Bulletin Cancelled						
3071	Dec 94	Modification to the Powered Aileron/Elevator and Rudder Gust Lock	215T62075 NC	K215T24200	1056, 1057 1061, 1080 1109 1113 to 1122 1124, 1125	C/O	T	27
3072	Dec 94	Installation of a Wiring Harness Kit for the Propeller Dynamic Balancing Test	215T63055 A		1056, 1057 1061, 1080 1109 1113 to 1122 1124, 1125		T	61
	Sept 96	Rev. 1	215T63055 B	K215T50032 B		C/O		
3073	Feb 95	Modification to the Fire Detection System-Placard	215T63057 A	(RSI) C-3074 A K215T65101 B	1056, 1057 1061, 1080 1109 1113 to 1122 1124, 1125	R	T	26

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3074		Service Bulletin Cancelled						
3075	Feb 96	Removal of the Engine Inter-Compressor Case (ICC) Fire Detection System	215T63059 NC	K215T65102	1056, 1057 1061, 1080 1109 1113 to 1122 1124, 1125	R	T	26
3076	Jan 95	Inspection of the Elevator Spring-Tab Lock Out Actuator One Way Restrictor Valve Installation	215T62077 NC	(RSI) C-2118 K215T75005 B	1056, 1057 1061, 1080 1109 1113 to 1122 1124, 1125	R	T	27
3077	Nov 95	Installation of a Garmin 165 Global Positioning System (GPS)	215T61050 A	K215T51023 A	1081 to 1125	C/O	T	34
3078	June 96	Refrigerant Conversion in the Air Conditioning System	215T61057 A-1		1056, 1057 1061, 1080 1109 1113 to 1122 1124, 1125		T	21
3079		Service Bulletin Cancelled						
3080	May 97	Replacement of the Ejector Pump Collector Tank Fasteners	N/A		1056, 1057, 1061, 1080, 1113 to 1122, and 1125		T	28
	Dec 98	Rev. 1		215K3080		C/O		

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3081	Apr 96	Replacement of the Sealing Nut and Retainer in the Motive Flow Line	215T61055 NC	215K3081	1056 to 1125	R	T	28
3082	May 97	Modification to the Fuel Cell Interconnect Drain System	215T63067 B	K215T64055 A	1056 to 1125	R	T	28
	Nov 99	Info Sheet						
3083		Service Bulletin Cancelled						
3084	Feb 98	Installation of a Backup O-Ring on the Starter/Generator PROPOSAL SHEET			1056 to 1125		T	24
3085		Service Bulletin Cancelled						
3086	Aug 97	Installation of Guides for the Pressure Relief Valve	215T62083 A	215K3086	1056 to 1125	R	T	28
	Feb 98	Installation of Guides for the Pressure Relief Valve PROPOSAL SHEET			1056 to 1125		T	28
3087	Aug 97	Conversion of CL-215 Flap Control Surfaces to CL-215T Configuration	215T62084 A		1056 to 1125		T	57
	Aug 98	Rev. 1	215T62084 A 215T62088 A	K215T14000 A-3 K215T14001 A K215T92000 A-9 215T12531 A-4		C/O		

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3088	Sept 97	Conversion of CL-215 Elevator Control Surfaces to CL-215T Configuration	215T62086 A	K215T92409 A, EO's A-1, EO A-3 and EO A-4 K215T25003, EO's NC-1 to NC-7 K215T92423 B K215T25006 K215T23020, EO NC-1 K215T25002 A, EO's A-1 and A-2 K215T75006 A, EO's A-1 to A-5 K215T92412 B, EO's B-1 to B-5 K215T92409 A, EO's A-1, A-3 and A-4. (Canadair Drawing) 215T25003 A, EO A-1	1056 to 1125	C/O	T	55
3089	Oct 97	Conversion of CL-215 Aileron Control Surface to CL-215T Configuration	215T62085 A	K215-15001, EO's NC-1 and NC-2 K215T15001 A, EO's A-1, A-2 and A-3 and NIEO-1 K215T92302 A, EO's A-1 and A-2 215-15077 215-92322 B, EO's B-1 to B-4 and NIEO's 3 and 4 215T92302 A, EO's A-1 to A-3 and NIEO-1 K215T92304 A, EO's A-1 to A-6	1056 to 1125	C/O	T	57
3090		Service Bulletin Cancelled						

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3091	Apr 99	Relocation of the Aircraft Batteries	215T64047 E 215T64048 B	K215T40039 A K215T52200 E (Canadair Advisory Wire) 24-30-00-050	1056 to 1125	C/O	T	24
	Nov 99	Info Sheet						
3092	Aug 97	Installation of Corrosion Protective Tape on the Engine Intake V-Band Coupling	215T63068 A		1056, 1057, 1061, 1080, 1109, 1113 to 1122, 1124, and 1125	R	T	30
3093	Sept 03	Replacement of the Pitch Disconnect Control Cable Stop Assembly	215T62092 B	K215T95-100 A	1056 to 1125	C/O	T	27
3094	May 05	Replacement of the Accumulator Pressure Gauges	215T62087 C	K215T75250 B	1056 to 1125	C/O	T	27
3095	Apr 98	Installation of an Oil Replenishment System PROPOSAL SHEET			1056 to 1125		T	79
	Feb 00	Installation of an Oil Replenishment System	215T63070 C		1056, 1057, 1061, 1080, 1109, 1113 to 1122, 1124, and 1125		T	79

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	Dec 04	Rev. 1	215T63070 F	Part A K215T40126 A Part B K215T63903 A Part C K215T63900 C Part D K215T63901 A Part E K215T63908 A (Pratt & Whitney Canada Service Bulletins) SB No 21237 SB No 21299 SB No 21579		C/O		
3096	Apr 98	Installation of Access Panels for the Rudder Actuator PROPOSAL SHEET			1056 to 1125		T	55
	Feb 00	Installation of an Access Panel for the Rudder Actuator	215T61067 A	K215T30047	1056, 1057, 1061, 1080, 1109, 1113 to 1122, 1124, and 1125	C/O		
	Oct 07	Rev. 1	215T61067 B	K215T30047 B	1056 to 1125			
3097	Oct 98	Addition of Short Circuit Protection to the Battery Charger System	215T64048 A		1056, 1057, 1061, 1080, 1109, 1113 to 1122, 1124, and 1125			

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	Dec 98	Rev. 1	215T64048 B	K215T51010 A (Bombardier Aerospace Advisory Wire) 24-30-00-050		R		
	Mar 00	Info Sheet						
3098	Mar 00	Replacement of the Hydraulic, Brake, and Rudder Pressure Transducers	215T64049 A-1	K215T75028	1056 to 1125	R	T	27
	Mar 01	Info Sheet						
3099	Nov 04	Installation of a Diode in the Fuel Control Panel	215T62091 C	K215T51524 A	1056 to 1125	R		
3100	July 03	Increased Overtorque Limit for the Engine Torque Indicator	215T63058 NC	K2157-50033	1056, 1057, 1061, 1080, 1109, 1113 to 1122, 1124, and 1125	C/O	T	77
3101	Apr 98	Installation of Permanent Water Tank Bilge Lines PROPOSAL SHEET			1056 to 1125		T	42
3102	Jan 00	Installation of Engine External Wash PROPOSAL SHEET			1056 to 1125		T	71
3103		Service Bulletin Cancelled						

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A3104	Sept 01	Special Inspection and Modification of the Fuel Drain Line Assemblies in the Front Spar Area	215T63077 B	(RSI) C-3180 C-3209 K215T64055 F	1056, 1057, 1061, 1080, 1109, 1113 to 1122, 1124, and 1125	R	T	28
3105	April 99	Special Inspection of the Adaptor Heater Contactors (1K2HA / 2K2HA)	-	(RSI) C-3167	1056 to 1125	R	T	24
A3106	Nov 99	Special Inspection of the Rudder Torque Flange	-	(RSI) C-3182 (Bombardier Aerospace Alert Wire) 215-A3106	1056, 1057, 1061, 1080, 1109, 1113 to 1122, 1124, and 1125	H/R	T	27
3107	Jan 01	Addition of Short Circuit Protection to the Battery Direct Bus Feed Line Wires	215T64051 A	(RSI) C-3178 K215T52205	1056, 1057, 1061, 1080, 1109, 1113 to 1122, 1124, and 1125	M	T	24
3108	Mar 01	Installation of Back-up Pressure Relief Valve and Replacement of Studs	215T63076 A-1	K215T60440 A	1056 to 1125	M	T	61
	Nov 04	Info Sheet						
3109	Mar 01	Installation of a Starter/Generator Baffle	215T63075 B	K215T63904 A	1056 to 1125	R	T	24

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A3111	Aug 01	Special Inspection of Rear Vertical Engine Mounts Struts	-		1056, 1057, 1061, 1080, 1109, 1113 to 1122, 1124, and 1125		T	71
	Sept 02	Rev. 1						
	Jan 03	Rev. 2	215T63082 B	(RSI) C-3232 C		M		
3112	Jan 01	Modification to the Oil Cooler Fairing Structure	215T61069 A		1056 to 1125		T	57
	Oct 02	Rev. 1	215T61069 A 215T61072 A					
3113	Jan 01	Equipment Installation and Removal for Ferry Flights	215-50740 A	K215T40007 G 215T64070 E K215T40046 K215T30026 EX215T20040 K215-70005 E FTP P415-2802	1056 to 1125		T	25
3114	Feb 04	Protection Improvement to the Generator and Battery Shunt Wires	215T64058 A		1056 to 1125		T	24
	Nov 04	Rev. 1	215T64058 B	K215T52206 A RSI C-3221		M		

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215-	DATE OF ISSUE	SUBJECT	MOD SUMMARY	KIT DRAWING	EFFECTIVITY	COMPLIANCE	MODEL	ATA REF
3115	July 01	Replacement of the Jacottet Actuators – Powered Ailerons	215T62090 A	215T92303, RNIEO 601	1056 to 1125	C/O	T	27
A3116	July 01	Special Inspection/Replacement of the Clamp on the Fuel Drain Line – Lower Cowling	215T63078 A	(RSI) C-3217 B 215T16541, RNIEO C-6	1056 to 1125	M	T	54
A3118	Nov 01	Special Inspection of the Hydraulic Lines in the Nacelle Transition Box	None	(RSI) C-3245	1056 to 1125		T	29
3119	Jan 03	Replacement of the Nacelle Transition Box Cover Plates	215T63083 A	(RSI) C-3245 21 51-1 6546, RNIEO 601	1056, 1057, 1061, 1080, 1109, 1113 to 1122, 1124, and 1125	R	T	29
3120	June 02	Modification to the Pilot and Co-Pilot Seat Control System		(RSI) C-3246 A	1114 and 1115	M	T	25
A3123	June 02	Inspection of the Rudder Torque Tube Flange Radius			1056 to 1125		T	27
	June 02	Rev. 1	RSI C-3264 NC		1056 to 1125			
	Dec 04	Rev. 2	RSI C-3264 NC RSI C-3282 NC		1056 to 1125 without SB 215-3125 installed			

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	Nov 05	Rev. 3	RSI C-3264 NC is cancelled and superseded by RSI C-3282 A	(RSI) C-3264, Revision A is cancelled and superseded by RSI C-3282, Revision A (Bombardier Aerospace Service Information) SI-27-21-00-003	1056 to 1125 without SB 215-3125 installed	M		
3124	Nov 02	Modification to the Main Landing Gear (MLG) and the Nose Landing Gear (NLG) Instructions Name Plate	215T62096 A	K215T33574	1056 to 1125	R	T	12
3125	July 05	Replacement of the Rudder Torque Tube	215T61074 G-1	K215T92721 D K215T92721, RNIEO-607 for aircraft 1114	1056, 1057, 1061, 1080, 1109, 1113 to 1122, 1124, and 1125	R	T	27
	Aug 05	Info Sheet						
3127	Dec 04	Special Inspection of the Upper and Lower Finlet Attachment Fittings	RSI C-3285 NC	(RSI) C-3285	1056 to 1125	M	T	55
A3129	May 03	Inspection/Modification of Wing Rear Spar Doubler	-	(RSI) C-3277 (REO) 21 5-57-1 0-068	1056 to 1125	M	T	57
3130	May 04	Modification to the Rudder/Aileron Interconnect Pulley Support	215T61075 B	(RSI) C-3280 A K215T90367 A	1051 to 1125	M	T	27
3131	Feb 04	Replacement of the Uplock Actuator Bearing	215T61078 A	K215T26110	1056 to 1125	R	T	25
	Aug 04	Info Sheet						25

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3132		Service Bulletin Cancelled						
3133	Feb 04	Replacement of the Air Traffic Control (ATC) Antenna	215T60000 B	K215-51040 A K215-51040 RNIEO 602	1114	R	T	34
3134	March 05	Addition of Lubricant to the Engine Driven Pump (EDP) Spline	215T60016 A	K2157-7523	1056 to 1125	R	T	29
3136	July 05	Removal of the Pilot/Co-Pilot Seat Upper Shoulder Harness Roller	215T60078 A	(RSI) F-3653 K215T40002 RNIEO 601	1114 and 1115	M	T	25
3137	Feb 06	Installation of a Low Fuel Indication System	215T60120 C		1119		T	28
	June 07	Rev. 1	215T60120 F	K215T64026 B	1056 to 1125	C/O		
3138	Dec 05	Low Fuel Quantity Indication Installation Provisions	215T60120 B	K215T64026 A and RNIEO 601	1056, 1057, 1061, 1080, 1109, 1113 to 1122, 1124, and 1125		T	28
3139	Sept 11	Installation of Structural Provisions for the Radio Altimeter	215T60280 B	K215T51707 A	1056, 1057, and 1061	C/O	T	34

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3141	Feb 08	Inspection for Clearance of the Aileron Pulleys at FS 434	None	(RSI) C-3809	1059, 1060, 1065, 1067, 1070, 1072, 1073, 1076, 1081 to 1090, 1092 to 1108, 1110 to 1112, 1123	M	T	27
3142	April 08	Installation of a new Servicing Instruction Placard for the Oil Replenishment System	215T60306 A	RSI) C-3804 B K215T63914	1056 to 1125	R	T	79
3143	Oct 08	Improvement of Oil Cooler Corrosion Protection	215T60397 A	K215T63013 EO NC-1	1051 to 1125	C/O	T	79
3144		Service Bulletin Cancelled						
3149	Feb 08	Installation of a Radio Altimeter System on Series 3, 4, and 5 Aircraft	None	(Jet Avionics STC Drawing) BDI-002-06	1056 to 1125	C/O	T	34
3150	June 08	Special Inspection of the Rudder Flight Control Cables at FS 486.00	215T60315 A	K215T11011	1056 to 1125	R	T	27
3151	May 08	Inspection of the Rudder Lower Torque Tube Upper Bearing	None		1056 to 1125		T	27
	Dec 10	Rev. 1	None	(RSI) C-3810 B		R		

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3153	July 08	Special Inspection of the Aft Fuselage Hull Between FS 501 and FS 720	None		1056 to 1125		T	53
	July 08	Rev. 1 Special Inspection of the LH and RH Side Aft Fuselage Hull between FS 501 and FS 720						
3155	July 09	Special Inspection of the Accumulator Screw Caps P/N 08-8425-014 on Tactair Accumulator P/N 08-8423-010 (MS28700-3)	None	(RSI) C-3817 B	1056 to 1125		T	27 32
	Mar 10	Rev. 1 Special Inspection of the Accumulator Screw Caps P/N 08-8425-014 on Tactair or York Accumulator P/N 08-8423-010 (MS28700-3)		(RSI) C-3817 B-1		M		
	June 14	Info sheet Special Inspection of the Accumulator Screw Caps on Accumulator P/N MS28700-3						

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3156	Aug 11	Replacement of Aileron Brackets between FS 434.0 and FS 447.0	215T79154 A	K215T92113 B	1056 to 1125	R	T	27
3158	Mar 12	Relocation of the Flight Control Hydraulic Accumulators	215T60592 A 215T64807 B-1 215T63094 A	K215T75052 A	1101	M	T	27
	Dec 13	Rev. 1	215T60592 A 215T64807 B-2 215T63094 A 215T60324 B 215T63993 A	(RSI) C-3848 A Part A-and A-1 K215T75052 D Part B-and B-1 K215T75053 B Part C K215T75024 A	1001 to 1125	R	T	
	April 14	Rev. 2	215T60592 A 215T64807 B-2 215T63094 A 215T60324 B-1 215T63993 A 215T60333 A 215T60380 A	(RSI) C-3848 A Part A-and A-1 K215T75052 E Part B-and B-1 K215T75053 C Part C K215T75024 A				
A3160	May 10	Replacement of the Flight Control Tab Hinges Bearings	None	(RSI) C-3865 A (AOM) 27-00-00-057 A (FAA Aviation Safety Unapproved Parts Notification No) Parts Notification No) 2009-20090817004	1086 to 1101	M	T	57

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A3161	July 10	Special Inspection (Visual) of the Accumulator Screw Caps on Tactair or York Accumulator P/N 08-8423-010 (MS28700-3)	None		1056 to 1125		T	27 32
	July 10	Rev. 1		(RSI) C-3876		M		
	June 14	Info sheet Special Inspection (Visual) of the Accumulator Screw Caps on Accumulator P/N MS28700-3						
3162	April 12	Installation of the Pilot/Co-Pilot Seat Upper Shoulder Harness Roller	215T60257 A	K215T40008 NC (RSI) F-3653 A	1114 and 1115	C/O	T	25
	June 12	Info sheet			1114 and 1115		T	25
3163	Feb 11	Inspection of the Engine Drain Hose Assemblies	None		1056 to 1125		T	71
	March 11	Rev. 1		(RSI) C-3881 A		M		
	April 11	Info Sheet						
3164	June 11	Replacement of the Engine Drain Hose Assemblies	215T63097 A	(RSI) C-3881 D K215T60544	1056 to 1125	M	T	71
	Jan 12	Info Sheet			1056 to 1125		T	71
3167	May 11	Inspection of the Main and Scavenge Oil Filter Bypass Indicators	None	(RSI) C-3890	1086, 1098, and 1101	M	T	72

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3168	Dec 15	Conversion of Bombardier 415 Configured Engine to CL-215T Configured Engine	215T63816 A	K215T60000 NC	Aircraft Validity: 1081 to 1090, 1092 to 1108, 1110 to 1112, and 1123 Service Effectivity: 1081 to 1090, 1092 to 1108, 1110 to 1112, and 1123	R	T	73 79
A3169	Aug 12	Introduction of a Life Limit on Elevator Outboard Component Hinge	None	(RSI) C-3908 NC	1056 to 1125	M	T	55
A3171	Oct 11	Inspection of the Rudder Upper Torque Tube Lower Bearing	None	(RSI) C-3894 A-1	1056 to 1125	M	T	27
	Jan 12	Rev. 1						
A3173	April 12	Inspection of the Bushing in the Nacelle Upper Strut Assemblies	None	(RSI) C-3902 NC	1056,1057, 1061,1080, 1109,1113, 1114,1115, 1116,1117, 1118,1119, 1120,1121, 1122 and 1125	M	T	54
	Mar 13	Info sheet						

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3174	May 12	Inspection of the Elevator Control Pressure Switch	None	(RSI) C-3902 NC	1056 to 1125	M	T	27
3175	Sep 12	Inspection of Aileron Gear Tab for	None	(RSI) C-3911 NC	1056 to 1125	R	T	27
	Nov 12	Rev. 1						
3178	Sep 12	Inspection of the Flap Actuator for a Possible Fouling Condition	None	(RSI) C-3913 A	1056 to 1125	R	T	27
	June 14	Rev. 1		(RSI) C-3913 B				
3181	Jan 13	Special Inspection of the Large Terminal Lugs Crimping Quality in the Main Distribution Centre (MDC)	None	(RSI) C-3914 A	1085, 1086, 1093, 1094, and 1098 to 1101	R	T	24
3182	Dec 13	Hydraulic Accumulators (MS28700-3) – Life Limit of 10 000 Flight Hours	None	(RSI) C-3927 B	1056 to 1125	R	T	05
	June 14	Rev 1		(RSI) C-3927 C				
3184	July 13	Serialization of the Left and Right Elevator Spring Tab Assemblies	None	(RSI) C-3929 NC	1056 to 1125	R	T	27
3185	May 13	Inspection of the Aileron Control System Cables	None	(RSI) C-3938 A	1085, 1086, 1093, 1094, and 1098 to 1101	R	T	27

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	Jan 14	Rev. 1 Inspection of the Aileron Control System Cables and Flap Interconnect System Cables		(RSI) C-3938 C				
3186	Sep 13	Replacement of Powered Aileron System Teflon Parts Due to Excess Charge of Fiberglass	None	(RSI) C-3934 B	1085, 1086, 1093, 1094, and 1098 to 1101	R	T	27
	Nov 14	Rev. 1		(RSI) C-3934 B-1	Aircraft Validity: 1081 to 1123 Service Effectivity: 1085, 1086, 1093, 1094, and 1098 to 1101			
	Dec 14	Rev. 2						
	Sept 15	Rev. 3		(RSI) C-3934 C				
3188	May 14	Replacement of the Air Speed Limitations Placard	215T60326 A 215T60360 A	K215T50021 NC K215T50036 NC	1056 to 1125 Post Service Bulletin SB 215-376	R	T	11

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3189	March 14	Inspection / Rework of Hi-Lite Fasteners Installed in Wing Rear Lower Spar Caps between LH / RH WS 121.60 and WS 137.50	None	(RSI) C-3947 NC	1085, 1086, 1098, 1099, 1093, 1094, 1100 and 1101	R	T	57
3191	June 14	Reconfiguration of the Cabin Seating	215T60381 A 215T60393 A	K215T40241 NC	1114 and 1115	C/O	T	25
3192	Feb. 16	Replacement of the Portable Fire Extinguishers	215T60371 NC 215T60384 C	K215T40042 B K215T40044 NC	Aircraft Validity: 1081 to 1123 Service Effectivity: None at this time	C/O	T	26
3193	Aug 14	Removal of Cabin RH Seat Restraint Harness	215T60409 A	K215T40243 NC	1114 and 1115	C/O	T	25
3194	Aug 15	Inspection of Aileron Manual Trim System for Excessive Backlash	None	(RSI) C-3953 NC	Aircraft Validity: 1056 to 1125 Service Effectivity: 1056 to 1125			

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CHAPTER 5 - Time Limits - Maintenance Checks

215-	SUBJECT	COMPLIANCE
557	Hydraulic Accumulators (MS28700-3) - Life Limit of 10 000 Flight Hours	R
3182	Hydraulic Accumulators (MS28700-3) - Life Limit of 10 000 Flight Hours	R

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CHAPTER 6 – Access Panels

215–	SUBJECT	COMPLIANCE
457	Installation of Access Panels Between Wing Station 51.00 and 54.00	R

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CHAPTER 11 – Placard and Markings

215–	SUBJECT	COMPLIANCE
45	Installation of Decals on Hydraulic Reservoir	R
71	Addition of External Markings at AFT Jacking Support	R
87	Addition of Emergency Hydraulic System Label	R
96	Replacement of Generator Limitations Placards	M
114	Relocation of Cabin Signs	R
184	Installation of Placard and Decals	M
217	Installation of Fire Access Panel to Engine Nacelles	R
243	Replacement of Airspeed Limitations Placards	M
279	Replacement of Auxiliary Hydraulic Pump Switch Placard	M
345	Airspeed Limitation Changes – Flap Position, Elevator Trim, and Water Landing	R
365	Removal of Temporary Flap and Elevator Trim Limitation Placards and Addition of Trip Strip to LH and RH Elevators	R
452	Re-identification of the Emergency Landing Gear and Brake Switch	C/O
493	Replacement of the Aero-Novation Markings	R
496	Addition of Anti-Skid Paint to the Top of the Aircraft	C/O
3010	External Markings – Nomenclature Modification	R
3188	Replacement of the Air Speed Limitations Placard	R

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CHAPTER 12 – Servicing

215-	SUBJECT	COMPLIANCE
3124	Modification to the Main Landing Gear (MLG) and the Nose Landing Gear (NLG) Instructions Name Plate	R

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CHAPTER 21 – Air Conditioning

215–	SUBJECT	COMPLIANCE
2	Replacement of Switch Assembly in Cockpit Heater Duct	R
60	Installation of Ram Air Scoop for Cockpit Combustion Heater	R
65	Addition of Packer to Cockpit Ram Air Outlet Valves	R
81	Rework of Cockpit Vent Drain Tubes	R
106	Modification to Ram Air Outlets	R
141	Cabin Heater Protective Cover	R
192	Improved Sealing of Inlet Duct – Heater Installation	R
285	Installation of Hour Meter to Cabin Heater	R
317	Special Inspection/Rework – Cabin Heater Exhaust Pipe	R
375	Installation of Improved Fresh Air Vent and Drain	R
379	Special Inspection/Modification – Cabin Heater Exhaust Installation	M
400	Special Inspection/Rework – Cabin Heater Fuel Pump Feed Flexible Line – Additional Clamping at FS 388 RH	R
405	Special Inspection/Modification – RMI and CI Wire Bundles Clearance	H/R
416	Special Inspection/Modification – Cabin Heater Exhaust Duct – Installation of Tape and External Extractor Shroud	R
426	Inspection/Modification – Cabin Heater Exhaust Duct Cutout	R
469	Installation of a New Fresh Air Vent System	C/O
3005	Flight Compartment Air Cooling System Modification	H/R
3078	Refrigerant Conversion in the Air Conditioning System	C/O

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CHAPTER 23 – Communications

215–	SUBJECT	COMPLIANCE
9	Repositioning of FM Radio	M
85	Improvement of Pilot's Intercom System	R
100	Modification to Intercom System Wire Harness Assemblies	R
249	Installation of Wulfsberg RT-9600 VHF/FM Communication System	C/R
250	Installation of Collins Type VHF 20B and Type 21B, Dual VHF Communication System	C/R
255	Replacement of Dual VHF Communication System	C/R
263	Installation of Supernumerary Crew Member Intercom System	C/R
269	Installation of Sunair ASB-500 HF/SSB Communication System	C/R
275	Replacement of Existing Communication and Navigation Systems	C/R
303	Modification – Installation of Flitefone 40 VHF/FM Radio System	R
320	Modification – 346B-3 Audio Integrating system	R
343	Modification – VHF Radio System – Relocation of VHF No. 1 Antenna	R
374	Installation of Auxiliary Audio Control Unit and Isolation Amplifier for Supernumerary Crew Member	R
378	Relocation of ADF Antenna	R
380	Modification/Rework – Protective Cover on HF Rack	R

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CHAPTER 23 – Communications (Cont'd)

215–	SUBJECT	COMPLIANCE
383	Modification – Replacement of PYE VHF/FM and Flitefone 40 with Wulfsberg RT-138 VHF/FM Communications System	R
408	Modification – VHF Communication System – No. 2 Audio Preamplifier Voltage Surge Prevention	R
415	Replacement of Wulfsberg RT-138 VHF/FM Communication System By Wulfsberg RT-9600	C/O
419	Modification – Improvement to Auxiliary Audio Control Unit for Supernumerary Crew Member	R
429	Replacement of Collins Transceivers Type	R
451	Installation of Intervox Voice Activated Microphone	C/O
3032	Installation of Auxiliary Audio Control Unit and Isolation Amplifier for Supernumerary Crew Member	C/O

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CHAPTER 24 – Electrical Power

215–	SUBJECT	COMPLIANCE
69	Addition of Spacers to Electrical Terminal Block Under Pilot's Floor	R
189	AC System Power Factor Correction	R
195	Rerouting of Battery Vent Line	R
328	Modification – Auxiliary Hydraulic Pump – Source of Power Changed from Main to Essential Bus	R
351	Replacement of Mounting Base for Battery Vent Sump Jar	R
377	Special Inspection/Replacement – Circuit Breakers	R
393	Relocation of Battery Vent Ports	R
398	Painting of Main and Emergency Elevator Trim Circuit Breaker	R
405	Special Inspection/Modification – RMI and CI Wire Bundles Clearance	H/R
414	Special Inspection/Rework – Pole Air Generators P/N 2CM70D()	R
438	Modification – AC Generation – Replacement of Rotary Inverters by Static Inverters	C/O
A439	Main Distribution Centre – Special Inspection	H/R
477	Installation of Circuit Breaker Panel Decals	C/O
A497	Relocation of the Water-Door Open Solenoid Valves Common Ground	R
3023	Battery System – Battery Tray and Tubing Modification	H/R
3046	Electrical Modification to Engine Indicators	R

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CHAPTER 24 – Electrical Power (Cont'd)

215–	SUBJECT	COMPLIANCE
3084	Installation of a Backup O-Ring on the Starter/Generator PROPOSAL SHEET	R
3091	Relocation of Aircraft Batteries	C/O
3097	Addition of Short Circuit Protection to the Battery Charger System	R
3105	Special Inspection of the Adaptor Heater Contactors (1K2HA / 2K2HA)	R
3107	Addition of Short Circuit Protection to the Battery Direct Bus Feed Line Wires	M
3109	Installation of a Starter/Generator Baffle	R
3181	Special Inspection of the Large Terminal Lugs Crimping Quality in the Main Distribution Centre (MDC)	R

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CHAPTER 25 – Equipment/Furnishings

215–	SUBJECT	COMPLIANCE
26	Improvement of Bilge Pump Mounting Installation	R
29	Repositioning of Copilot's Intercom Stowage Clip	R
49	Relocation of Flashlight Clip Holder	R
50	Installation of Pilot's Instrument Approach Chart Holder	R
52	Conversion of Utility Category Aircraft for Restricted Water Bombing Operations and Reconversion for Utility Category Operations	M
56	Modification to Cabin Interior for Carriage of Passengers	M
61	Modification of Water Door Hydraulic Hose Assembly	R
63	Installation of Sodium Dichromate Bags in Bottom Hull	R
64	Addition of Clamps to Avionics Harnesses in Area of Water Door Actuators	R
76	Improved Attachment of Mounting Lug for Water Door Uplock Actuator	R
88	Provision of Access to HF Antenna Box	R
103	Modification to Water System Torque Tubes	R
113	Installation of Cotter-Pin in the Four-Man Seat Safety Belts	R
123	Modification to Water Door Tension Rod Assemblies	M
136	Addition of Restraining Cables to Water Probe and Modification of Lever Assembly and Down Stop	R
139	Installation of Forward Exit Emergency Slide	R
143	Provision for Lubrication Fittings and Replacement of Bushing on Bushing Housing – Water Probe System	R

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CHAPTER 25 – Equipment/Furnishings (Cont'd)

215–	SUBJECT	COMPLIANCE
174	Introduction of Water Probe Synchronization Cables	R
175	Conversion of Search and Rescue (SAR) Configuration to Water Bomber Configuration and Reconversion to SAR Configuration	R
186	Various Modifications to Navigator’s Rack and Chart Tables	R
193	Modifications to Pilot’s Seat	R
203	Installation of New Water Probe	R
205	Addition of a Greasing Assembly to Water Tank Door Torque Tubes	R
206	Installation of Improved Bearings for Water Tank Door Torque Tube Supports	R
211	Installation of Support Structure for Removable Third Crew Member Seat	R
231	Modification – Water Door Indicating System	R
273	Replacement of Ground Water Filling System Connection	C/R
274	Installation of Three Man Seats and Installation of Restraint Harness on Four-Man Seats	C/R
281	Modification to Water Door Actuation System	R
283	Relocation of End Cap on Water Tank Ground Filling Points	R
288	Water Door System Switch Replacement	R
294	Modification – Water Door Dampers	R
298	Replacement – Flapper Valve Assembly – Ground Filling System	R
299	Replacement – Ground Water Filling Connection	R

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CHAPTER 25 – Equipment/Furnishings (Cont'd)

215–	SUBJECT	COMPLIANCE
300	Installation of Electrical Bilge Pump	C/O
A301	Special Inspection – Water Door Mechanism Torque Tube Assembly	R
307	Installation and Removal of Experimental Foam Agent Mixing System	R
319	Modification – Repositioning of Water Door Mechanism Uplock Microswitches	R
322	Special Inspection/Rework – Water Tank Doors Hinge Plates	R
324	Water System – Addition of Annunciator Panel on Copilot Side	R
329	Modification – Installation of Restraint Harnesses on Four-Man Seats	R
A340	Special Inspection – Water Door and Water Door Uplock Actuators Mounting Lugs	R
356	Installation of Foam Agent Mixing System	R
A363	Special Inspection/Replacement – Water Door Actuator Microswitches	M
389	Replacement and Rewiring of Water Door Actuator Microswitches	R
417	Modification – Emergency Water Dump System Fouling – Prevention	R
421	Modification – Water Door Torque Tube and Torque Shaft Corrosion Protection	R
424	Modification – Flight Compartment – Sunvisor Assembly Installation	C/O

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CHAPTER 25 – Equipment/Furnishings (Cont'd)

215–	SUBJECT	COMPLIANCE
444	Foam System Improvement Modification	R
446	Aerial Fire-Fighting System Fastener Replacement, Microswitch Bracket	R
449	Water Door Hydraulic System – Mounting Lug Replacement	C/O
453	Installation of Water Tank Deflectors	R
458	Replacement of Water Probe Microswitches	R
460	Replacement and Relocation of the Water Quantity Indicators	C/O
461	Replacement of the Mounting Nut on the Microswitch for the Water Door Locklever	C/O
474	Installation of a Flight Engineer Seat	C/O
484	Installation of an Emergency Locator Transmitter (ELT) Model 14.1	C/O
488	Installation of a Rescue Boat Handling Package	C/O
498	Modification to Series 2 and 3 Aircraft Structure to Accept a Series 5 Flight Engineer Seat	C/O
499	Installation of a US Gallon Fuel Dipstick	R
519	Installation of Water Ground Fill Adapter on Series 1 Aircraft	C/O
528	Replacement of the Uplock Actuator Bearing	R
532	Replacement of the Flapper Door Handle	R
A543	Inspection of the Emergency Water Dump Pulley Bracket and Structure at FS 150.50	M

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CHAPTER 25 – Equipment/Furnishings (Cont'd)

215–	SUBJECT	COMPLIANCE
3002	Installation of Foam Agent Mixing System	C/O
3017	Flight Compartment – Headset Stowage Bracket Modification	R
3025	Category Conversion – Restricted to Utility – Utility to Restricted	R
3028	Equipment Installation and Removal for Medium Range Ferry Flight	C/O
3034	Installation of Electrical Bilge Pump	C/O
3045	Modification of the Boarding Ladder External Stowage	C/O
3065	Installation of a Mounting Kit for the Horizontal Stabilizer Access Ladder	R
3067	Modification to the Marine Hatch Assembly	C/O
3101	Installation of Permanent Water Tank Bilge Lines PROPOSAL SHEET	C/O
3113	Equipment Installation and Removal for Ferry Flights	R
3120	Modification to the Pilot and Co-Pilot Seat Control System	M
3131	Replacement of the Uplock Actuator Bearing	R
3136	Removal of the Pilot/Co-pilot Seat Upper Shoulder Harness Roller	M
3162	Installation of the Pilot/Co-pilot Seat Upper Shoulder Harness Roller	C/O
3191	Reconfiguration of the Cabin Seating	C/O
3193	Removal of Cabin RH Seat Restraint Harnesses	C/O

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CHAPTER 26 – Fire Protection

215–	SUBJECT	COMPLIANCE
24	Relocation of Power Plant Fire Detector Wire in RH Engine Nacelle	M
104	Modification to Firex System Installation	R
130	Addition of Diodes to Firex System	R
150	Redesign of Cabin Heater Fire Extinguisher Bottle Supports	R
166	Modification to Engine Fire Services	R
191	Addition of Locking Plate to Heater Firex System Fitting	R
209	Installation of Improved Firex Plumbing Lines and Fittings	R
364	Modification – Addition of Separate Ground Connection to Fire Warning Lights	R
370	Replacement of Firex Discharge Indicators on Attribution Basis	R
482	Replacement of Fire Extinguisher and Mounting Bracket	C/O
505	Replacement of the Portable Fire Extinguisher	C/O
A523	Inspection and Repair of the Fire Extinguisher Discharge Indicators for the Main Engine and Cabin Heater (Refer Service Bulletin 877493–26–437 from Kiddy Aerospace)	M
564	Replacement of the Portable Fire Extinguishers	C/O
A3030	Engine Internal Fire Detection System – Temporary Installation	H/R
3042	Installation of Improved Fire Push Switches	C/O
3073	Modification to the Fire Detection System – Placard	R

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CHAPTER 26 – Fire Protection (Cont'd)

215–	SUBJECT	COMPLIANCE
3075	Removal of the Engine Inter-Compressor Case (ICC) Fire Detection System	R
3192	Replacement of the portable fire extinguishers	C/O

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CHAPTER 27 – Flight Controls

215–	SUBJECT	COMPLIANCE
5	Replacement of Adjustment Screws on Wing Flap Control Assembly Microswitches	R
17	Modification to Provide for Aileron Interchangeability	R
19	Replacement of Elevator Control Pulley Pivot Bolts, Nuts and Washers	R
40	Installation of Blanking Plug in Access Hole of Elevator Control Column	M
59	Improved Anti-Corrosion Treatment of Rudder/Aileron Interconnect Tab Assembly	R
66	Temporary Modification to Rudder Surface Lock Pin	M
70	Installation of GT Seals in Wing Flap Actuators	R
72	Installation of Redesigned Rudder Surface Gust Lock Fitting	M
80	Rework of Switch Support Beam on Wing Flap Actuator	R
102	Improved Clearances – Aileron Centre Hinge Push Rod	R
105	Installation of Pulley Guard Pin in Elevator Controls	M
116	Improved Clearances – Aileron Centre Hinge Stops	R
126	Replacement of Elevator Hinge Bolts	R
142	Addition of Clamps for Avionics Harness	R
160	Installation of Pivoting Cable Attachment Assembly on Flap Actuator Piston Rod	R
201	Replacement of Elevator Torque Shaft Quadrant Bearing Housings	R
216	Replacement of Flap Actuator Clevis Bolts	R

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CHAPTER 27 – Flight Controls (Cont'd)

215–	SUBJECT	COMPLIANCE
239	Installation of Additional Elevator Trim Indicator	R
246	Replacement of Connecting Link on Aileron Chain and Cable Assembly in Control Column	M
248	Installation of Rudder Quadrant Cable Guards	M
264	Installation of Packers to Rudder Torque Tube Bearings	R
286	Installation of Grease Retaining Boot on Rudder Control Shaft Bearings	R
A311	Special Inspection – Aileron Cable Clearance	R
345	Airspeed Limitation Changes – Flap Position, Elevator Trim and Water Landing	R
365	Removal of Temporary Flap and Elevator Trim Limitation Placards and Addition of Strip	R
392	Addition of Trip Strip to LH and RH Elevators	R
395	Special Inspection/Replacement – Multiplier Control Aileron Cables	R
422	Flap System – Installation of Additional Support for Hydraulic Lines on Wing Rear Spar	R
433	Special Inspection/Rework – Aileron Hinge Fitting at WS 452 – Addition of Throat Strip (Rev. 2)	R
440	Wing Flap System – Installation of Gaiter Between Flap Actuator and Flap Actuator Fairing	R
490	Addition of a Washer on the Aileron Control Rod	R
520	Inspection of the Aileron Multiplier Cable Guard at FS 234.50	M

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CHAPTER 27 – Flight Controls (Cont'd)

215–	SUBJECT	COMPLIANCE
527	Modification to the Rudder/Aileron Interconnect Pulley Support	M
533	Replacement of Bolts in the Elevator Bearing Spigot Assembly	R
541	Special Inspection of the Accumulator Screw Caps on Accumulator P/N MS28700-3	M
A545	Special Inspection (Visual) of the Accumulator Screw Caps on Accumulator P/N MS28700-3	M
552	Relocation of the Aileron Hydraulic Accumulator	R
554	Inspection of Aileron Gear Tab for Part Numbers and Serial Numbers	R
555	Identification of the Left and Right Elevator Spring Tab Assemblies	R
556	Verification of Torque Value on Aileron Control Multiplier Bolt	R
559	Relocation of the Hydraulic Accumulator	R
565	Inspection of Aileron Manual Trim System for Excessive Backlash	R
3003	Installation of Power Ailerons	C/O
3009	Powered Elevator – Position Transmitter Modification	H/R
3013	Powered Rudder and Elevator Hydraulic Systems One-Way Restrictor and Pressure Reducing Valve Replacement	
3014	Powered Elevator System Installation – Pitch Disconnect Modification	
3018	Powered Rudder and Elevator Hydraulic Systems Substitute Parts Replacement	H/R

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215–	SUBJECT	COMPLIANCE
3026	Replacement of Bonding Jumper on Feel-Trim and Drive Assembly of Powered Aileron	R
3059	Special Inspection of Torque Values on Powered Elevator and Rudder Actuator Trunnion Locknuts	R
3071	Modification to the Powered Aileron/Elevator and Rudder Gust Lock	C/O
3076	Inspection of the Elevator Spring-Tab Lock Out Actuator One Way Restrictor Valve Installation	R
3098	Replacement of the Hydraulic, Brake, and Rudder Pressure Transducers	R
A3106	Special Inspection of the Rudder Torque Tube Flange	R
3115	Replacement of the Jacottet Actuators – Powered Ailerons	C/O
A3123	Inspection of the Rudder Torque Tube Flange Radius	R
3130	Modification to the Rudder/Aileron Interconnect Pulley Support	M
3125	Replacement of the Rudder Torque Tube	R
3141	Inspection for Clearance of the Aileron pulleys at FS 434	M
3150	Special Inspection of the Rudder Flight Control Cables at FS 486.00	R
3151	Inspection of the Rudder Lower Torque Tube Upper Bearing	R
3155	Special Inspection of the Accumulator Screw Caps on Accumulator P/N MS28700-3	M
3156	Replacement of Aileron Brackets between FS 434.0 and FS 447.0	R
3158	Relocation of the Flight Control Hydraulic Accumulators	R

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CHAPTER 27 – Flight Controls (Cont'd)

215–	SUBJECT	COMPLIANCE
A3161	Special Inspection (Visual) of the Accumulator Screw Caps on Accumulator P/N MS28700-3	M
A3171	Inspection of the Rudder Upper Torque Tube Lower Bearing	M
3174	Inspection of the Elevator Control Pressure Switch	M
3175	Inspection of Aileron Gear Tab for Part Numbers and Serial Numbers	R
3178	Inspection of the Flap Actuator for a Possible Fouling Condition	R
3184	Serialization of the Left and Right Elevator Spring Tab Assemblies	R
3185	Inspection of the Aileron Control System Cables and Flap Interconnect System Cables	R
3186	Replacement of Powered Aileron System Teflon Parts Due to Excess Charge of Fiberglass	R
3194	Inspection of Aileron Manual Trim System for Excessive Backlash	R

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CHAPTER 28 – Fuel

215–	SUBJECT	COMPLIANCE
42	Damping of Oscillations in Fuel Quantity Indicating System	M
79	Replacement of Clips in Fuel Flowmeter Installation	R
91	Modification to Fuel Quantity Probe Installation – No. 5 Fuel Cell	R
115	Provision of Fuel Drainage System for Booster Pump Bay	M
148	Replacement of Fuel Drain Valve Rod Fittings	R
149	Rework of Fuel Filler Scupper Drain Line	R
212	Replacement of Fuel Drain Valves	R
215	Installation – Improved Fuel Booster Pump	R
222	Relocation of Fuel Drain Valve Selector Switch	R
227	Modification – Fuel Booster Pump	M
282	Fuel Booster Pump – Installation of Operation Indicating Warning System	R
316	Replacement of Solenoid Operated Fuel Drain Valve	R
323	Modification – Wing Fuel System – Replacement of Fuel Strainer Assembly on Attrition Basis	M
336	Special Inspection/Replacement – Fuel Cell Interconnects	R
355	Fuel Cell Interconnect/Solenoid Value Kit Installation	R
507	Replacement of the Fuel Cell Cover Bolts	R
3015	Manifold Fuel Drain – Structural Provision	H/R

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CHAPTER 28 – Fuel (Cont'd)

215–	SUBJECT	COMPLIANCE
3036	Electrical Bonding Improvements	H/R
3064	Installation of a Quick Disconnect for the Fuel Drain System PROPOSAL SHEET	C/O
3064	Installation of a Quick Disconnect for the Fuel Drain System	C/O
3069	Replacement of the Dual Digital Fuel Quantity Indicator	R
3080	Replacement of the Ejector Pump Collector Tank Fasteners	C/O
3081	Replacement of the Sealing Nut and Retainer in the Motive Flow Line	R
3082	Modification to the Fuel Cell Interconnect Drain System	R
3086	Installation of Guides for the Pressure Relief Valve PROPOSAL SHEET	R
3086	Installation of Guides for the Pressure Relief Valve	R
3099	Installation of a Diode in the Fuel Control Panel	R
3093	Replacement of the Pitch Disconnect Control Cable Stop Assembly	C/O
A3104	Special Inspection and Modification of the Fuel Drain Line Assemblies in the Front Spar Area	R
3137	Installation of a Low Fuel Indication System	C/O
3138	Low Fuel Quantity Indication Installation Provisions	C/O

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CHAPTER 29 – Hydraulic Power

215–	SUBJECT	COMPLIANCE
21	Modification of Emergency Hydraulic System	R
36	Rerouting of Hydraulic Reservoir Scupper Drain Line	R
47	Modification of Nose Landing Gear Hydraulic System	M
90	Replacement of NLG Hydraulic Cross-to-Union Return Line	R
95	Modification of Emergency Hydraulic System	R
137	Rerouting of Hydraulic Reservoir Vent Line	R
138	Modification to Hydraulic Hose Assemblies and Engine Lubrication System Hose – Assemblies in Nacelle Protected Area	R
167	Replacement of Emergency Hydraulic Line	R
176	Modification to Nose Landing Gear Hydraulic System	M
200	Modification to Nose Landing Gear Hydraulic System	M
228	Replacement of Engine-Driven Hydraulic Pump Bypass Hose	R
241	Special Inspection/Replacement – Engine-Driven Hydraulic Pumps and Relief Valve	R
367	Installation of Supports for Hydraulic Lines on Wing Front Spar	R
436	Modification – Pressure Manifold Check Valve Replacement	R
466	Replacement of Check Valves – Main Hydraulic System	C/O
3093	Replacement of the Pitch Disconnect Control Cable Stop Assembly	C/O

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CHAPTER 29 – Hydraulic Power (Cont'd)

215–	SUBJECT	COMPLIANCE
3118	Special Inspection of the Hydraulic Lines in the Nacelle Transition Box	M
3119	Replacement of the Nacelle Transition Box Cover Plates	R
3134	Addition of Lubricant to the Engine Driven Pump (EDP) Spline	R

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CHAPTER 30 – Ice and Rain Protection

215–	SUBJECT	COMPLIANCE
188	Activation of De-icing and Anti-icing System and Rework of Critical of Vortex Generators	M
214	Replacement of Vacuum and Pressure Switches in Pneumatic De-icing System	R
219	Installation of Two-Speed Windshield Wiper System	R
221	Installation of Windshield Washer System	R
224	Flight Compartment DC Windows – Installation of Drainage System	R
233	Pilot's Escape Hatch – Installation of Drainage System	R
258	Addition of a Decal on Windshield Washer Reservoir/Pump	R
277	Replacement of Circuit Breaker Windshield Washer System	R
315	Modification – Removal of Cabin Heater Combustion Air Scoop	R
349	Modification – Replacement of Fluid Dispensing Windshield Wiper Arms	R
470	Replacement of the Windshield Washer Reservoir/Pump	C/R
546	Replacement of De-Icing Propeller Assemblies	C/O
3019	Pneumatic Boot De-icing – Substitute Parts	H/R
3029	Replacement/Modification – Air Intake De-Icing System	H/R
3035	Replacement of the Pneumatic De-Icing System Water Separator and Tube Assembly	R
3092	Installation of Corrosion Protective Tape on the Engine Intake V-Band Coupling	R

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CHAPTER 32 – Landing Gear

215–	SUBJECT	COMPLIANCE
13	Application of Loctite Adhesive on End Sleeves of Nose Landing Gear Door Indicator Control Cables	R
54	Improvement of MLG Axle Nut Locking	R
57	Corrosion Protection for Nose and Main Landing Gears	R
89	Addition of Washer to MLG Shock Strut Attachment	R
109	Replacement of MLG Cooper – Beryllium Scraper Rings by Teflon Scraper Rings	R
118	Application of Protective Treatment to Interior of Main Landing Gear Folding Strut	R
121	Replacement of Friction Disc in Main Landing Gear Wheel Brake Assemblies	R
128	Rerouting of Main Landing Gear Leg Wire Harness	R
129	Addition of Anti-Skid Paint on Main Landing Gear	R
131	Replacement of Upper Member Assembly and Shock Strut Pivot Pins on Main Landing Gear	M
146	Replacement of Adjusters in Main Landing Gear Wheel Brake Assemblies	R
162	Replacement of MLG Uplock Bracket	R
218	Replacement of Brake Pressure Line Assemblies Behind Water Tanks	R
223	Landing Gear Control Switch – Installation of Cover	R
261	Main Landing Gear Shock Installation – Replacement of Spacer	R

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CHAPTER 32 – Landing Gear (Cont'd)

215–	SUBJECT	COMPLIANCE
262	Modification – MLG Brake Attachment	R
295	Modification – NLG Door Sequence Valves	R
312	Modification – MLG Lower Trunnions – Addition of Greasing Provisions	R
313	Special Inspection/Modification – Nose Landing Gear Door Rods and Sequencing Redundancy Mechanism Rod	R
333	Modification – Installation of Nose Wheel Steering System	R
376	Introduction of New Landing Gear Configuration for Increased Land Landing Weight	R
386	Painting of Reset Poppet – NLG Bypass Valve	R
387	Replacement of Emergency Extension Switch	R
407	De-activation of Nose Wheel Steering System	R
409	Modification to Nose Wheel Steering System	R
397	Introduction of Fire-Resistant Wires in High Temperature Zone of Landing and Taxi Lights	R
442	Steering Actuator – Inspection/Rework Compensator Chamber Corrosion Prevention	R
448	Modification – Nose Landing Gear – Door Sequencing Valve	C/O
A462	Special Inspection/Replacement of the Main Landing Gear Wheel Axles	H/R
465	Disablement of the Left Main Landing Gear Weight on Wheels (WOW) Switch	R
487	Replacement of the Nose Wheel Steering (NWS) Input-Lever End-Cap	R

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CHAPTER 32 – Landing Gear (Cont'd)

215–	SUBJECT	COMPLIANCE
491	Replacement of the Hydraulic Accumulator Pressure Gauge	C/O
506	Adjustment of the Main Landing gear Downlock Micro-Switches	R
517	Inspection of the Nose Landing Gear (NLG) Emergency Gear Down Priority Valves	M
518	Special Inspection of the Nose Landing Gear (NLG) Back Pressure Valve and Pressure Relief Valve	M
525	Replacement of the Nose Wheel Steering (NWS) Actuator	C/O
530	Installation of a Lubricating Fitting on the Main Landing Torque Links	C/O
536	Replacement of the Nose Landing Gear (NLG) Centering Cam	R
541	Special Inspection of the Accumulator Screw Caps on Accumulator P/N MS28700-3	M
A545	Special Inspection (Visual) of the Accumulator Screw Caps on Accumulator P/N MS28700-3	M
A547	Inspection of the Main Landing gear (MLG) Upper Member Forward Lug Using Liquid Penetrant Method	M
A548	Inspection of the Main Landing Gear (MLG) Upper Member Forward Lug Using Eddy Current Method	M
A549	Inspection of the Main Landing Gear (MLG) Upper Member Forward Lug Using Liquid Penetrant Method	M
3094	Replacement of the Accumulator Pressure Gauges	C/O
3155	Special Inspection of The Accumulator Screw Caps on Accumulator P/N MS28700-3	M
A3161	Special Inspection (Visual) of the Accumulator Screw Caps on Accumulator P/N MS28700-3	M

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CHAPTER 33 – Lighting

215–	SUBJECT	COMPLIANCE
516	Addition of Corrosion Protection to the Navigation Tail Light Assembly	R
3054	Replacement of the Lighting Control Panel Toggle Switches PROPOSAL SHEET	R
3054	Replacement of the Lighting Control Panel Toggle Switches	R
3068	Modification to the Pilot and Copilot Overhead Flood Lights PROPOSAL SHEET	C/O
3068	Modification to the Pilot and Copilot Overhead Flood Lights	C/O

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CHAPTER 34 – Navigation

215–	SUBJECT	COMPLIANCE
44	Provision of Support for Pitot Static Lines	R
93	Rerouting of Fuselage Pitot Pressure and Water Quantity Lines and Replacement of Cockpit Pitot Static Pressure Lines	R
180	Relocation of ANA-51D Radio Altimeter Antenna	R
182	Installation of Shut-off Valves on Pitot-Static Lines at Navigator’s Station	R
185	Replacement of AVN-210A Integrated Navigation System Receiver Indicator	R
187	Modification to Glide Slope Indicating System	R
190	Replacement of Resistors in Radio Junction Box	R
197	Installation of DF88 UHF and VHF Homer System	R
226	Installation of V1R-31A VOR/ILS Navigation System	R
232	Replacement of Artificial Horizon Indicators	R
240	Replacement of RESCU/99 DAL Crash Locator System	R
253	Installation of Emergency Locator System	C/R
265	Replacement of Artificial Horizons	R
268	Installation of King KDM-706 DME System	C/R
270	Installation of Weather Radar System	C/R
275	Replacement of Existing Communication and Navigation Systems	C/R
276	Installation of Rate of Climb and Turn and Bank Indicators on Copilot’s Instrument Panel	C/R

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CHAPTER 34 – Navigation (Cont'd)

215–	SUBJECT	COMPLIANCE
338	Installation of CMA 734 “Arrow” Omega Navigation System, Long Range Ferry Kit	M
347	Modification – Airspeed Indicators – Removal of Snubber Plugs at Indicators	R
353	Installation of Specific Avionic Systems for Long Range Ferry Flights	M
359	Modification – Airspeed Indicators – Installation of Snubber Plugs at Airspeed Indicators	R
366	Modification – VOLR/ILS Systems No. 1 and No. 2	R
378	Relocation of ADF Antenna	R
404	Special Inspection/Replacement – Airspeed Indicator Nipple Assembly (Snubber) P/N 215-51008-1549	
420	Modification – Attitude and Direction System Standby Magnetic Compass Replacement	R
430	Modification – Dependent Position Determining System – Measuring System (DME-42) Installation	R
455	Replacement of the Airspeed Indicator Snubber Plugs	R
464	Installation of Loran C/ Global Positioning System	C/O
479	Replacement of the Artificial Horizon Indicators	C/O
486	Replacement of the Altimeter with an Encoding Altimeter	C/O
495	Replacement of the Artificial Horizon Indicator	C/O
503	Replacement of the Rate-of-Climb Indicator	C/O

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CHAPTER 34 – Navigation (Cont'd)

215–	SUBJECT	COMPLIANCE
522	Modification to the Navigation Units to Comply with the New International Civil Aviation Organization Regulations for FM Immunity	C/O
529	Replacement of the Air Traffic Control (ATC) Antenna	R
3012	Distance Measuring Equipment – Collins DME-42 Installation	C/O
3077	Installation of a Garmin 165 Global Positioning System (GPS)	C/O
3114	Protection Improvement to the Generator and Battery Shunt Wires	M
3133	Replacement of the Air Traffic Control (ATC) Antenna	R
3139	Installation of Structural Provisions for the Radio Altimeter	C/O
3149	Installation of a Radio Altimeter System on Series 3, 4, and 5 Aircraft	C/O

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CHAPTER 35 – Oxygen

215–	SUBJECT	COMPLIANCE
266	Installation of Emergency Breathing Equipment for Supernumerary Crew Member	C/R
271	Installation of Emergency Breathing Equipment for Supernumerary Crew Member	C/R
350	Replacement of Oxygen Masks	R
368	Relocation of Attaching Bracket – Copilot’s Oxygen Bottle	R
A531	Inspection for a Correct Breathing Tube Connection on the Scott Aviation Oxygen Mask	M

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CHAPTER 38 – Water/Waste

215–	SUBJECT	COMPLIANCE
194	Improvement of Toilet Vent	R
242	Installation of Trap Assembly on Wash Basin Drain	R

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CHAPTER 39 – Electrical/Electronic Panels and Multipurpose Parts

215–	SUBJECT	COMPLIANCE
23	Rework of Electrical Equipment Shelves and Inverter Attachment	R
78	Installation of Blanking Plate on Overhead Instrument Panel	R
83	Replacement of Inverter Forward Mounting Bolts with Angles	R
108	Instrument Panel Vibration Damping	R
181	Replacement of Lower Shock Mounts on Navigator’s Instrument Panel	R
244	Installation of Protective Cover on MDC-4 Circuit Breaker Panel	M
3020	Electrical/Electronic Panels & Multipurpose Parts – Substitute Parts Replacement	H/R
3033	Electrical/Electronic Panels & Multipurpose Parts – Airspeed Indicator Replacement	H/R
A3043	Engine – Autofeather Control Unit Replacement	R
3044	Replacement & Relocation of the Rudder Pressure Indicator	C/O
3046	Modification to Engine Indicators	R

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CHAPTER 49 – Airborne Auxiliary Power

215–	SUBJECT	COMPLIANCE
7	Rework of GPU Exhaust Installation	R
53	Replacement of Bolts on Auxiliary Power Unit	R
86	Improvement of GPU Exhaust System	R

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CHAPTER 52 – Doors

215–	SUBJECT	COMPLIANCE
37	Addition of Stiffeners to Front and Rear Main Entrance Doors	R
84	Modification of Front Entrance Door Lower Sill and Markings As Required for Carriage of Passengers	M
173	Installation of Redesigned Locking System – Front and Rear Entrance Doors	R
314	Modification – Pilot Escape Hatch Hinge Stop Installation	R

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CHAPTER 53 – Fuselage

215–	SUBJECT	COMPLIANCE
8	Provision of Holes in Water Tank Diaphragm for Cables of Water Door Locking Assemblies	M
32	Reinforcement of Rear Jacking Support Structure	R
46	Improvement of Water Tank Sealing	R
48	Installation of Stafoam Blocks at Each End of Rudder Cable Covers in Cockpit	M
51	Modification of Chine Spray Strips	M
92	Addition of Drain Holes in Bow and Forward Hull	R
124	Addition of a Buoyancy Compartment	R
133	Addition of Reinforcing Angle to Bulkhead at Fuselage Station 703.425	M
145	Installation of Water Deflectors	R
164	Replacement of Floor Panel Aluminum Alloy Screws	R
196	Improvement of Sealing for Radome Structure	R
199	Reinforcement of Water Tank Centre Diaphragm	R
202	Reinforcement of Floor Structure Under Floor Between FS434.84 and 462.00	R
267	Centre Fuselage – Reinforcement of Floor Structure	R
290	Installation of Stabilizing Channel for Rudder Bearing	M
293	Modification – MLG Uplock – Installation of Uplock Beam Brace and Gear Rubbing Strip	R

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CHAPTER 53 – Fuselage (Cont’d)

215–	SUBJECT	COMPLIANCE
304	Installation of Window for Oil Sight Gauge	R
308	Modification – Chine Members	R
399	Jack Actuator Compartment – Reinforcement	C/O
A476	Special Inspection of the Wing to Fuselage Fittings	R
485	Special Inspection – Missing Rivets at Bulkhead FS 234.5, RBL 48.0, WL 140.0	R
509	Removal of Sodium Dichromate Bags from the Aircraft Hull	C/O
514	Replacement of the Aircraft Hull Drain Plugs PROPOSAL SHEET	C/O
A558	Inspection of the Lower Front and Lower Rear Spar Caps and Wing Lower Skin from BL 45.00 to BL 51.00 (Left and Right Sides)	M
3053	Installation of an Attachment Angle for the Propeller Restrainer	C/O
3153	Special Inspection of the LH and RH Side Aft Fuselage Hull between FS 501 and FS 720	R

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CHAPTER 54 – Nacelles/Pylons

215–	SUBJECT	COMPLIANCE
12	Provision of Access Holes for Structural Inspection of Wing Tip Float Pylons	M
35	Installation of Additional Rivets at Nacelle Firewall	R
74	Improved Sealing and Venting of Wing Float	R
207	Improved Fuel Drainage in Engine Nacelles	R
210	Replacement of Miscellaneous Fittings at Nacelle Firewall	R
217	Installation of Fire Access Panel to Engine Nacelles	R
230	Improved Lower Nacelle Door Sealing	R
260	Application of Additional Sealing to Nacelle Lower Access Doors	R
3011	Nacelle Door Assembly – Panel Rework	H/R
3022	Engine Nacelle Fillet Fairings – Lighting Protection Improvement	H/R
3038	Special Inspection/Modification – Engine Strut Attachment Bolts	H/R
3061	Replacement of Vortex Generator	R
A3116	Special Inspection/Replacement of the Clamp on the Fuel Drain Line – Lower Cowling	M
A3173	Inspection of the Bushings in the Nacelle Upper Strut Assemblies	M

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CHAPTER 55 – Stabilizers

215–	SUBJECT	COMPLIANCE
10	Provision of Access Holes for Structural Inspection – Vertical and Horizontal Stabilizers, Ailerons, Elevators, and Rudder	M
41	Addition of Drain Holes in Horizontal Stabilizer	R
43	Additional Nameplate on Horizontal Stabilizer	R
101	Replacement of Protruding Heat Rivets in Horizontal Stabilizer Outboard Hinge Area	R
144	Provision of Access Holes for Structural Inspection of Rudder Main Spar	M
188	Activation of De-icing and Anti-icing System and Rework of Critical of Vortex Generators	R
237	Installation of Trailing Edge Drains in Horizontal Stabilizer	R
309	Special Inspection/Rework – Horizontal Stabilizer – Reinforcement of Leading Edge Stringers	
326	Special Inspection/Rework – Rudder Trailing Edge Rib Drain Holes	R
346	Modification – Horiz/Vert Stabilizers – Replacement of Critical Vortex Generators	R
365	Removal of Temporary Flap and Elevator Trim Limitation Placards and Addition of Trip Strip to LH and RH Elevators	R
432	Special Inspection/Rework – Rudder Trim Tab – Enlargement of Drain Holes	H/R
3027	Horizontal Stabilizer Leading Edge/Finlet Kit Provisions	R
3057	Reinforcement of the Finlet Skins	R
3088	Conversion of CL-215 Elevator Control Surfaces to CL-215T Configuration	C/O

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CHAPTER 55 – Stabilizers (Cont'd)

215–	SUBJECT	COMPLIANCE
3096	Installation of an Access Panel for the Rudder Actuator PROPOSAL SHEET	C/O
3096	Installation of an Access Panel for the Rudder Actuator	C/O
3127	Special Inspection of the Upper and Lower Finlet Attachment Fittings	M
A3169	Introduction of a Life Limit on Elevator Outboard Component Hinge	M

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CHAPTER 56 – Windows

215–	SUBJECT	COMPLIANCE
67	Improvement to DV Window Sealing	R
183	Installation of Protective Panels on Navigator's and Observer's Windows	M
272	Installation of Rear Cargo Compartment Observation Blister Windows	C/R

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CHAPTER 57 – Wings

215–	SUBJECT	COMPLIANCE
16	Replacement of Rivets Securing Nameplate to Front Spar	R
77	Modification to Aileron Inner and Outer Hinge Attachment	R
94	Provision for Wing Tie-Down Fixture	R
98	Rework of Left and Right Outboard Vortex Generators on Wing Trailing Edge	R
112	Provision to Access Door in Wing Upper Skin at Tip Float Pylon	R
125	Replacement of Camloc Studs and Receptacles on Wing Fairing Access Panels	R
134	Additional Drains in Wing Leading Edge	R
234	Reinforcement of Aileron Hinge Rib	M
245	Installation of Scoops to Wing Lower Skin Drain Holes	R
259	Modification – Wing Leading Edge Skins in Area of Nacelles	R
287	Installation of Additional Access Door to Wing L/E	M
289	Special Inspection of Fluid Lines/Modification of Vapor Seals in Wing L/E – Nacelle Area	R
302	Special Inspection – Corrosion Damage – Wings Spars, Stringers and Skins	R
325	Improved Drainage and Additional Corrosion Protection for Wing and Flap Hinge Arms	R
433	Special Inspection/Rework – Aileron Hinge Fitting at WS 452 – Addition of Throat Strip (Rev. 2)	R
A435	Modification – Right Aileron and Aileron Tab – Addition of Weights and Washers	R

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CHAPTER 57 – Wings (Cont'd)

215–	SUBJECT	COMPLIANCE
A454	Special Inspection and Rework of the Rear Spar Lower Cap at Wing Station 51.00	H/R
504	Reinforcement of the Wing Leading Edge	R
A558	Inspection of the Lower Front and Lower Rear Spar Caps and Wing Lower Skin from BL 45.00 to BL 51.00 (Left and Right Sides)	M
A568	Inspection of Lower Wing Skin at Drag Angle Attachment Area for Multi-Site Cracks	R
3021	Rotorburst Protection – Wing Harnesses Separation	H/R
3061	Replacement of Vortex Generator	C/O
3087	Conversion of CL-215 Flap Control Surfaces to CL-215T Configuration	C/O
3089	Conversion of CL-215 Aileron Control Surfaces to CL-215T Configuration	C/O
3112	Modification to the Oil Cooler Fairing Structure	C/O
A3129	Inspection/Modification of Wing Rear Spar Doubler	M
3189	Inspection / Rework of Hi-Lite Fasteners Installed in Wing Rear Lower Spar Caps between LH / RH WS 121.60 and WS 137.50	R

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CHAPTER 61 – Propellers

215–	SUBJECT	COMPLIANCE
14	Application of Loctite Adhesive on Propeller RPM Controlex Cable	M
117	Modification to Operating Range of Engine Throttle Autofeather Actuating Switch	M
147	Modification to Propeller Autofeather System	M
172	Addition of Arming Delay to Propeller Autofeather System	M
198	Protection of Propeller Governor Controls	R
213	Replacement of Torque, Fuel, and Oil Pressure Indicating Switches	R
220	Installation of Improved Propeller Governor Linkage and Control Cable	R
252	Installation of Improved Propeller RPM Control Cable Assembly	R
A339	Special Inspection – Propeller Governor Head and Teleflex Control Cable	R
341	Resetting of Propellers and Propeller Governors	R
A342	Modification – Propeller Feathering System – Replacement of Feathering Pump Oil Pressure Hose	R
369	Inspection and Replacement of Propeller Governor Control Support Assembly	R
372	Special Inspection – Propeller Governor Control Assembly	H/R
411	Inspection/Replacement of Engine Oil System Hoses	R
546	Replacement of De-Icing Propeller Assemblies	C/O

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CHAPTER 61 – Propellers (Cont'd)

215–	SUBJECT	COMPLIANCE
A3037	Autofeather Control System Modification	H/R
3048	Propellers – 14SF-17 and 14SF-19 Propeller Blade Replacement	C/O
3072	Installation of a Wiring Kit for the Propeller Dynamic Balancing Test	C/O
3108	Installation of Back-up Pressure Relief Valve and Replacement of Studs	M

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CHAPTER 71 – Power Plant

215–	SUBJECT	COMPLIANCE
15	Introduction of Engine Mount Cooling and Improved Cooling of Engine-Driven Generators	M
30	Rework of Power Plant Cowlings	R
58	Installation of Washers Under Engine Mount Attachment Bolts	R
62	Replacement of Engine Mount Attachment Bolts	R
73	Rework of Engine Cowl Flap Screw Jack Cover	R
135	Relocation of Torque Pressure Bleed Point	R
153	Installation of Bungees for Bow Rings	R
154	Replacement of Engine Cowl Bow Ring Brackets	R
155	Modification to 3rd Right-Hand Latch on Engine Cowl	R
156	Installation of Flexible Sleeve on Cowl-to-Carburetor Air Duct	R
157	Provision for Additional Drain Holes in Engine Mount Assembly	R
165	Rework of EDP Bypass Adapter	R
177	Replacement of Aluminum Elbows and Grommets on Engine Fireseals	M
208	Installation of Redesigned Branch Fitting for the Engine-Driven Fuel Pump	R
238	Relocation of Blower Case, Fuel Pump, and Hydraulic Pump Drains Installation	R
247	Replacement of Engine Flexible Fuel Hoses	R

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CHAPTER 71 – Power Plant (Cont'd)

215–	SUBJECT	COMPLIANCE
284	Installation of Wire Mesh Screen in Engine Carburetor Automatic Mixture Control	R
306	Special Check/Rework – Nacelle Accessory Zone, Cooling Duct	R
A362	Modification – Additional Clamping for Generator Starter Harness on Power Plant	M
381	Modification/Replacement of Heat Shields on Engine Mount	R
A384	Special Inspection/Rework – Lord Engine Mounts	M
411	Inspection/Replacement of Engine Oil System Hoses	R
A412	Special Inspection – Lord Engine Mounts Core Snap Ring Installation	M
434	Modification – Cylinder # 1 Rocker Boxes – Loose Bolt Prevention	R
468	Replacement of the Main DC Generators on the Engine	C/O
480	Replacement of the Generator/Starter Harness Assembly	C/O
3016	Engine Intake Adaptor – Harness Assemblies Routing Modification	H/R
3039	Modification of Retention Hook on the Centre Cowl Panel Assembly	H/R
A3040	Rear Engine Mount Struts Inspection/Replacement	H/R
3052	Replacement of Engine Drain Lines	R
3055	Removal of the Nacelle Bypass Door – Actuation System	C/O
3058	Installation of High Temperature Insulation Tape on the Nacelle Strut	C/O

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CHAPTER 71 – Power Plant (Cont'd)

215–	SUBJECT	COMPLIANCE
3063	Installation of the Compressor/Turbine Wash System	C/O
3102	Installation of Engine External Wash PROPOSAL SHEET	C/O
A3111	Special Inspection of Rear Vertical Engine Mount Struts	M
3163	Inspection of the Engine Drain Hose Assemblies	R
3164	Replacement of the Engine Drain Hose Assemblies	M

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CHAPTER 72 – Engine

215–	SUBJECT	COMPLIANCE
39	Modification of Engine Reduction Gear Assembly	M
348	Special Inspection/Repair – R2800 CA3 Engine Exhaust Valves and Activating Mechanism	R
A3043	Engine Autofeather Control Unit Replacement	R
3167	Inspection of the Main and Scavenge Oil Filter Bypass Indicators	M

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CHAPTER 73 – Engine Fuel and Control

215–	SUBJECT	COMPLIANCE
213	Replacement of Torque, Fuel and Oil Pressure Indicating Switches	R
256	Installation – Fuel Flow Indicating System	C/R
305	Modification – Fuel Flow Indicating System	R
521	Removal of the Fuel Indication System	C/O
3047	Installation of the Fuel Flowmeter Bracket Assembly	C/O
3168	Conversion of Bombardier 415 Configured Engine to CL-215T Configured Engine	R

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CHAPTER 74 – Ignition

215–	SUBJECT	COMPLIANCE
120	Independent Control of Ignition Vibrators	R
151	Modification of Engine Starting Vibrator	R
161	Modification of Oil Seal Adapter – Engine Ignition System Distributors	R
443	Low Tension Ignition Harness Assembly Chafing Protection	H/R

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CHAPTER 75 – Air

215–	SUBJECT	COMPLIANCE
3006	Bleed Air System Modification	H/R

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CHAPTER 76 – Engine Controls

215–	SUBJECT	COMPLIANCE
68	Introduction of Delrin Bearings and Spring Detent Feature to Power Plant and Control Surface Lock Levers in Pilot's Pedestal	R
396	Special Inspection/Modification Engine Control Cables and Pulley Bracket at Wing Box	R
3004	Centre Pedestal – Power Control – Soft Stop Installation	H/R
3008	Installation of 45° Power Levers	C/O
3031	Engine Control Cable Restraint Bracket Modification	R

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CHAPTER 77 – Engine Indicating

215–	SUBJECT	COMPLIANCE
371	Modification – Power Indicating – Replacement of Manifold Pressure Transmitter on Attribution Basis	R
3100	Increased Overtorque Limit for the Engine Torque Indicator	C/O

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CHAPTER 78 – Exhaust

215–	SUBJECT	COMPLIANCE
122	Replacement of Exhaust Stack Assemblies	R
159	Replacement of Engine Exhaust Stubs	R
204	Installation of Engine Exhaust Stack Supports	R
251	Installation of Exhaust Stack Supports	R
321	Modification – Exhaust Stack at Cylinders No. 2 and 3	R
361	Modification of Exhaust Stack Support Installation	R
390	Rework – Exhaust Stack at Cyl. No. 2 and 3	R
512	Installation of Exhaust Stack Supports	R

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CHAPTER 79 – Oil

215–	SUBJECT	COMPLIANCE
18	Modification of Oil Cooler Line Retaining Flanges	R
28	Verification of Oil Cooler Installation Clearances and Modification Status	R
31	Relocation of Oil Dilution Valves	M
75	Rework of Oil Cooler Actuator Motor	R
99	Improved Attachment of Engine Oil Tank Filler Cap	R
110	Introduction of Oil System – De-aeration	R
119	De-activation of Oil Dilution System	R
127	Installation of Bonding Jumper on Oil Dilution Magnetic Valve	M
132	Rework of Engine Oil Tank Assembly	M
138	Modification to Hydraulic Hose Assemblies and Engine Lubrication System Hose Assemblies in Nacelle Protected Area	R
140	Modification of Oil Cooler System Hose Assemblies in Nacelle Protected Area	M
152	Re-activation of Oil Dilution System	R
158	Addition of Drain Holes to Oil Cooler Inlet Duct	R
210	Replacement of Miscellaneous Fittings at Nacelle Firewall	R
213	Replacement of Torque, Fuel, and Oil Pressure Indicating Switches	R
254	Replacement of Engine Oil Tank	R
278	Firewall Oil Shut-off Valve – Replacement of Flange Adapter Fitting	R

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CHAPTER 79 – Oil (Cont'd)

215–	SUBJECT	COMPLIANCE
A310	Special Inspection – Power Plant Oil Pressure Switch	R
331	Engine Oil Tank Drain Valve – Installation of Lockwire	R
335	Replacement of Inlet Hose on LH Oil Cooler	R
411	Inspection/Replacement of Engine Oil System Hoses	R
3095	Installation of an Oil Replenishment System PROPOSAL SHEET	C/O
3095	Installation of an Oil Replenishment System	C/O
3142	Installation of a New Servicing Instruction Placard for the Oil Replenishment System	R
3143	Improvement of Oil Cooler Corrosion Protection	C/O
3168	Conversion of Bombardier 415 Configured Engine to CL-215T Configured Engine	R

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PART 2

Service Bulletins issued after October 1, 2016

DESCRIPTION:

Service Bulletins issued after October 1, 2016 document mitigation or corrective actions related to continuing airworthiness and define service action to be taken within a specified time frame.

Compliance

Mandatory compliance is subject to applicable Airworthiness Directives.

Effectivity

Effectivity is provided in the Planning section of each Service Bulletin, and is subject to applicable Airworthiness Directives.

SECTION 1 NUMERICAL SEQUENCE

DEFINITIONS:

V215– or V215T–

This column contains the number of the Service Bulletin. Service Bulletins listed in Part 2 of this index use the prefix “V215–” or “V215T–” for example Service Bulletins V215-0001 and V215T-0001.

Service Bulletins issued after V215-0001 and V215T-0001 will be numbered starting at -5000

Service Bulletins with the prefix “V215–” may be applicable to CL-215 or CL-215T aircraft, depending on aircraft configuration and conversion status.

Service Bulletins with the prefix “V215T–” are applicable to CL-215T aircraft only.

Service Bulletins with the letter “A” preceding the number are Alert Service Bulletins, for example 215-A5000. These are identified as requiring urgent operator action.

Note: There may be some breaks in the numbering sequence. This is due to Service Bulletin numbers having been reserved for use by the manufacturer and then subsequently not issued.

DATE OF ISSUE

This column contains the issue month and year of the applicable revision, as listed in the SUBJECT column.

SUBJECT

This column contains the title of the Service Bulletin, and any applicable revision numbers.

Cancelled Service Bulletins are also listed in this column for reference, but are not distributed.

ATA REF.

This column lists the applicable ATA chapter reference number.

SECTION 2 ATA CHAPTER SEQUENCE

DEFINITIONS

V215– or V215T–

This column contains the number of the Service Bulletin. Service Bulletins listed in Part 2 of this index use the prefix “V215–” or “V215T–” for example Service Bulletins V215-0001 and V215T-0001.

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SUBJECT

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Cancelled Service Bulletins are also listed in this column for reference, but are not distributed.

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0001	Oct 16	Type Certificate Ownership Transfer	N/A
5001	Aug 20	Main Landing Gear – Serialization and Component History	32

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0001	Oct 16	Type Certificate Ownership Transfer	N/A
A5000	Jun 18	Auxiliary Feathering Pump – Possible Failure Causing Inability to Feather (Hamilton Sundstrand Service Bulletin No. 14SF-61-168)	61
5001	Aug 20	Main Landing Gear – Serialization and Component History	32

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CHAPTER 32 – Landing Gear

V215-	SUBJECT
5001	Main Landing Gear – Serialization and Component History

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CHAPTER 32 – Landing Gear (Cont'd)

V215T-	SUBJECT
5001	Main Landing Gear – Serialization and Component History

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CHAPTER 61 – Propellers

V215T-	SUBJECT
A5000	Auxiliary Feathering Pump – Possible Failure Causing Inability to Feather (Hamilton Sundstrand Service Bulletin No. 14SF-61-168)

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VIKING*

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